

**DATA PENCAPAIAN SASARAN MUTU 2020**

No	RUANGAN	MAX DOWN TIME	2020																																									
			JAN					FEB					MARET					APRIL					MEI					JUNI																
			HK	JK	WK	DTM	%	HK	JK	WK	DTM	%	HK	JK	WK	DTM	%	HK	JK	WK	DTM	%	HK	JK	WK	DTM	%	HK	JK	WK	DTM	%												
1	Konstruksi Yamato	3%	22	8	176	0.5	0.28%	20	8	160	0	0.00%	21	8	168	0	0.00%	21	8	168	0	0.00%	16	8	128	0	0.00%	21	8	168	0	0.00%												
2	Konstruksi New Product	3%	22	8	176	0.75	0.43%	20	8	160	0	0.00%	21	8	168	0	0.00%	21	8	168	0	0.00%	16	8	128	0	0.00%	21	8	168	0	0.00%												
3	Konstruksi Multi Las	3%	22	8	176	0	0.00%	20	8	160	0	0.00%	21	8	168	0	0.00%	21	8	168	0	0.00%	16	8	128	0	0.00%	21	8	168	0	0.00%												
4	Konstruksi Multi Bending	3%	22	8	176	0	0.00%	20	8	160	1.5	0.94%	21	8	168	0	0.00%	21	8	168	1	0.60%	16	8	128	1	0.78%	21	8	168	0.5	0.30%												
5	Konstruksi Nursing Bed	3%	22	8	176	0	0.00%	20	8	160	0	0.00%	21	8	168	0	0.00%	21	8	168	0	0.00%	16	8	128	0	0.00%	21	8	168	0	0.00%												
6	Konstruksi Pressing	3%	22	8	176	0	0.00%	20	8	160	0	0.00%	21	8	168	0	0.00%	21	8	168	0	0.00%	16	8	128	0	0.00%	21	8	168	0	0.00%												
7	Assembling Folding Chair	3%	22	8	176	0	0.00%	20	8	160	0	0.00%	21	8	168	0.5	0.30%	21	8	168	0	0.00%	16	8	128	0	0.00%	21	8	168	0	0.00%												
8	Assembling Multi Chair	3%	22	8	176	0	0.00%	20	8	160	0	0.00%	21	8	168	0	0.00%	21	8	168	0	0.00%	16	8	128	0	0.00%	21	8	168	0	0.00%												
9	Assembling NB & Table	3%	22	8	176	0	0.00%	20	8	160	0	0.00%	21	8	168	0	0.00%	21	8	168	0	0.00%	16	8	128	0	0.00%	21	8	168	0	0.00%												
10	Assembling Roland	3%	22	8	176	0	0.00%	20	8	160	0	0.00%	21	8	168	0	0.00%	21	8	168	0	0.00%	16	8	128	0	0.00%	21	8	168	0	0.00%												
11	Nailing	3%	22	8	176	0	0.00%	20	8	160	0	0.00%	21	8	168	0	0.00%	21	8	168	0	0.00%	16	8	128	0	0.00%	21	8	168	0	0.00%												
12	Chrome Plating 1 (BLK)	3%	22	24	528	0	0.00%	20	24	480	1	0.21%	21	24	504	0	0.00%	21	24	504	0	0.00%	16	24	384	0	0.00%	21	24	504	0	0.00%												
13	Chrome Plating 2 (DPN)	3%	22	24	528	0	0.00%	20	24	480	80	16.67%	21	24	504	4	0.79%	21	24	504	1	0.20%	16	24	384	0	0.00%	21	24	504	0	0.00%												
14	Powder Coating	3%	22	8	176	0	0.00%	20	8	160	0	0.00%	21	8	168	1.5	0.89%	21	8	168	0	0.00%	16	8	128	0	0.00%	21	8	168	0	0.00%												
15	Poles	3%	22	8	176	0	0.00%	20	8	160	0	0.00%	21	8	168	0	0.00%	21	8	168	0	0.00%	16	8	128	0	0.00%	21	8	168	0	0.00%												
16	Wood Line	3%	22	8	176	0.75	0.43%	20	8	160	1.55	0.97%	21	8	168	2.25	1.34%	21	8	168	3	1.79%	16	8	128	0.75	0.59%	21	8	168	0.5	0.30%												
17	C-Pro	3%	22	8	176	2	1.14%	20	8	160	3	1.88%	21	8	168	0.5	0.30%	21	8	168	0	0.00%	16	8	128	0	0.00%	21	8	168	0	0.00%												
18	GAC	3%	22	8	176	0	0.00%	20	8	160	0	0.00%	21	8	168	0	0.00%	21	8	168	0	0.00%	16	8	128	0	0.00%	21	8	168	0	0.00%												
TOTAL								4	2.27%						87.05	20.66%						8.75	3.62%						5	2.58%						1.75	1.37%						1	0.60%
RATA-RATA								0.22	0.11%						4.84	1.15%						0.49	0.20%						0.28	0.14%						0.10	0.08%						0.06	0.03%

**KETERANGAN :**

- HK = Hari Kerja Per Bulan (Satuannya Hari)
- JK = Jam Kerja Per Hari (Satuannya Jam)
- WK = Waktu Kerja Per Bulan (Satuannya Jam)
- DTM = Down Time Mesin (Satuannya Jam)
- % = Persentase Down Time Mesin terhadap Waktu Kerja Per Bulan