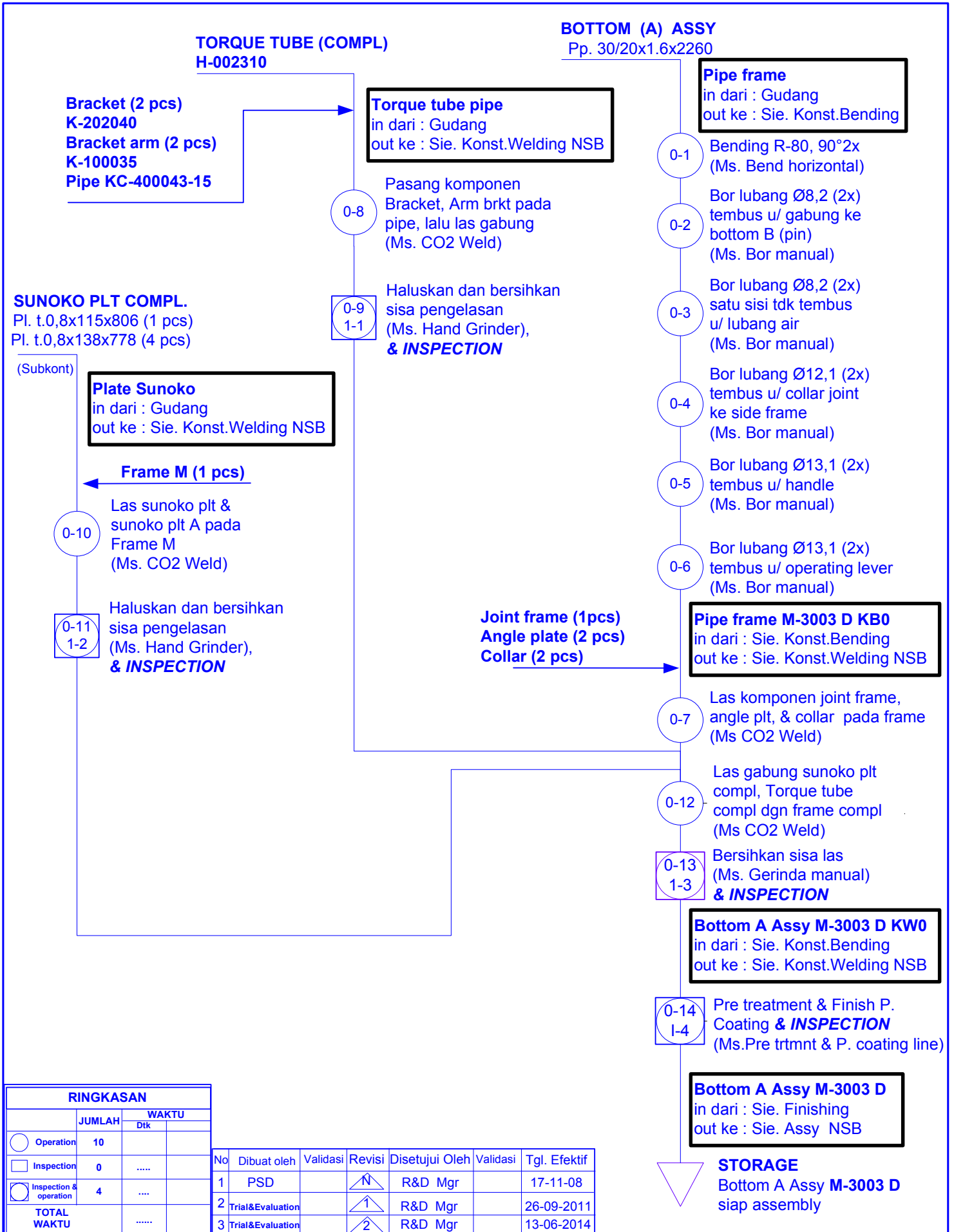


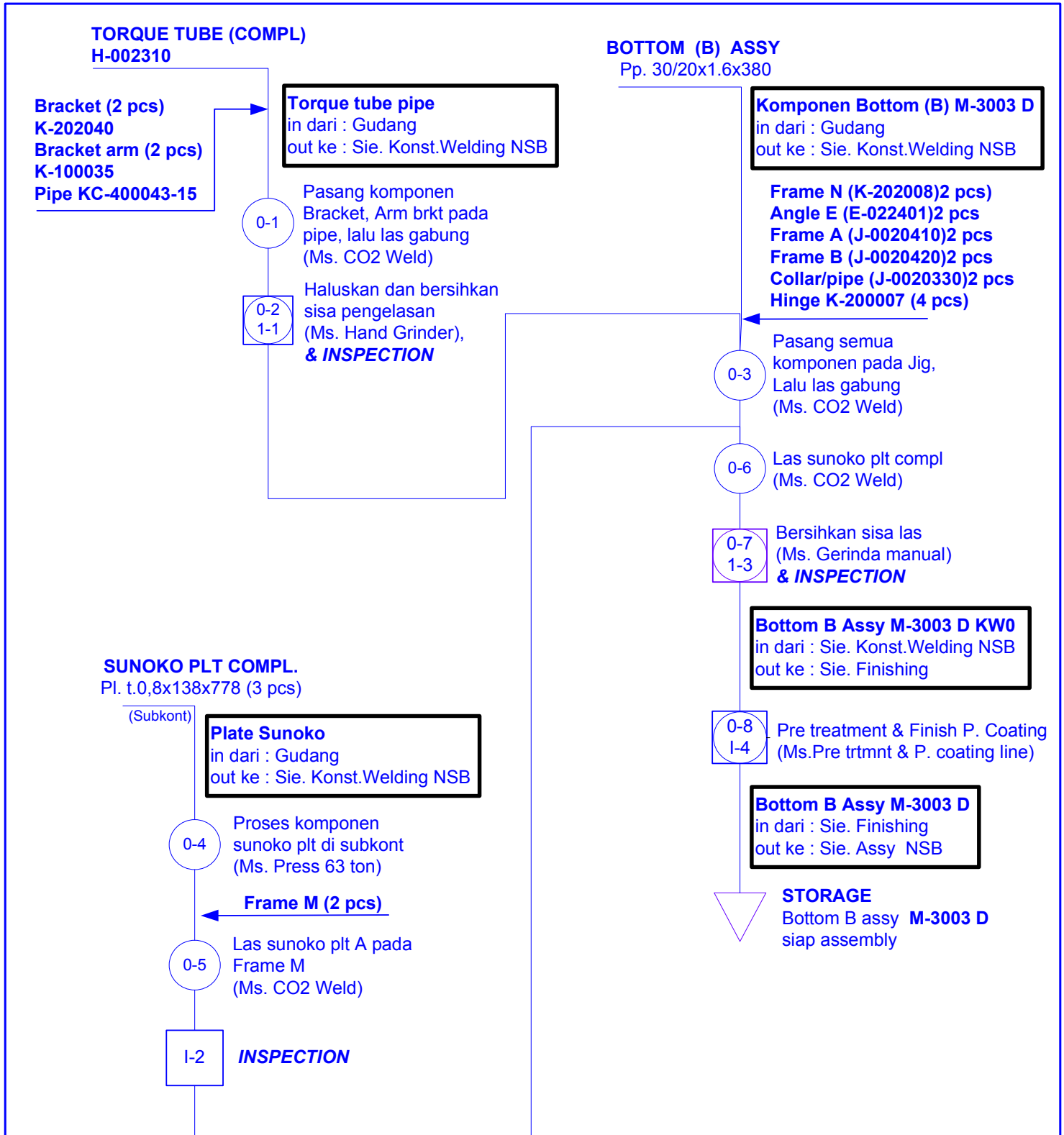
JENIS : NSB MODEL : M - 3003 D TIPE : 3 CRANK BED (MANUAL OPERATION) KOMPONEN : BOTTOM (A) ASSY
FINISHING : POWDER COATING



| RINGKASAN | | |
|------------------------|--------|-------|
| | JUMLAH | WAKTU |
| | | Dik |
| Operation | 10 | |
| Inspection | 0 | |
| Inspection & operation | 4 | |
| TOTAL WAKTU | | |

| No | Dibuat oleh | Validasi | Revisi | Disetujui Oleh | Validasi | Tgl. Efektif |
|----|------------------|----------|--------|----------------|----------|--------------|
| 1 | PSD | | 1 | R&D Mgr | | 17-11-08 |
| 2 | Trial&Evaluation | | 1 | R&D Mgr | | 26-09-2011 |
| 3 | Trial&Evaluation | | 2 | R&D Mgr | | 13-06-2014 |

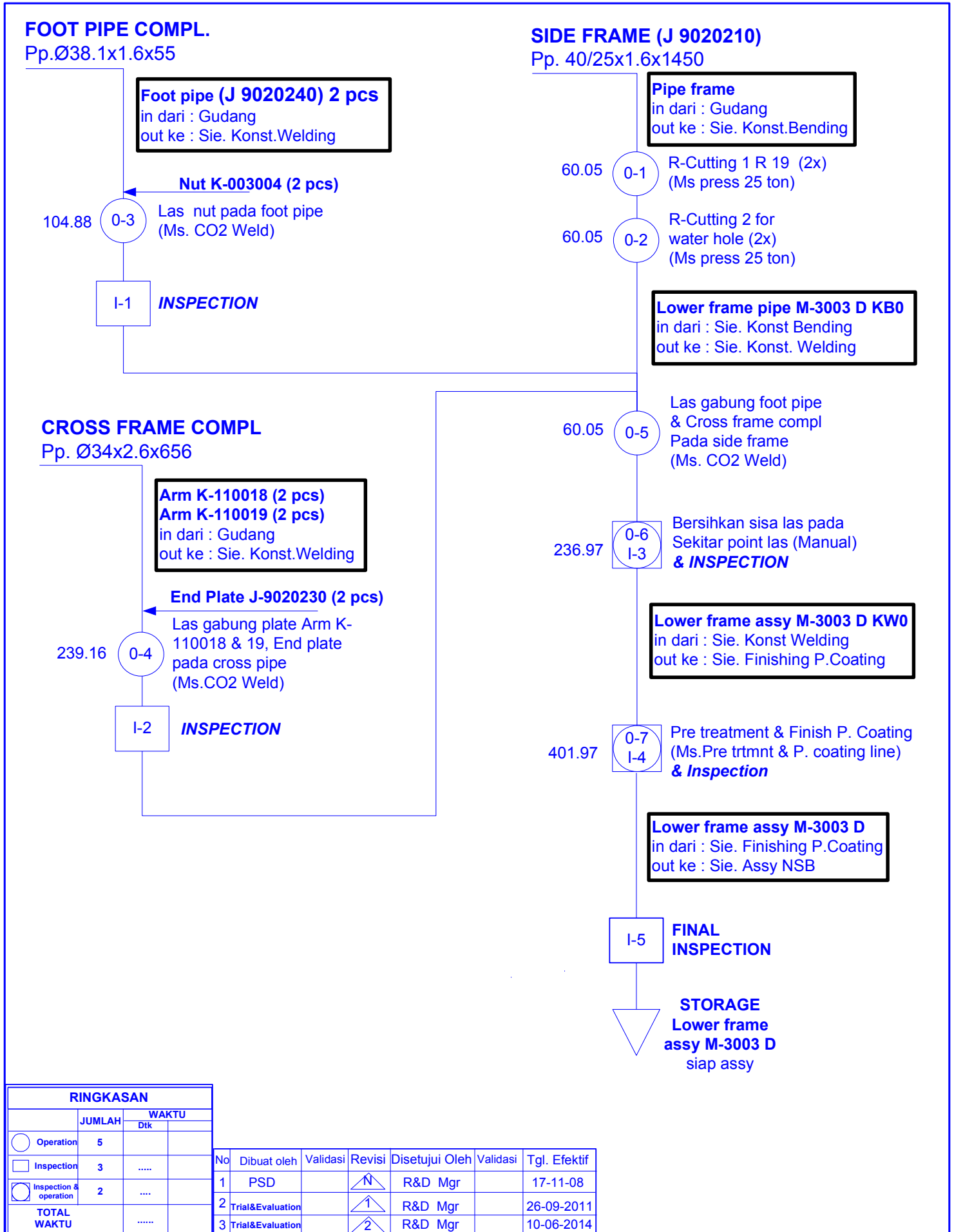
JENIS : NSB MODEL : M - 3003 D TIPE : 3 CRANK BED (MANUAL OPERATION) KOMPONEN : BOTTOM (B) ASSY
FINISHING : POWDER COATING



| RINGKASAN | | |
|------------------------|--------|-------|
| | JUMLAH | WAKTU |
| | | Dik |
| Operation | 5 | |
| Inspection | 1 | |
| Inspection & operation | 3 | |
| TOTAL WAKTU | | |

| No | Dibuat oleh | Validasi | Revisi | Disetujui Oleh | Validasi | Tgl. Efektif |
|----|------------------|----------|--------|----------------|----------|--------------|
| 1 | PSD | | 1 | R&D Mgr | | 17-11-08 |
| 2 | Trial&Evaluation | | 1 | R&D Mgr | | 26-09-2011 |
| 3 | Trial&Evaluation | | 2 | R&D Mgr | | 13-06-2014 |

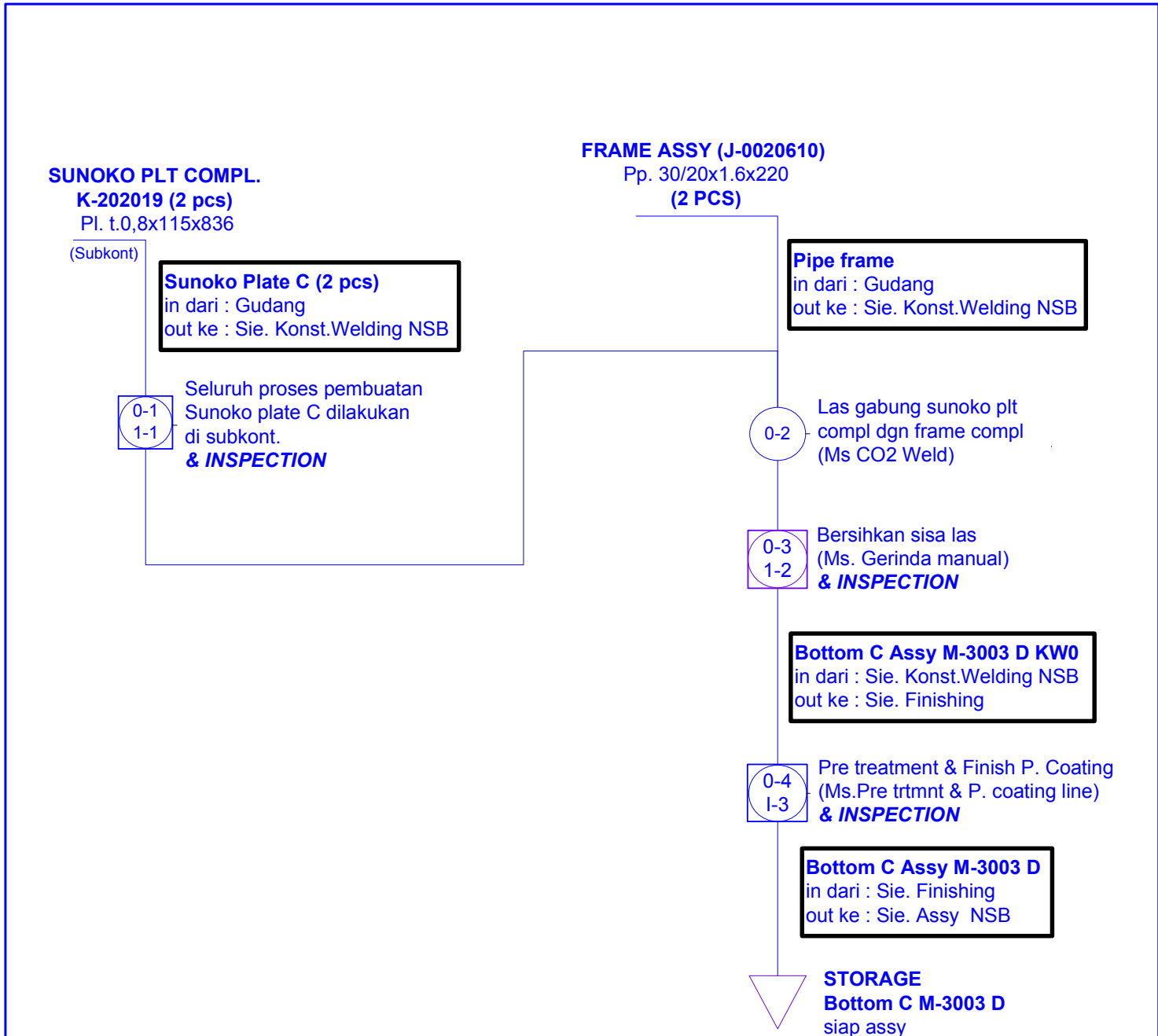
JENIS : NSB MODEL : M - 3003 D TIPE : 3 CRANK BED (MANUAL OPERATION) KOMPONEN : LOWER FRAME ASSY
FINISHING : POWDER COATING



| RINGKASAN | | |
|--------------------------|--------|-------|
| | JUMLAH | WAKTU |
| | | Dik |
| ○ Operation | 5 | |
| □ Inspection | 3 | |
| ○ Inspection & operation | 2 | |
| TOTAL WAKTU | | |

| No | Dibuat oleh | Validasi | Revisi | Disetujui Oleh | Validasi | Tgl. Efektif |
|----|------------------|----------|--------|----------------|----------|--------------|
| 1 | PSD | | ↕ | R&D Mgr | | 17-11-08 |
| 2 | Trial&Evaluation | | ↕ | R&D Mgr | | 26-09-2011 |
| 3 | Trial&Evaluation | | ↕ | R&D Mgr | | 10-06-2014 |

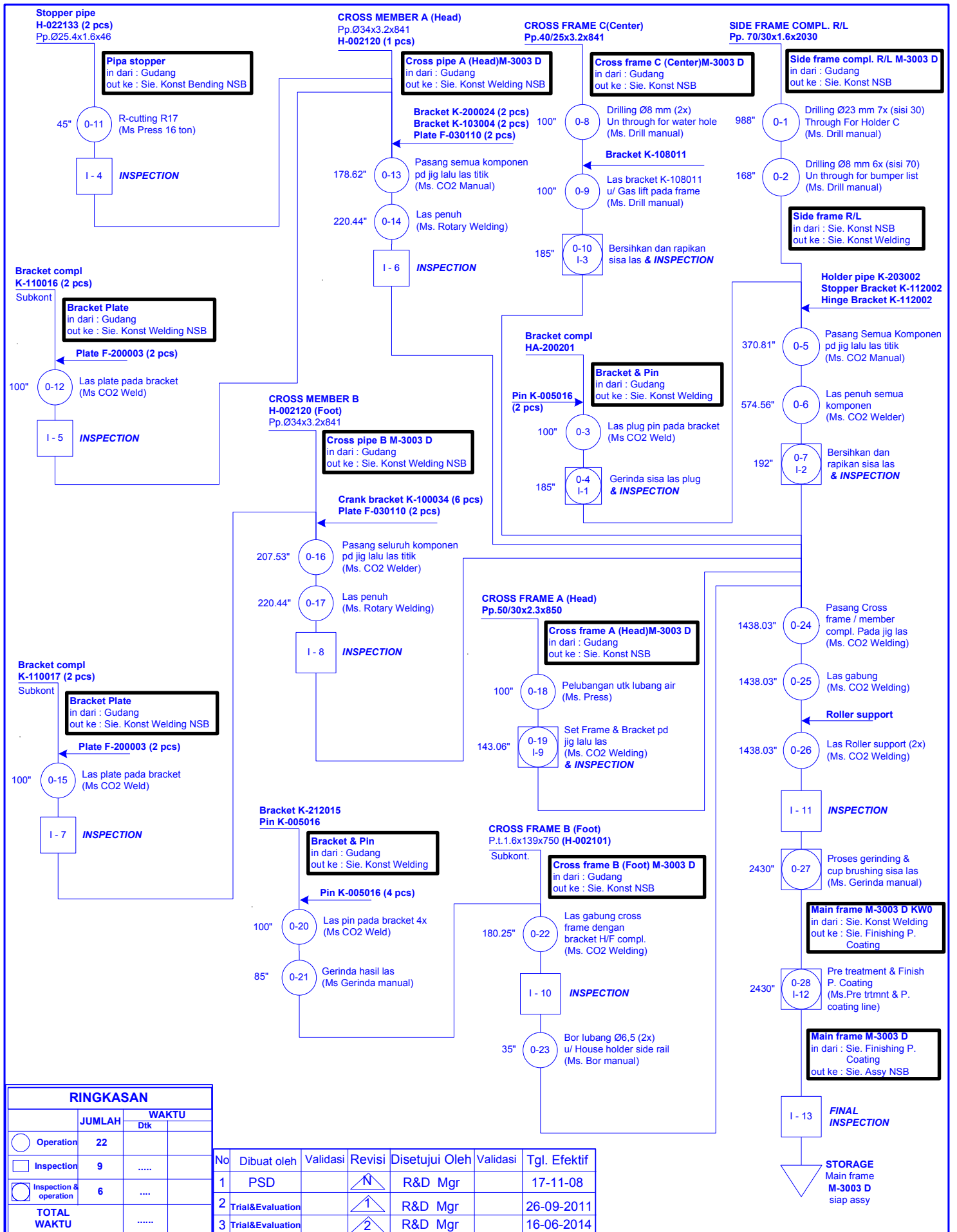
JENIS : NSB MODEL : M - 3003 D TIPE : 3 CRANK BED (MANUAL OPERATION) KOMPONEN : BOTTOM CENTER FINISHING : POWDER COATING



| RINGKASAN | | | |
|--------------------------|--------|-------|--|
| | JUMLAH | WAKTU | |
| | | Dik | |
| ○ Operation | 1 | | |
| □ Inspection | 0 | | |
| ⊙ Inspection & operation | 3 | | |
| TOTAL WAKTU | | | |

| No | Dibuat oleh | Validasi | Revisi | Disetujui Oleh | Validasi | Tgl. Efektif |
|----|------------------|----------|--------|----------------|----------|--------------|
| 1 | PSD | | △ | R&D Mgr | | 17-11-08 |
| 2 | Trial&Evaluation | | △ | R&D Mgr | | 26-09-2011 |
| 3 | Trial&Evaluation | | △ | R&D Mgr | | 16-06-2014 |

JENIS : NSB MODEL : M - 3003 D TIPE : 3 CRANK BED (MANUAL OPERATION) KOMPONEN : MAIN FRAME ASSY
 FINISHING : POWDER COATING



| RINGKASAN | | |
|------------------------|--------|-------|
| | JUMLAH | WAKTU |
| | | Dtk |
| Operation | 22 | |
| Inspection | 9 | |
| Inspection & operation | 6 | |
| TOTAL WAKTU | | |

| No | Dibuat oleh | Validasi | Revisi | Disetujui Oleh | Validasi | Tgl. Efektif |
|----|------------------|----------|--------|----------------|----------|--------------|
| 1 | PSD | | 1 | R&D Mgr | | 17-11-08 |
| 2 | Trial&Evaluation | | 1 | R&D Mgr | | 26-09-2011 |
| 3 | Trial&Evaluation | | 2 | R&D Mgr | | 16-06-2014 |