

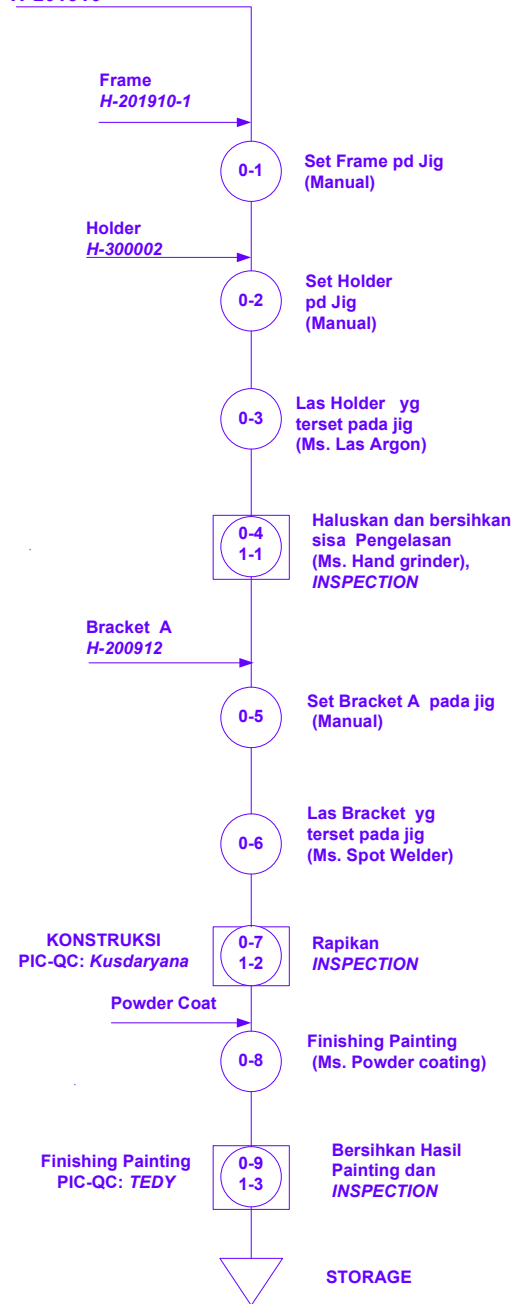
**PT. CHITOSE INDONESIA MFG.**  
**MANUFACTURING SYSTEM DEVELOPMENT**  
**OPERATION PROCES CHART (OPC)**

SUB CPL : SIDE FRAME TIPE : CB-3300

JENIS : NURSING BED COMP: ATACHMENT ASSY MB-031

No	Revisi oleh	Validasi	Revisi	Disetujui	Validasi	Tgl. Efektif
1	MSDO			Ass.Mgr of R&D		August 2003

**SIDE FRAME (COMPL)**  
**H-201910**



SIDE FRAME ATACHMENT		
AKTIVITAS	JUMLAH	WAKTU
PROCES	9	
INSPECT	3	
<b>TOTAL WAKTU</b>		