

Direvisi oleh	Rev.	Disetujui oleh	Tanggal Efektif
Prod. Analist	1	GL of R&D	01 April 11
Prod. Analist	1	GL of R&D	02 April 12
Prod. Analist	2	GL of R&D	01 April 13

DAFTAR STANDAR KOMPONEN HOSPITAL

Formulir : R&D/DSKH/2013

TIPE PRODUK : CB - 004 EX G
NAMA MODEL : HOSPITAL
JENIS : EXAMINATION GEAR BED

No	Kode CIM	Rank	Nama Komponen	Spesifikasi Bahan (mm) & Jumlah Potong (pcs)	Qty/Unit		Berat Komponen (Kg)	Supplier + Sub Con
A	B	C	D	E	F		G	H
1			Main Frame compl		1	Unit		
	-	1-1	Side Frame	Pipa kotak 40/20 x (T)1.2 x (L)1891 STKM 11 AC	2	Pcs	2.06	Spindo/BBM/Sri Rejeki
	-	1-2	Short Pipe A & B	Pipa kotak 40/20 x (T)1.2 x (L)541 STKM 11 AC	2	Pcs	0.59	Spindo/BBM/Sri Rejeki + Rajawali/CIM
	-	1-3	Center Frame	Pipa kotak 30/20 x (T)1.6 x (L)560 STKM 11 AC	2	Pcs	0.67	Spindo/BBM/Sri Rejeki
	-	1-4	Pipe Support	Pipa kotak 30/20 x (T)1.2 x (L)40 STKM 11 AC	1	Pcs	0.04	Spindo/BBM/Sri Rejeki
	-	1-5	Holder Plate/Plate Support	Plate (T)2.3 x (W)21 x (L)37 or (W)1219 x (L)2438 = 3770 pcs SPCC-SD	4	Pcs	0.01	USC/SSI + Hinani
	-	1-6	Frame Bottom ▶ (no.2)	Pipa kotak 30/20 x (T)1.6 x (L)221 STKM 11 AC	2	Pcs	0.26	Spindo/BBM/Sri Rejeki
	-	1-7	Frame ▶ (no.2)	Plate (T)1.2 x (W)58 x (L)512 or (W)1219 x (L)2438 = 80 pcs SPCC-SD	1	Pcs	0.28	USC/SSI + Bahtera M
2			Leg Frame Compl					
	-	2-1	Leg Pipe ▶ (no.3)	Pipa bulat Ø42.7 x (T)1.2 x (L)620 STKM 11 AC	4	Pcs	0.76	Spindo/BBM/Sri Rejeki
	-	2-2	Joint Leg Pipe ▶ (no.2)	Pipa bulat Ø22.2 x (T)1.1 x (L)537 STKM 11 AC (Proses Shringking)	2	Pcs	0.31	Spindo/BBM/Sri Rejeki
	-	2-3	Holder Plate/Plate Support	Plate (T)2.3 x (W)21 x (L)37 or (W)1219 x (L)2438 = 3770 pcs SPCC-SD	4	Pcs	0.01	USC/SSI + Hinani
3			Part Assy					
	BB-PLS-106-000-000	3-1	Plastic Adjuster	Ø42.7, Colour = Grey [PP]	4	Pcs	0.023	Santo Plastic
	-	3-2	Bolt in Adjuster	Hex Bolt M8 x P1.25 x (L) 30	4	Pcs		Garuda M/Sagatek
	BB-PLS-107-000-000	3-3	Plastic Adjuster Bush	Ø42.7, Colour = Grey [PP]	4	Pcs	0.024	Santo Plastic
	-	3-4	Hex Nut in Adjuster Bush Plastic	M8 x B12 x H8.5 (4T)	4	Pcs		Garuda M/Sagatek
	SP-BOL-386-000-000	3-5	Corner Bolt	Bolt L.5 Button Head M8 x P1.25 x (L) 40, Nickle/Chrome	8	Pcs	0.016	Garuda M/Sagatek
	BB-BOL-190-000-000	3-6	Spring And Plain Washer	M8	8	Set	-	Garuda M/Sagatek
	-	3-7	Screw for Main Frame	#12 x 1.5" (11 TPI) or TSAF 6 x 40 UC	4	Pcs	-	Garuda M/Sagatek
	BB-BOL-188-000-000	3-8	Screw [Soho]	JF #12 x 2" (11 TPI) or TSAF 6 x 55 UC	3	Pcs	0.007	Garuda M/Sagatek
	-	3-9	Gear	Hikari 1.2 - G2	2	Pcs	-	Import (Hikari)
	BB-PLS-006-NSB-000	3-10	Cap (20x30) [K-503003]	(L) 30 x (W) 20 x (H) 13, Colour = Ivory [PP]	4	Pcs	0.00	Santo Plastic
	BB-KRT-005-NSB-000	3-11	Cushion Ruber [K-501003]	Ø 20 x Ø 14 x (H) 15, Colour = Black [Rubber]	1	Pcs	-	Import
	-	3-12	Screw T Head	JMT M6 x P1.0 x (L)40	4	Pcs	-	Garuda M/Sagatek
	-	3-13	T-Nut	M6 x P1.0 x (L)9.0	4	Set	-	Garuda M/Sagatek
	AB-PKK-039-000-000	3-14	Kunci L 5	Key L 5 (Black Oil)	1	Pcs	0.014	Others

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A	B	C	D	E	F		G	H
4			Packing Assy					
	BB-LBL-122-000-000	4-1	Stiker Label Chitose	Pc Sheet	1	Pcs	0.0004	TPO
	BB-LBL-001-000-000	4-2	Inspection label [YMT]	HVS sticker 20 x 64	1	Pcs	-	TPO
	-	4-3	Packing Case	C/F (H)105 x (W)655 x (L)2005, Quality K200/M125/K200 A1	1	Pcs	-	Kedawung/Purinusa/Djaya Box
	BB-KRS-001-000-000	4-4	Single Face [NA]	B/F (W)355 x (L)550, Quality K125/M125	1.65	Mtr	-	Kedawung/Purinusa/Djaya Box
	BB-PLS-010-000-000	4-5	Packing Tape	Sumi tape 2" x 100 yard (Cream)	4.22	Mtr	-	Others
	-	4-6	Plastic for Leg	(T)0.075 x (W)70 x (L)650 [HDPE]	3.90	Mtr	-	Tristar
	-	4-7	Plastic for Matress	(T)0.17 x (W)1800 x (L)2000 [PE]	1	Pcs	-	Other
	BB-PLS-005-FLR-000	4-8	Packing tape	Sumi tape 2" x 100 yard (Transparent)	1.20	Mtr	-	Others
	BB-LBL-300-000-000	4-9	QC Passed Label	HVS sticker	1	Pcs	-	Cinar Sitta Grafika
	BB-LBL-402-000-000	4-10	Label SNI Nursing Bed ▶ (no.1)	HVS sticker 20 x 20	1	Pcs	-	TPO
	BB-LBL-002-NSB-000	4-11	Caution Label [K-901038]	-	1	Pcs	-	TPO
	BB-LBL-005-NSB-000	4-12	Manufacture Label [K-901084]	-	1	Pcs	-	TPO
5			Matrass					
	-	5-1	Plywood 1	(T)12 x (W)650 x (L)1598	1	Pcs	-	Unggul/Laras
	-	5-2	Plywood 2	(T)12 x (W)650 x (L)310	1	Pcs	-	Unggul/Laras
	-	5-3	Matras (Foam) 1	(T)50 x (W)650 x (L)1600 Dacron [HDPE]	1	Pcs	-	Hi-Lon
	-	5-4	Matras (Foam) 2	(T)50 x (W)650 x (L)350 Dacron [HDPE]	1	Pcs	-	Hi-Lon
	-	5-5	Cover Bed Matrass	(T)59 x (W)650 x (L)2000 [PVC Oscar Black]	1	Pcs	-	Recone

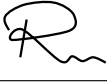

Bahan Cat (Powder Coating) : Beige (Cream Munsell)	122.11	dm2
Bahan Zinc Chrome (<i>Zinc Chrome Material</i>) :	0.00	dm2
Bahan Pengelasan (Weld Material)	114.72	gram
Berat Produk (<i>Weight Product</i>)	0.00	kg

► **Keterangan revisi :**

No	Tanggal	No. Tech Info	Keterangan
1	09/11/10	55/TI-R&D/10R00	Penambahan part stiker SNI pada semua produk lokal
2	03/05/13	07/TI-R&D/NB/13	Perubahan & penambahan beberapa spesifikasi pipa diantaranya : 1. Joint Leg Pipe Pp Ø22.2 x 1.1 x 487.3 menjadi Pp Ø22.2 x 1.1 x 537 (shringking) 2. Penambahan Frame Bottom Pp.sqr 30/20 x 1.6 x 221 sebanyak 2 pcs 3. Penambahan Frame Plt (T)1.2 x 58 x 512, SPCC-SD sebanyak 1 pcs
3	16/07/13	09/TI-R&D/NB/13	Perubahan Leg Pipe dari Pp Ø42.7 x 1.2 x 636 menjadi Pp Ø42.7 x 1.2 x 620

Cimahi, 16 Juli 2013

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Dibuat Oleh	Diperiksa Oleh	Disetujui Oleh
		
Rini	Wahyu	Donald KL
Product Analyst	Team Leader	Grup Leader