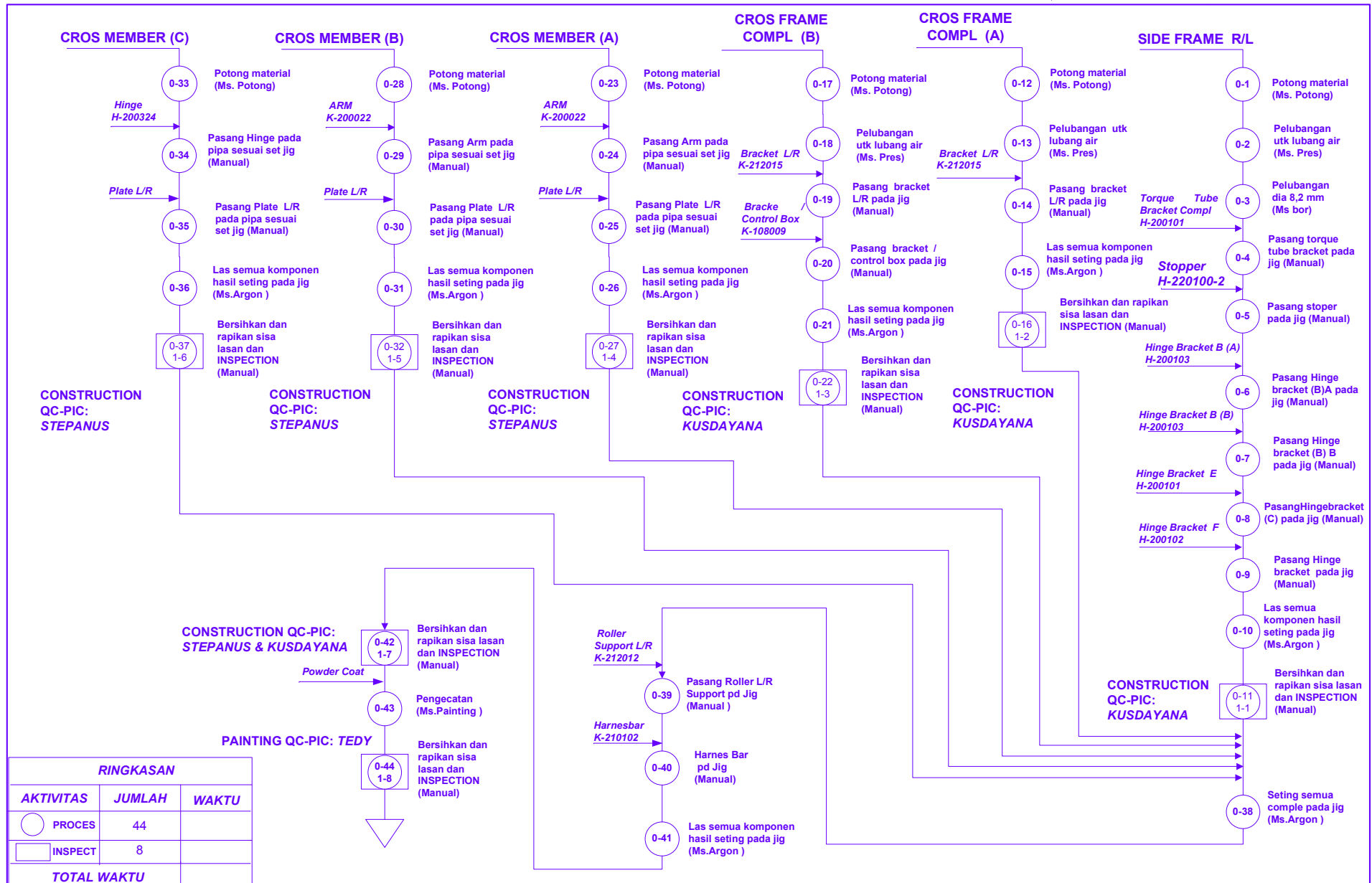


No.	Dibuat oleh	Revisi	Disetujui Oleh	Tgl. Efektif
1.	MSDO	N	Ass.Mgr R&D	July-2002

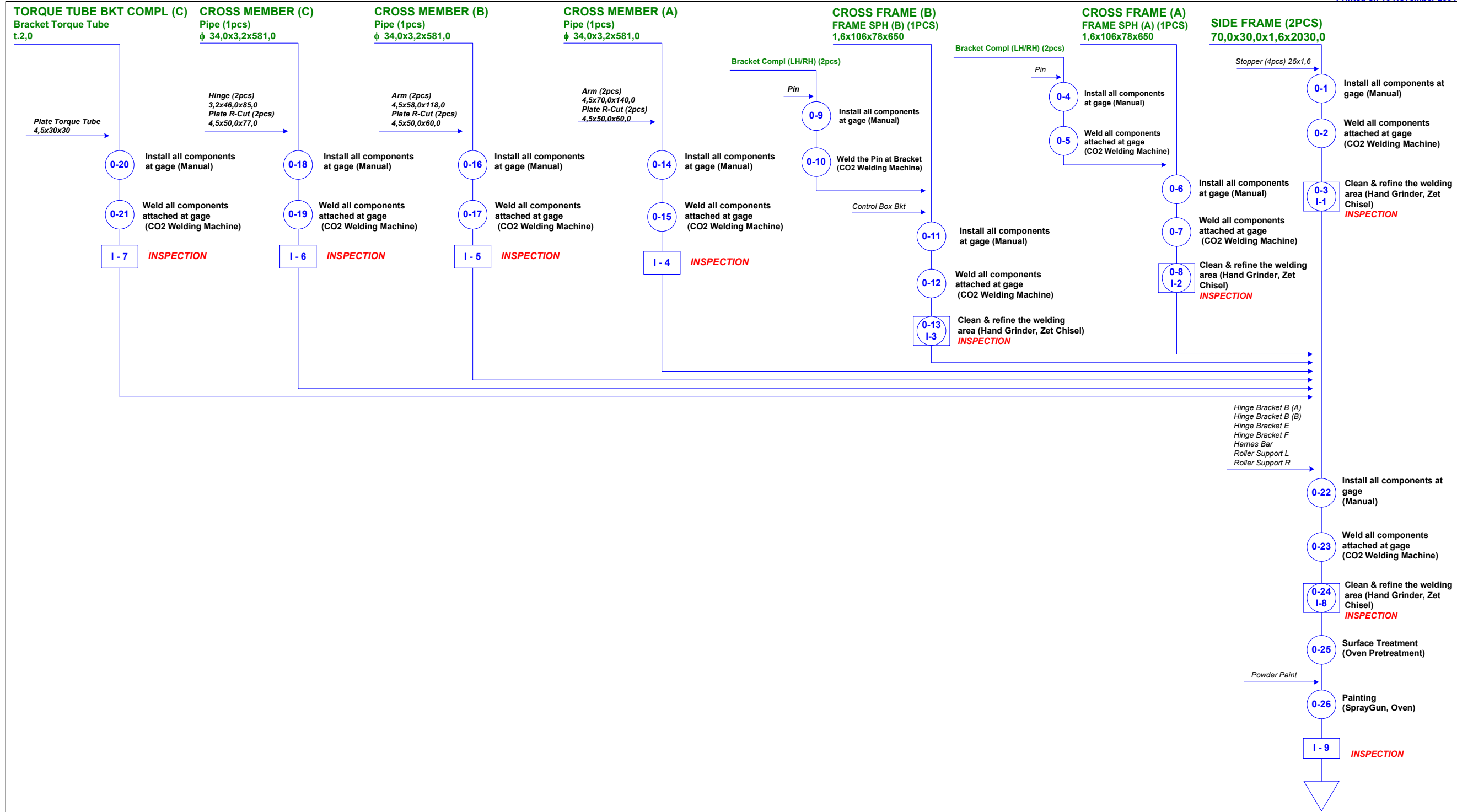


**PT. CHITOSE INDONESIA MFG.**  
**MANUFACTURING SYSTEM DEVELOPMENT**  
**OPERATION PROCES CHART (OPC)**

JENIS : **NURSING BED**    COMP: **MAIN FRAME**    TIPE : **CB-0733**    SECTION : **CONSTRUCTION**

No.	Made by	Revision	Approved by	Effective Date
1.	Fajar	N	Ruby K.T.	08Nov2004

Printed on 10 November 2004



MAINFRAME		
ACTIVITY	TOTAL	TIME
○ PROCES	26	
□ INSPECT	9	
<b>TOTAL TIME</b>		

**PT. CHITOSE INDONESIA MFG.**  
**MANUFACTURING SYSTEM DEVELOPMENT**  
**OPERATION PROCES CHART (OPC)**

JENIS : *NURSING BED*    COMP: *MAIN FRAME*    TIPE : *CB-0733*    SECTION : *CONSTRUCTION*

No.	Made by	Revision	Approved by	Effective Date
1.	Fajar	N	Ruby K.T.	08Nov2004
2.	Fajar	1	Ruby K.T.	10Nov2004

Printed on 11 November 2004



MAINFRAME		
ACTIVITY	TOTAL	TIME
○ PROCESS	53	
□ INSPECT	11	
<b>TOTAL TIME</b>		

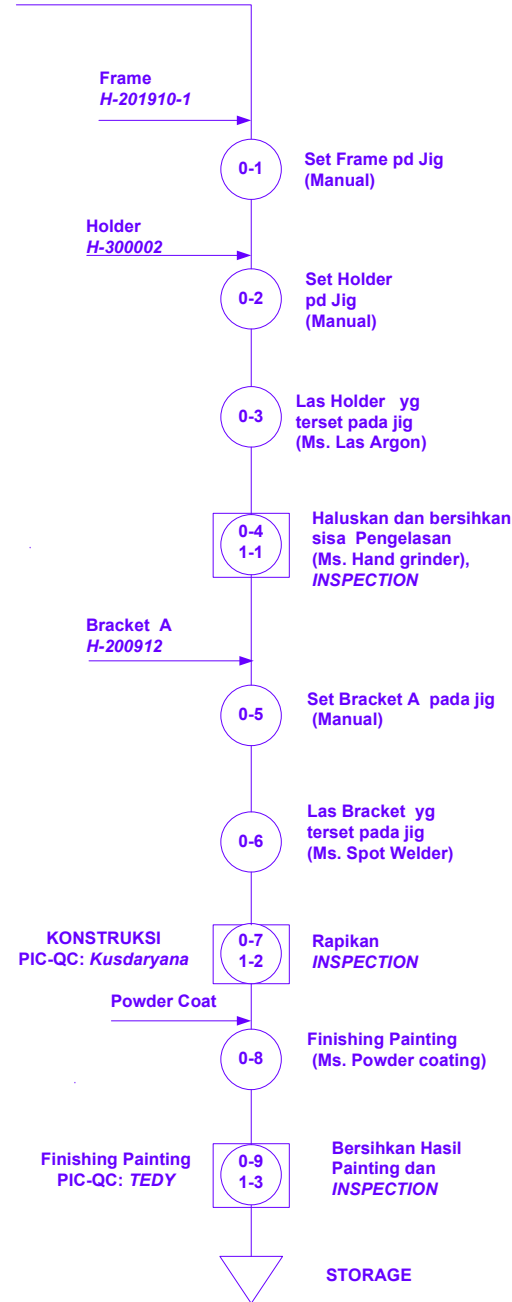
**PT. CHITOSE INDONESIA MFG.**  
**MANUFACTURING SYSTEM DEVELOPMENT**  
**OPERATION PROCES CHART (OPC)**

SUB CPL : SIDE FRAME TIPE : 0733

JENIS : NURSING BED COMP: ATACHMENT ASSY MB-031

No	Revisi oleh	Validasi	Revisi	Disetujui	Validasi	Tgl. Efektif
1	MSDO			Ass.Mgr of R&D		August 2003

**SIDE FRAME (COMPL)**  
**H-201910**



SIDE FRAME ATACHMENT		
AKTIVITAS	JUMLAH	WAKTU
PROCES	9	
INSPECT	3	
<b>TOTAL WAKTU</b>		