

Direvisi oleh	Rev.	Disetujui oleh	Tanggal Efektif
Prod. Analyst	△ ₁	GL of R&D	01 April 11
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Prod. Analyst	△ ₂	GL of R&D	01 April 13

DAFTAR STANDAR KOMPONEN HOSPITAL

Formulir : R&D/DSKH/2017

TIPE PRODUK : CB - 135D (F-030000)
NAMA MODEL : 3 BOTTOM HI-LO GATCH BED
SISTEM OPERASIONAL : 1 CYLINDER ASSY & 1 CRANK UNIT
CASTER : DOUBLE LOCK CASTER (SUNNY DIA.100mm)
HF BOARD : J-9010700 DAN J-901800 [Penjabaran spesifikasi lihat di bagian (index) H/F Board Panel]

No	Kode R&D	Kode CIM	Rank	Nama Komponen	Spesifikasi Komponen (mm)	Berat Komponen (Kg)	Qty / Unit		Suplier + Sub Con
1	F-030100		1	Main Frame Compl			1		
	F-030100-1	BB-PIP-089-NSB-000	1-1	Side Frame (LH/RH)	Pipa Kotak 70/30 x (T)1.9 x (L)2030 STKR	4.352	2	pcs	Spindo/BBM + CIM
	F-030100-2-1	BB-PIP-143-000-000	1-2	Cross Frame	Pipa Kotak 30/20 x (T)1.6 x (L)850 STKR	1.013	1	pcs	Spindo/BBM + CIM
	F-030100-3	BB-PIP-088-NSB-000	1-3	Cross Frame	Pipa Kotak 50/30 x (T)2.3 x (L)850 STKR	2.348	1	pcs	Spindo/BBM + CIM
	F-030100-4	BB-PIP-139-000-000	1-4	Cross Frame	Pipa Kotak 40/25 x (T)1.6 x (L)850 STKR	1.378	1	pcs	Spindo/BBM + CIM
	F-030110		1-5	Cross Member Compl (H)			1		
	KC-400043-12	BB-PIP-059-NSB-000	1-5-1	Cross Pipe	Pipa Bulat Ø34 x (T)2.6 x (L)841 STKM	1.693	1	pcs	Spindo/BBM + CIM
	F-030110-1	BB-PLT-058-NSB-000	1-5-2	Plate F-030110-2	Plate (T)4.5 x (W)50 x (L)60 SPHC	0.106	2	pcs	USC/SSI + Bahtera M
	K-000015	BB-BOL-066-000-000	1-5-3	Dantuki Bolt K-000015	Ø15 x Ø12 x Ø9.8 x (L)24 SS400	0.018	1	pcs	Sagatek
	K-110013		1-5-4	Bracket Compl			1		
	K-110020	BB-PLT-174-NSB-000	1-5-4-1	Bracket Compl B K-110020	Plate (T)6.0 x (W)50 x (L)232.5 SPHC	0.548	1	pcs	USC/SSI + Rajawali
	K-200003	BB-PLT-324-NSB-000	1-5-4-2	Ring Plate K-200003	Plate Ø40 x (T)4.5 x SPHC	0.057	2	pcs	USC/SSI + Rajawali
	K-110020		1-5-5	Bracket Compl			1		
	K-110020	BB-PLT-174-NSB-000	1-5-5-1	Bracket Compl B K-110020	Plate (T)6.0 x (W)50 x (L)232.5 SPHC	0.548	1	pcs	USC/SSI + Rajawali
	K-200003	BB-PLT-324-NSB-000	1-5-5-2	Ring Plate K-200003	Plate Ø40 x (T)4.5 x SPHC	0.057	1	pcs	USC/SSI + Rajawali
	K-112002	BB-PLT-004-NSB-000	1-6	Hinge Bracket K-112002	Plate (T)6.0 x (W)32 x (L)50 SS400(SPHC)	0.075	2	pcs	USC/SSI + Bahtera M
	K-202048	BB-PLT-007-NSB-000	1-7	Stopper Bracket K-202048	Plate (T)3.2 x (W)30 x (L)63 SPHC	0.047	2	pcs	USC/SSI + Hinani
	K-202021	BB-PLT-008-NSB-000	1-8	Crank Handle Bracket K-202021	Plate (T)1.6 x (W)76 x (L)101 SPCC	0.096	1	pcs	USC/SSI + Hinani
	K-202043	BB-PLT-009-NSB-000	1-9	Cylinder Bracket K-202043	Plate (T)3.2 x (W)50 x (L)78 SPHC	0.098	2	pcs	USC/SSI + Hinani
	K-203002	BB-PLT-010-NSB-000	1-10	Holder Plate K-203002	Plate (T)1.2 x (W)34 x (L)129 SPCC	0.041	2	pcs	USC/SSI + Hinani
	K-212005	BB-PLT-005-NSB-000	1-11	Roller Support (LH/RH) K-212005	Plate (T)1.6 x (W)70.6 x (L)340 SPCC	0.301	2	pcs	USC/SSI + Bahtera M
	C-078532		1-12	Bracket			1		
	K-212007	BB-PLT-038-NSB-000	1-12-1	Bracket C-078532	Plate (T)3.2 x (W)70 x (L)154 SPHC	0.271	1	pcs	USC/SSI + Bahtera M
	C-078532-2	BB-PLT-038-NSB-000	1-12-2	Bracket C-078532	Plate Ø34 x (T) 3.2 SPHC	0.029	2	pcs	USC/SSI + Bahtera M

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HF BOARD : J-9010700 DAN J-901800 [Penjabaran spesifikasi lihat di bagian (index) H/F Board Panel]

No	Kode R&D	Kode CIM	Rank	Nama Komponen	Spesifikasi Komponen (mm)	Berat Komponen (Kg)	Qty / Unit		Suplier + Sub Con
	K-212012		1-13	Bracket			4		
	K-212012-1	BB-PLT-168-NSB-000	1-13-1	Plate K-212012-1	Plate (T)4.5 x (W)25 x (L)104 SS400(SPHC)	0.092	4	pcs	USC/SSI + Hinani
	K-005016	BB-BOL-058-000-000	1-13-2	Pin K-005016	Ø10 x Ø8 x (L)19.5 SS400	0.011	8	pcs	Rajawali
	K-300002C	BB-PIP-001-NSB-000	1-14	Holder C	Pipa Bulat Ø22.2 x (T)1.0 x (L)85(78) STKM	0.044	14	pcs	Spindo/BBM + Hinani
	F-030120		1-15	Cross Member Compl (F)			1		
	KC-400043-12	BB-PIP-059-NSB-000	1-15-1	Cross Pipe	Pipa Bulat Ø34 x (T)2.6 x (L)841 STKM	1.693	1	pcs	Spindo/BBM + CIM
	F-030110-1	BB-PLT-058-NSB-000	1-15-2	Plate F-030110-2	Plate (T)4.5 x (W)50 x (L)60 SPHC	0.106	2	pcs	USC/SSI + Bahtera M
	K-000015	BB-BOL-066-000-000	1-15-3	Dantuki Bolt K-000015	Ø15 x Ø12 x Ø9.8 x (L)24 SS400	0.018	1	pcs	Sagatek
	K-110013		1-15-4	Bracket			1		
	K-110020	BB-PLT-174-NSB-000	1-15-4-1	Bracket Compl B K-110020	Plate (T)6.0 x (W)50 x (L)232.5 SPHC	0.548	1	pcs	USC/SSI + Rajawali
	K-200003	BB-PLT-324-NSB-000	1-15-4-2	Ring Plate K-200003	Plate Ø40 x (T)4.5 x SPHC	0.057	2	pcs	USC/SSI + Rajawali
	K-110020		1-15-5	Bracket			1		
	K-110020	BB-PLT-174-NSB-000	1-15-5-1	Bracket Compl B K-110020	Plate (T)6.0 x (W)50 x (L)232.5 SPHC	0.548	1	pcs	USC/SSI + Rajawali
	K-200003	BB-PLT-324-NSB-000	1-15-5-2	Ring Plate K-200003	Plate Ø40 x (T)4.5 x SPHC	0.057	1	pcs	USC/SSI + Rajawali
	K-103004	BB-PLT-040-NSB-000	1-15-6	Bracket (HOOK) K-103004	Plate (T)4.5 x (W)25 x (L)110.5 SS400 (SPHC)	0.098	2	pcs	USC/SSI + Rajawali
2	F-030200		2	Foot Frame Compl (Head & Foot)			2		
	KC-400043-3	BB-PIP-140-000-000	2-1	Frame (Foot Frame)	Pipa Kotak 40/25 x (T)1.6 x (L)(710) STKR	1.151	2	pcs	Spindo/BBM + CIM
	K-205001-1	-	2-2	Foot Pipe	Pipa Bulat Ø38.1 x (T)1.6 x (L)75 STKM	0.108	4	pcs	Spindo/BBM + Rajawali
	K-110015		2-3	Bracket (LH/RH)			4		
	K-200021	BB-PLT-065-NSB-000	2-3-1	Foot Frame Bracket K-200021	Plate (T)6.0 x (W)115 x (L)185 SPHC	1.002	4	pcs	USC/SSI + Hinani
	K-200003	BB-PLT-324-NSB-000	2-3-2	Ring Plate K-200003	Plate Ø40 x (T)4.5 x SPHC	0.057	8	pcs	USC/SSI + Rajawali
	K-105016	BB-PLT-012-NSB-000	2-3-3	Gazet K-105016	Plate (T)2.3 x (W)50 x (L)65 SPCC	0.059	4	pcs	USC/SSI + Hinani
	K-003004	-	2-4	Nut For Caster K-003004	Ø38.1 x (L)21 SS400	0.188	4	pcs	Rajawali
3	F-030300		3	Hi-Lo Torque Tube Compl (Head & Foot)			2		
	KC-400043-13	-	3-1	Torgue Tube	Pipa Bulat Ø34 x (T)2.1 x (L)668 STKM	1.104	2	pcs	Spindo/BBM + CIM
	K-100027	BB-PLT-014-NSB-000	3-2	Arm K-100027	Plate (T)4.5 x (W)50 x (L)180 SPHC	0.318	4	pcs	USC/SSI + Rajawali
	K-100028	BB-PLT-115-NSB-000	3-3	Arm K-100028	Plate (T)6.0 x (W)50 x (L)265 SPHC	0.624	4	pcs	USC/SSI + Rajawali
	K-006002	BB-PLT-187-NSB-000	3-4	Bearing K-006002	Ø29 x (L)10	0.052	4	pcs	Rajawali

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HF BOARD : J-9010700 DAN J-901800 [Penjabaran spesifikasi lihat di bagian (index) H/F Board Panel]

No	Kode R&D	Kode CIM	Rank	Nama Komponen	Spesifikasi Komponen (mm)	Berat Komponen (Kg)	Qty / Unit		Suplier + Sub Con
4	F-030400		4	Hi-Lo Rod Compl			1		
	F-030400-1	BB-PLT-332-NSB-000	4-1	Rod [H-002040-1]	Pipa Bulat Ø31.8 x (T)1.6 x (L)1350 STKM	1.609	1	pcs	Spindo/BBM + CIM
	H-002040	BB-PLT-607-NSB-011	4-2	Spacer (H-002040)	Plate (T)3.2 x (W)25 x (L)110 SPHC	0.069	2	pcs	USC/SSI + Bahtera M
	F-0304001	BB-PLT-015-NSB-000	4-3	Bracket F-030401	Plate (T)3.2 x (W)60 x (L)168 SPHC	0.253	1	pcs	USC/SSI + Hinani
	K-000002A	BB-BOL-068-000-000	4-4	Dantuki Bolt K-000002A	M8 x P1.25 x Ø16.5 x Ø12 x (L)15 x (Lt)27.5 SS400	0.028	1	pcs	Sagatek
	F-030402	BB-PLT-016-NSB-000	4-5	Bracket F-030402	Plate (T)3.2 x (W)40 x (L)164.4 SPHC	0.165	1	pcs	USC/SSI + Hinani
5	F-030500		5	Crank Assy			1		
	K-007003	BB-PLS-028-NSB-000	5-1	Ball Bearing K-007003 (no.5)	Ø34.5 x (L)44 Colour = Natural [POM]	0.029	1	pcs	IMAI
	K-006507	BB-BES-122-NSB-000	5-2	Shaft Cover	Pipa Bulat Ø25.4 x (T)1.6 x (L)82 STKM	0.077	1	pcs	Spindo/BBM + Rajawali
	K-006508	BB-PLT-349-NSB-000	5-3	Spacer	Pipa Bulat Ø17.3 x (T)2.3 x (L)13 STKM	0.011	1	pcs	Spindo/BBM + Rajawali
	K-504005	BB-PLS-053-NSB-000	5-4	Cap K-504005	Ø26 x Ø38.5 x (L)55 Colour = Grey [ABS]	0.016	1	pcs	Santo Plastic
	K-300030		5-5	Rod Compl			1		
	F-030400-2	BB-PIP-257-000-000	5-5-1	Rod	Pipa Bulat Ø31.8 x (T)1.6 x (L)1032 STKM	1.230	1	pcs	Spindo/BBM + CIM
	E-224000A-2	BB-PLT-607-NSB-011	5-5-2	Spacer (H-002040)	Plate (T)3.2 x (W)25 x (L)110 SPHC	0.069	1	pcs	USC/SSI + Bahtera M
	K-505004	BB-PLS-012-NSB-000	5-5-3	Nut R/L K-505004B	(Left), Colour = White [POM]	0.023	1	pcs	Santo Plastic
	K-504006	BB-PLS-016-NSB-000	5-6	Grip SS K-504006	Ø17.5 x (38/21) x (L)63 Colour = Grey [PA]	0.020	1	pcs	Santo Plastic
	K-000010	BB-BOL-069-000-000	5-7	Dantuki Bolt K-000010	M12 x P1.75 x Ø8 x (L)30 SS400	0.012	2	pcs	Sagatek
	K-300007	-	5-8	Screw Cover (K-006506) (no.3)	Pipa Bulat Ø38.1 x (T)1.2 x (L)300 STKM	0.328	1	pcs	Spindo/BBM + CIM
	K-400005	BB-PLT-071-NSB-000	5-9	Spring Parts K-400005	Ø21 x (n)7 x (L)67	-	1	pcs	Mulia Abadi
	KC-0000022/8	BB-PLT-239-NSB-000	5-10	P/W (Plain Washer)	Ø8	0.002	1	pcs	Sagatek
	KC-000033	BB-BOL-077-000-000	5-11	S/W (Spring Washer)	Ø12	-	2	pcs	Sagatek
	K-900015	BB-LBL-006-NSB-000	5-12	Crank label	-	-	1	pcs	TPO
	CRU	-	5-13	Crank Unit (135D) Compl	-	-	1	pcs	Rajawali
6	J-9010700		6	Head Board Assy			1		
7	J-9010800		7	Foot Board Assy			1		
				<i>Keterangan dapat dilihat di bagian (index) Head & Foot Board Panel</i>					
8	F-021200		8	Bottom A Assy			1		
	F-021200-1	BB-PIP-144-000-000	8-1	Frame (A)	Pipa Kotak 30/20 x (T)1.6 x (L)2260 STKR	2.693	1	pcs	Spindo/BBM + CIM
	H-002300A-3	BB-PIP-030-NSB-000	8-2	Pipe / Collar (F-021200-2)	Pipa Bulat Ø12 x (T)1.6 x (L)23 STKM	0.009	2	pcs	Spindo/BBM + Bahtera M

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HF BOARD : J-9010700 DAN J-901800 [Penjabaran spesifikasi lihat di bagian (index) H/F Board Panel]

No	Kode R&D	Kode CIM	Rank	Nama Komponen	Spesifikasi Komponen (mm)	Berat Komponen (Kg)	Qty / Unit		Suplier + Sub Con
	E-025014	BB-PLT-021-NSB-000	8-3	Stopper E-025014	Plate (T)3.2 x (W)25 x (L)82 SPHC	0.051	1	pcs	USC/SSI + Hinani
	E-022401	BB-PLT-242-NSB-000	8-4	Angle K E-022401-1	Plate (T)1.6 x (W)34 x (L)517 SPCC	0.221	2	pcs	USC/SSI + Bahtera M
	KC-400043-7	BB-PIP-145-000-000	8-5	Frame (B)	Pipa Kotak 30/20 x (T)1.6 x (L)790 STKR	0.941	1	pcs	Spindo/BBM + CIM
	E-022101D		8-6	Torque Tube Compl					
	KC-400043-15	-	8-6-1	Torque Tube	Pipa Bulat Ø34 x (T)2.1 x (L)(774) STKM	1.279	1	pcs	Spindo/BBM + CIM
	K-200022	BB-PLT-022-NSB-000	8-6-2	Arm K-200022	Plate (T)4.5 x (W)58 x (L)118 SPHC	0.242	1	pcs	USC/SSI + Hinani
	K-202025	BB-PLT-023-NSB-000	8-6-3	Bracket K-202025	Plate (T)3.2 x (W)100 x (L)140 SPHC	0.352	2	pcs	USC/SSI + Hinani
	E-022103C	BB-PLT-041-NSB-000	8-7	Cable Holder (E-202103C)	Plate (T)3.2 x (W)28 x (L)31 SPHC	0.022	1	pcs	USC/SSI + Rajawali
	K-202008L	BB-PLT-033-NSB-000	8-8	Frame L	Plate (T)1.2 x (W)58 x (L)680 SPCC	0.372	1	pcs	USC/SSI + Bahtera M
	K-202037	BB-PLT-024-NSB-000	8-9	Sunoko Plate A K-202037	Plate (T)0.8 x (W)(138) x (L)778 SPCC	0.674	4	pcs	USC/SSI + Hinani
	K-202038	BB-PLT-025-NSB-000	8-10	Sunoko Plate K-202038	Plate (T)0.8 x (W)115 x (L)806 SPCC	0.582	1	pcs	USC/SSI + Hinani
	K-301009	BB-BES-004-NSB-000	8-11	Handle L1 & R1 K-301009	Ø13 x (L)223	0.232	2	pcs	Rajawali
9	E-022500		9	Bottom B Assy			1		
	E-022510	BB-PIP-146-000-000	9-1	Side Frame	Pipa Kotak 30/20 x (T)1.6 x (L)485 STKR	0.578	2	pcs	Spindo/BBM + CIM
	E-022520	-	9-2	Frame	Pipa Kotak 32/12 x (T)1.2 x (L)(780) STKR	0.632	1	pcs	Spindo/BBM + CIM
	J-0020420	-	9-3	Frame (B)	Pipa Kotak 32/12 x (T)1,2 x (L)(790) STKR	0.641	1	pcs	Spindo/BBM + CIM
	E-022401B	BB-PLT-243-NSB-000	9-4	Angle B E-022401-2	Plate (T)1.6 x (W)34 x (L)457 SPCC	0.195	2	pcs	USC/SSI + Bahtera M
	K-200007	BB-PLT-042-NSB-000	9-5	Hinge Plate K-200007	Plate (T)2.3 x (W)33 x (L)68 SPCC	0.041	4	pcs	USC/SSI + Rajawali
	K-200015	BB-PLT-026-NSB-000	9-6	Hinge Plate K-200015	Plate (T)4.5 x (W)25 x (L)66 SPHC	0.058	2	pcs	USC/SSI + Hinani
	K-202008M	BB-PLT-034-NSB-000	9-7	Frame M K-202010	Plate (T)1.2 x (W)58 x (L)418 SPCC	0.228	2	pcs	USC/SSI + Bahtera M
	K-202037	BB-PLT-024-NSB-000	9-8	Sunoko Plate A K-202037	Plate (T)0.8 x (W)(138) x (L)778 SPCC	0.674	4	pcs	USC/SSI + Hinani
10	F-021300		10	Bottom C Assy			1		
	F-021310	-	10-1	Frame	Pipa Kotak 30/20 x (T)1.6 x (L)1980 STKR	2.359	1	pcs	Spindo/BBM + CIM
	E-022401C	BB-PLT-037-NSB-000	10-2	Angle C E-022401C	Plate (T)1.6 x (W)34 x (L)490 SPCC	0.209	2	pcs	USC/SSI + Bahtera M
	K-005013	BB-BOL-064-000-000	10-3	Roller Pin K-005 (no.6)	Ø6 x (L)18 x (Lt)20 S20C	-	2	pcs	Cakra B
	K-200006	BB-PLT-027-NSB-000	10-4	Roller Bracket K-200006	Plate (T)2.3 x (W)33 x (L)80 SPCC	0.048	2	pcs	USC/SSI + Hinani
	K-200007	BB-PLT-042-NSB-000	10-5	Hinge Plate K-200007	Plate (T)2.3 x (W)33 x (L)68 SPCC	0.041	2	pcs	USC/SSI + Rajawali
	K-400012	BB-PLT-032-NSB-000	10-6	Frame F K-202008	Plate (T)1.2 x (W)58 x (L)611 SPCC	0.334	1	pcs	USC/SSI + Bahtera M
	K-202037	BB-PLT-024-NSB-000	10-7	Sunoko Plate A K-202037	Plate (T)0.8 x (W)(138) x (L)778 SPCC	0.674	4	pcs	USC/SSI + Hinani

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	KC-0000024	BB-PLT-025-NSB-000	10-8	Sunoko Plate K-202038	Plate (T)0.8 x (W)115 x (L)806 SPCC	0.582	1	pcs	USC/SSI + Hinani
	KC-000005	BB-BES-128-NSB-000	10-9	Mat Guard Verseng K-301002	Ø8 x (L)(464) SS400	0.183	1	pcs	Rajawali
11	F-021400		11	Operating System Assy					
	E-025001		11-1	Bracket Compl			1		
	K-212003	BB-PLT-001-NSB-000	11-1-1	Bracket K-212003	Plate (T)3.2 x (W)35 x (L)150 SPHC	0.132	1	pcs	USC/SSI + Bahtera M
	K-212009A	BB-PLT-201-NSB-000	11-1-2	Bracket K-212009-A	Plate (T)4.5 x (W)32 x (L)96 SPHC	0.109	1	pcs	USC/SSI + Bahtera M
	K-007001	BB-PLT-257-NSB-000	11-1-3	Cable Holder K-007001	Ø12 x (L)20 SS400	0.018	1	pcs	Bahtera
	E-025002		11-2	Bracket Compl			1		
	E-025002-1	BB-PLT-165-NSB-000	11-2-1	Bracket E-025002-1	Plate (T)2.3 x (W)40 x (L)64 SPCC	0.046	1	pcs	USC/SSI + Hinani
	K-400012	BB-PLT-048-NSB-000	11-2-2	Plate E-025002-2	Plate (T)3.2 x (W)16 x (L)35 SPHC	0.014	1	pcs	USC/SSI + Hinani
	E-025003		11-3	Operating Lever Compl					
	KC-400043-16	-	11-3-1	Rod	Pipa Bulat Ø 12.7 x (T) 1.6 x (L) 779 STKM	0.341	1	pcs	Spindo/BBM + CIM
	-	-	11-3-2	Nut ▶ (no.13)	M10 x P1.5 x (T)7.0	-	1	pcs	Kramat
	E-025005	BB-PLT-266-NSB-000	11-3-3	Lever Bracket E-025005	Plate (T)3.2 x (W)22 x (L)60 SPHC	0.033	2	pcs	USC/SSI + Hinani
	E-025006	BB-PLT-043-NSB-000	11-3-4	Hook E-025006	Plate (T)1.6 x (W)15 x (L)40 SPCC	0.008	1	pcs	USC/SSI + Rajawali
	E-025007	BB-PIP-003-NSB-000	11-3-5	Holder E-025007	Ø14 x (L)15 SS400	0.018	2	pcs	Rajawali
	E-025011	BB-BOL-030-NSB-000	11-4	Screw	Ø6 x (L)14	-	1	pcs	Sagatek
	E-025012	AB-PKK-204-NSB-000	11-5	Control Cable ▶ (no.2)	Supply Goods	-	1	pcs	Hi-Lex Indonesia
	E-025013	BB-PLT-285-NSB-000	11-6	Free Lock B (Stabylus)	St = 150, 70Kg	-	1	pcs	Autindo
	E-449011	BB-PLT-044-NSB-000	11-7	Clamping E-449011	Plate (T)1.2 x (W)12 x (L)40 SPCC	0.005	1	pcs	USC/SSI + Rajawali
	K-005001	BB-BOL-056-000-000	11-8	Pin B K-005001- B (no.6)	Ø8 x Ø5 x (L)44 x (Lt)47 SS400	0.008	1	pcs	Cakra B
	K-005004	BB-PLT-295-NSB-000/BB-BOL-057-	11-9	Pin B K-005004-B	Ø14 x Ø10 x (L)21 x (Lt)27 S20C	-	1	pcs	Sagatek
	K-005004	BB-BOL-073-000-000	11-10	Pin C K-005004-C	Ø14 x Ø10 x (L)54 x (Lt)60 S20C	-	1	pcs	Sagatek
	K-300006	BB-PLS-004-NSB-000	11-11	Cylinder Cover K-300006	Ø34 x Ø31 x (L)200 Colour = Black [PE]	0.032	1	pcs	Sanlit
	K-400001	BB-PLT-072-NSB-000	11-12	Spring	Ø 1.4 x (L)44	-	1	pcs	Mulia Abadi
	K-301010		11-13	Lever Compl (LH/RH) + Shaft	[Assy Rajawali]		2		
	K-303001	BB-PLT-031-NSB-000	11-13-1	Lever K-303001	Plate (T)3.2 x (W)48 x (L)103 SPHC	0.124	2	pcs	Rajawali
	K-500010	BB-PLS-010-NSB-000	11-14	Bush K-500010	(Nylon) Ø16 x Ø12.9 x (Lt)10 Colour = Natural [PA]	0.001	2	pcs	Santo Plastic

TIPE PRODUK : CB - 135D (F-030000)
NAMA MODEL : 3 BOTTOM HI-LO GATCH BED
SISTEM OPERASIONAL : 1 CYLINDER ASSY & 1 CRANK UNIT
CASTER : DOUBLE LOCK CASTER (SUNNY DIA.100mm)
HF BOARD : J-9010700 DAN J-901800 [Penjabaran spesifikasi lihat di bagian (index) H/F Board Panel]

No	Kode R&D	Kode CIM	Rank	Nama Komponen	Spesifikasi Komponen (mm)	Berat Komponen (Kg)	Qty / Unit		Suplier + Sub Con
	K-505006	BB-PLT-156-NSB-000	11-15	Knob LH K-505006 (no.2,9)	(L)85 Colour = Grey [PVC]	0.022	2	pcs	IMAI
	KC-800005	BB-BOL-016-NSB-000	11-16	Clip Nifco NO. 2214	Nifco No.2214, Colour = Grey [PP]	0.001	1	pcs	Mandiri Panca Prima
	KC-800006	BB-PLT-158-NSB-000	11-17	Cranp (Clamping) N-88	Richco N-88 [PA]	0.001	1	pcs	Mandiri Panca Prima
	KC-000013	BB-BOL-007-NSB-000	11-18	Tapping Screw (trust head)	M4 x P0.75 x (L)14	-	3	pcs	Sagatek
	KC-000016	BB-BOL-015-NSB-000	11-19	Screw P.Head M4 x 10	M4 x P0.75 x (L)10	-	1	pcs	Sagatek
	KC-000008	BB-BOL-013-NSB-000	11-20	Washed Nut M.6	M6 x P1.0	0.003	1	pcs	Sagatek
	KC-0000026	BB-PLT-175-NSB-000	11-21	Snap Pin Dia 10	Ø10	-	2	pcs	CKA
	KC-0000025	BB-BOL-001-NSB-000	11-22	Push Nut M.5	M5 x P0.8	0.000	1	pcs	Sagatek
	KC-000015	BB-BOL-003-NSB-000	11-23	T/S Screw (P. Head)	M5 x P0.8 x (L)20 (Black Dyeing)	-	2	pcs	Sagatek
12	K-502014		12	Side Bumper Assy			2		
	K-500013	BB-PLS-005-NSB-000	12-1	End Cap KC-800017	(W)24 x (L)30 Colour = Grey [PP]	0.002	4	pcs	Santo Plastic
	K-502009	BB-KRT-001-NSB-000	12-2	Bumper List K-502009 (KC-800006) (no.8)	L= 1964, Colour = Grey [PVC]	-	2	pcs	AFMI
	KC-000009/KC	BB-BOL-288-NSB-011/BB-BOL-007-	12-3	T/P Screw (P. Head)	M4 x P0.75 x (L)14	-	4	pcs	Sagatek
	KC-800007	-	12-4	Brush Clip Nifco NO.4571	Nifco No. 4571, Colour = Black [PP]	0.001	12	pcs	Mandiri Panca Prima
				Assy Part					
13	F-030010	BB-BES-005-NSB-000	13	Bottom Stopper F-030010	Ø8 x (L)1192 SS400	0.470	1	pcs	Rajawali
14	K-005019B	BB-BOL-060-000-000	14	Pin B K-005019B (no.6)	Ø12 x Ø8 x (L)16 S20C	-	2	pcs	Cakra B
15	K-005019D	BB-BOL-061-000-000	15	Pin D K-005019D (no.6)	Ø12 x Ø8 x (L)71 S20C	-	2	pcs	Cakra B
16	K-005019E	BB-BOL-062-000-000	16	Pin E K-005019-E	Ø12 x Ø8 x (L)35 S20C	-	2	pcs	Sagatek
17	K-005019H	BB-BOL-063-000-000	17	Pin H K-005019H (no.6)	Ø12 x Ø8 x (L)41 S20C	-	2	pcs	Cakra B
18	K-000001	BB-BOL-067-000-000	18	Dantuki Bolt K-000001 (no.6)	M14 x P1.5 x Ø18 x Ø10 x (Lt)31 S20C	-	2	pcs	Cakra B
19	K-000002A	BB-BOL-091-000-000	19	Dantuki Bolt K-000002A (no.6)	M8 x P1.25 x Ø16.5 x Ø12 x (L)17.5 x (Lt)30 SS400	0.050	12	pcs	Cakra B
20	K-005020	BB-BOL-059-000-000	20	Pin B K-005020 (no.6)	Ø18 x Ø12 x (L)24 x (Lt)30 S20C	-	2	pcs	Cakra B
21	E-420140	BB-PLT-152-NSB-000	21	Link Arm	Plate (T)6.0 x (W)75 x (L)260 SPHC	0.918	4	pcs	Supply Goods + Rajawali
22	K-400004	BB-PLT-253-NSB-000	22	Spring A (no.4)	Ø23 x Ø4 x (n)98 x (L)396 SWA	-	2	pcs	Mulia Abadi
23	K-500001	BB-PLS-002-NSB-000	23	Roller K-500001	Colour = White [PE]	0.007	2	pcs	Santo Plastic
24	K-500002	BB-PLS-003-NSB-000	24	Roller K-500002	Colour = Grey [PE]	0.004	2	pcs	Santo Plastic
25	K-500011	BB-KRT-003-NSB-000	25	Handle K-500011 (no.2,9)	Colour = Grey [PVC]	0.074	2	pcs	IMAI
26	K-501003	BB-KRT-005-NSB-000	26	Cushion Rubber K-501003	Ø20 x Ø14 x (H)15 Colour = Black	0.003	2	pcs	Import

TIPE PRODUK : CB - 135D (F-030000)
NAMA MODEL : 3 BOTTOM HI-LO GATCH BED
SISTEM OPERASIONAL : 1 CYLINDER ASSY & 1 CRANK UNIT
CASTER : DOUBLE LOCK CASTER (SUNNY DIA.100mm)
HF BOARD : J-9010700 DAN J-901800 [Penjabaran spesifikasi lihat di bagian (index) H/F Board Panel]

No	Kode R&D	Kode CIM	Rank	Nama Komponen	Spesifikasi Komponen (mm)	Berat Komponen (Kg)	Qty / Unit		Suplier + Sub Con
27	KC-0000021/F	BB-PLT-237-NSB-000	27	S/W (Spring Washer)	M8 x P1,25 x Ø12 x (L)59.5	-	13	pcs	Sagatek
28	K-502011	BB-PLS-011-NSB-000	28	Cover Holder K-502011	Colour = Grey [PP]	0.006	2	pcs	Santo Plastic
29	K-503003	BB-PLS-006-NSB-000	29	Cap 20 X 30 K-503003	(H)13 x (W)20 x (L)30 Colour = Ivory [PE]	0.004	8	pcs	Santo Plastic
30	K-503004	BB-PLS-008-NSB-000	30	Cap Dia 38 K-503004	Ø38.1 x (H)20 Colour = Grey [PE]	0.007	4	pcs	Santo Plastic
31	K-503007	BB-PLS-007-NSB-000	31	Cap 70 X 30 K-503007	(H)22 x (W)30 x (L)70 Colour = Grey [PE]	0.018	4	pcs	Santo Plastic
32	K-505002	BB-PLS-015-NSB-000	32	Cover Small SS K-5 (no.8) 2	(R)35 x (L)190 Colour = Ivory [ABS]	0.058	4	pcs	IMAI
33	KC-000006	BB-BOL-194-OOO-000	33	Nut M8 X B13 X H6,5	M8 x P1.25	0.004	13	pcs	Cakra B
34	H-002050A-1	BB-CST-058-NSB-011	34	Caster With Brake	MFDB-100 grey +T:M16 x (L)20	-	2	pcs	Sunny
35	H-002050A-2	BB-CST-057-NSB-011	35	Caster With No Brake	MFD-100 grey +T:M16 x (L)20	-	2	pcs	Sunny
36	H-002050A-4	BB-BOL-079-000-000	36	S/W (Spring Washer)	Ø16	-	4	pcs	Cahaya.N
37	KC-0000022/8	BB-PLT-239-NSB-000	37	P/W (Plain Washer)	Ø8	0.002	13	pcs	Sagatek
38	KC-000032	BB-BOL-006-NSB-000	38	T/Screw (P. Head)	M5 x P0.8 x (L)8	-	2	pcs	Sagatek
39	H-002100-33	BB-BOL-002-NSB-000	39	Push Nut M.8	SPN-8 For Axis, M8	0.001	8	pcs	Sagatek
40	H-220000-34	BB-PLT-160-NSB-000	40	S/W (Spring Washer)	Ø5	-	2	pcs	Sagatek
41	H-008000-1	BB-PLS-015-FLR-000	41	Protection Tape (Caster tape)	SPV-3633, 30 mm light blue	-	1.6	mtr	Dunia Baru
42	H-008000-2	-	42	Double Sided Adhesive Tape	Hi-Bon (L=1 mtr)	-	1.6	mtr	Buana
43	KC-0000023	BB-PLT-150-NSB-001	43	P/W (Plain Washer)	Ø12	-	2	pcs	Cahaya.N
44	805111200U	BB-PLT-176-NSB-000	44	Snap Pin Dia 12	Ø12	-	2	pcs	CKA
45	KC-000036	BB-BOL-080-000-000	45	Speed Nut SPN-8	(W)15 x (L)22.2	0.001	4	pcs	Sagatek
46	K-901038	BB-LBL-002-NSB-000	46	Caution Label	-	-	1	pcs	TPO
47	K-901039	BB-LBL-002-NSB-000	47	Caution Label	-	-	1	pcs	TPO
48	K-901084	BB-LBL-005-NSB-000	48	Manufacture label	-	-	1	pcs	Import / (Lokal = TPO)
49	CB-901020	BB-LBL-009-NSB-000	49	Chitose Label ▶ (no.10)	-	-	1	pcs	TPO
50	-	BB-PLT-175-NSB-000	50	Packing + Material	CB/F K200/M150x3/K200 (H)170 x (W)975 x (L)2350	-	1	pcs	Kedawang/Purinusa/Djaya Box
51	-	BB-LBL-402-000-000	51	Label SNI Nursing Bed ▶ (no.12)	HVS Sticker 20 x 20	-	1	pcs	TPO

(▶) Lihat keterangan lebih lanjut di keterangan revisi

TIPE PRODUK : CB - 135D (F-030000)
NAMA MODEL : 3 BOTTOM HI-LO GATCH BED
SISTEM OPERASIONAL : 1 CYLINDER ASSY & 1 CRANK UNIT
CASTER : DOUBLE LOCK CASTER (SUNNY DIA.100mm)
HF BOARD : J-9010700 DAN J-901800 [Penjabaran spesifikasi lihat di bagian (index) H/F Board Panel]

No	Kode R&D	Kode CIM	Rank	Nama Komponen	Spesifikasi Komponen (mm)	Berat Komponen (Kg)	Qty / Unit	Suplier + Sub Con
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2	Bahan Cat (Powder Coating)					769.80	dm2
	Berat bersih produk (aproximately)					90	Kg
	Max beban : - Dinamis					170	Kg
	- Statis					400	Kg

► Keterangan revisi

No	Tanggal	No. Tech Info	Keterangan
1	29/07/08	13/TI-R&D/NB/08	Penggunaan HF Board M-3000S untuk bed export 135D & 3000S
2	25/07/08	14/TI-R&D/NB/08	Lokalisasi komponen import Control Cable (E-025012), Knob (K-505006), dan Handle (K-500011) menjadi : Control Cable (E-025012) dari HiLex, Knob (K-505006 & Handle
3	19/09/08	28/TI-R&D/NB/08	Perubahan spesifikasi Screw Cover K-006506 (Crank Assy 135D) dari pipa STKM Ø 38.1 x t 1.6 x 300 menjadi Ø 38.1 x t 1.2 x 300
4	14/10/08	31/TI-R&D/NB/08	Peralihan suplier komponen Spring K-400004A dari Mulia Abadi ke Cikarang Presisi
5	26/11/08	36/TI-R&D/NB/08	Peralihan subCon komponen K-007003 (Ball Bearing) dari Santo P ke IMAI
6	17/12/08	38/TI-R&D/NB/08	Peralihan subcon beberapa komponen assy part (Screw,Dantuki Bolt, dll) import ke Cakra Buana
7	05/01/09	01/TI-R&D/NB/09	Peralihan subcon komponen Cover Smal (K-505002) dari Santo P ke IMAI jika stock dari Santo P sudah habis
8	08/01/09	-	Peralihan subcon komponen Side Bumper (K-502009) dari import ke AFMI
9	08/01/09	-	Peralihan subcon komponen Knob (K-505006) dan Handle (K-500011) dari Santo P ke IMAI
10	-	-	Penggantian label Marquis Label (K-901020) menjadi Chitose Label (CB-901020)
11	11/01/10	01/TI-R&D/NB/10	Penambahan plastik pada head & foot board untuk BD-001, BD-002, BD-003 dengan spesifikasi (T)0,017 x (W)600 x (L)1150 [plastik standar yamato]
12	09/11/10	55/TI-R&D/10R00	Penambahan part stiker SNI pada semua produk lokal
13	15/12/10	31/TI-R&D/NB/10	Perubahan komponen sistem operasional yang menggunakan cylinder assy (CB-135, CB-3011, CB-3012) yaitu komponen washer (K-006008) Ø out 18 x Ø in 9 x (T) 1 menjadi Nut M10 x 1.0 x (T) 7

Cimahi, 01 April 2013

Dibuat Oleh	Diperiksa Oleh	Disetujui Oleh
		
Rini	Wahyu	Donald KL
Product Analyst	Team Leader	Grup Leader