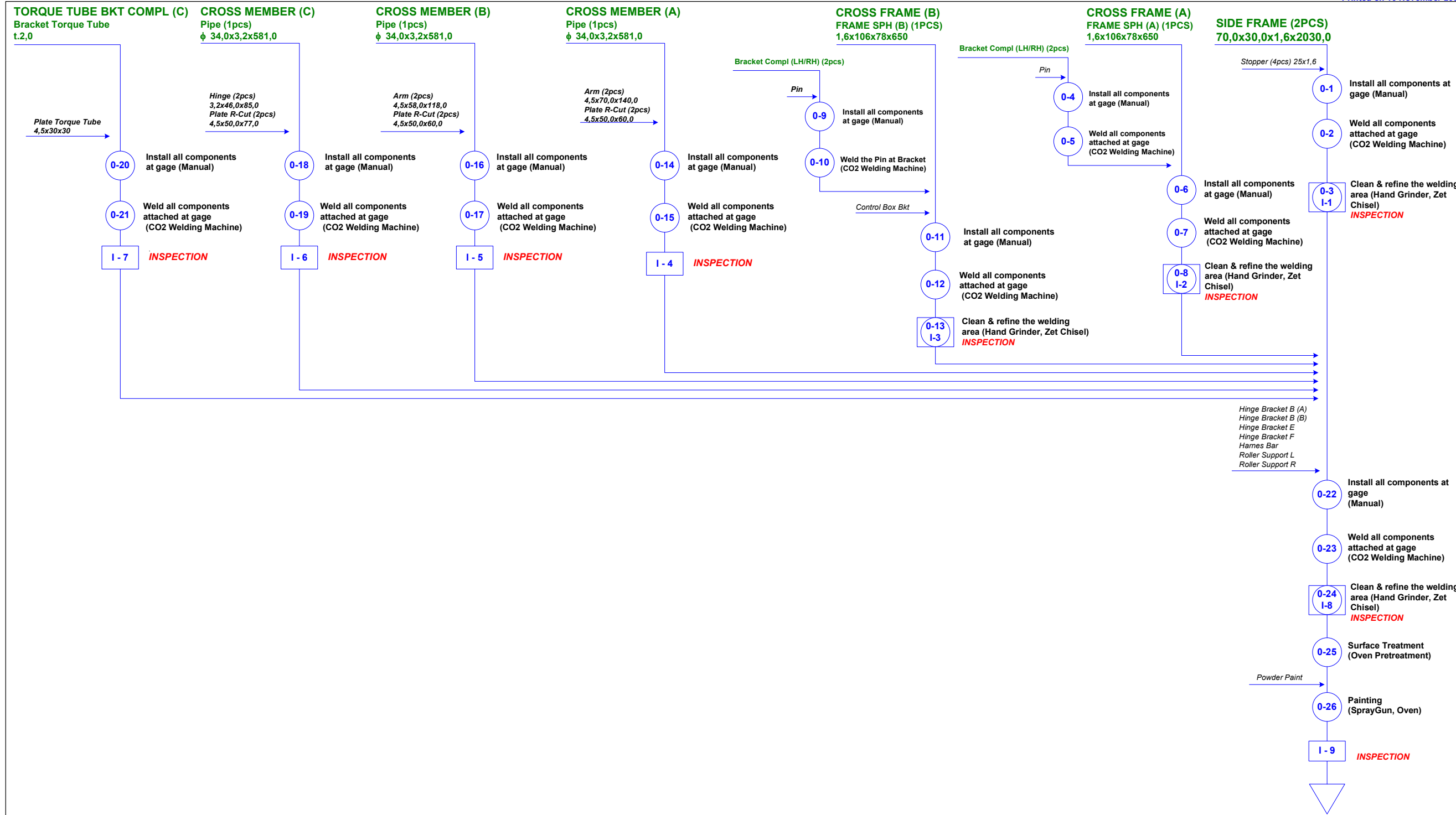


PT. CHITOSE INDONESIA MFG.
MANUFACTURING SYSTEM DEVELOPMENT
OPERATION PROCES CHART (OPC)

JENIS : **NURSING BED** COMP: **MAIN FRAME** TIFE : **CB-3300** SECTION : **CONSTRUCTION**

No.	Made by	Revision	Approved by	Effective Date
1.	Fajar	N	Ruby K.T.	08Nov2004

Printed on 10 November 2004



MAINFRAME		
ACTIVITY	TOTAL	TIME
○ PROCES	26	
□ INSPECT	9	
TOTAL TIME		

PT. CHITOSE INDONESIA MFG.
MANUFACTURING SYSTEM DEVELOPMENT
OPERATION PROCES CHART (OPC)

JENIS : *NURSING BED* COMP: *MAIN FRAME* TIPE : *CB-3300* SECTION : *CONSTRUCTION*

No.	Made by	Revision	Approved by	Effective Date
1.	Fajar	N	Ruby K.T.	08Nov2004
2.	Fajar	1	Ruby K.T.	10Nov2004

Printed on 11 November 2004



MAINFRAME		
ACTIVITY	TOTAL	TIME
○ PROCESS	53	
□ INSPECT	11	
TOTAL TIME		