



DAFTAR STANDAR KOMPONEN BED

Formulir : R&D/DSKB/2018

TIPE PRODUK : CB 7003 D
 NAMA MODEL : 4 BOTTOM HI-LO GATCH BED
 SISTEM OPERASIONAL : 3 COMPACT CRANK (Hi-Lo, Foot Raise, Back Raise)
 CASTER : DOUBLE LOCK CASTER (SUNNY DIA.100mm)
 HF BOARD : PENJABARAN SPESIFIKASI LIHAT DI BAGIAN H/F Board

No	Kode R&D	Kode AX	Rank	Nama Komponen	Spesifikasi Komponen (mm)	Jumlah Potong (Pcs)	Berat Komponen (Kg)	Qty / Unit	Jumlah Chrome/Cat Dm2	Nama Suplier/ Sub Con dan Asal	
1	J-9010100		1	Main Frame Compl				1		Nama Suplier/ Sub Con	Asal
	J-9010120	CB--1000	1-1	Side Frame (LH/RH)	Pipa Kotak 70/30 x 1.9 x 2030 STKR	-	4.35	2 pcs	80.95	ISTW/Sri Rejeki + CIM	Lokal
	-	-	1-2	Cross Frame Center/Head (A) ▶ (no.3)	Pipa Kotak 50/30 x 1.6 x 940 STKR	-	1.83	2 pcs	30.11	ISTW/Sri Rejeki + CIM	Lokal
	-	-	1-3	Cross Frame Center BRKT (B)	Pipa Kotak 30/20 x 1.6 x 933 STKR	-	1.11	2 pcs	18.63	Spindo/ISTW/Sri Rejeki + CIM	Lokal
	J-9010150	-	1-4	Stopper	Pipa Bulat Ø25.4 x 1.6 x 40 STKM 11 A	-	0.04	2 pcs	0.64	ISTW/Sri Rejeki + Rajawali	Lokal
	H-022110		1-5	Cross Member A Compl				1			
	-	-	1-5-1	Cross Pipe	Pipa Bulat Ø34 x 2.6 x 931 STKM	-	1.87	1 pcs	9.94	Spindo/ISTW/Sri Rejeki + CIM	Lokal
	H-022112	CB--152	1-5-2	Plate F-030110-2	Pl.t 4.5 x 50 x 60 SPHC	Or 1219 x 2438 = 700 pcs	0.11	2 pcs	1.20	USC/SSI + Bahtera M	Lokal
	H-022113	-	1-5-3	Stopper (R CUT)	Pipa Bulat Ø25.4 x 1.6 x 46 STKM 11 A	-	0.04	2 pcs	0.73	ISTW/Sri Rejeki + Rajawali	Lokal
	K-103004	CB--183	1-5-4	Bracket (HOOK) K-103004	Pl.t 4.5 x 25 x 110.5 SS400 (SPHC)	Or 1219 x 2438 = 700 pcs	0.10	2 pcs	1.11	USC/SSI + Rajawali	Lokal
	K-110016		1-5-5	Bracket Compl	Assy Rajawali (Las)			2			
	K-110016-1	CB--171	1-5-5-1	Bracket K-110016	Pl.t 6.0 x 50 x 242 SPHC	Or 1219 x 2438 = 171 pcs	0.57	2 pcs	4.84	USC/SSI + Rajawali	Lokal
	K-200003	CB--146	1-5-5-2	Ring Plate K-200003	Plate Ø40 x 4.5 SPHC	Or 1219 x 2438 = 1176 pcs	0.06	2 pcs	1.00	USC/SSI + Rajawali	Lokal
	H-002120		1-6	Cross Member B Compl							
	-	-	1-6-1	Cross Pipe	Pipa Bulat Ø34 x 2.6 x 931 STKM	-	1.87	1 pcs	9.94	Spindo/ISTW/Sri Rejeki + CIM	Lokal
	H-022112	CB--152	1-6-2	Plate F-030110-2	Pl.t 4.5 x 50 x 60 SPHC	Or 1219 x 2438 = 700 pcs	0.11	2 pcs	1.20	USC/SSI + Bahtera M	Lokal
	K-100032	CB--107	1-6-3	Crank Bracket K-100032	Pl.t 3.2 x 50 x 120 SPHC	Or 1219 x 2438 = 399 pcs	0.15	6 pcs	7.20	USC/SSI + Bahtera M	Lokal
	K-110017		1-6-4	Bracket Compl	Assy Rajawali (Las)			2			
	K-110017-1	CB--172	1-6-4-1	Bracket K-110017	Pl.t 6.0 x 50 x 262 SPHC	Or 1219 x 2438 = 152 pcs	0.62	2 pcs	5.24	USC/SSI + Rajawali	Lokal
	K-200003	CB--146	1-6-4-2	Ring Plate K-200003	Plate Ø40 x 4.5 SPHC	Or 1219 x 2438 = 1176 pcs	0.06	2 pcs	1.00	USC/SSI + Rajawali	Lokal
	-	-	1-7	Cross Frame (Foot Side) H-002101B	Pl.t 1.6 x 139 x 840 SPCC	or 1219 x 2438 = 16 pcs	1.47	1 pcs	23.35	USC/SSI + Bahtera M	Lokal
	K-112003	CB-239	1-8	Hinge Bracket K-112003	Pl.t 6.0 x 32 x 80 SS400	-	0.12	4 pcs	2.05	USC/SSI + Hinani	Lokal
	K-202048	CB--099	1-9	Stopper Bracket K-202048	Pl.t 3.2 x 30 x 63 SPHC	Or 1219 x 2438 = 1155 pcs	0.05	4 pcs	1.51	USC/SSI + Hinani	Lokal
	K-202049	CB--119	1-10	Braket Center K-202049	Pl.t 3.2 x 102 x 220 SPHC	Or 1219 x 2438 = 110 pcs	0.56	2 pcs	8.98	USC/SSI + Bahtera M	Lokal
	K-212005 L	CB--165	1-11	Roller Support (LH) K-212005	Pl.t 1.6 x 70.6 x 340 SPCC	Or 1219 x 2438 = 112 pcs	0.30	2 pcs	9.60	USC/SSI + Bahtera M	Lokal
	K-212005 R	CB--060	1-12	Roller Support (RH) K-212005	Pl.t 1.6 x 70.6 x 340 SPCC	Or 1219 x 2438 = 112 pcs	0.30	1 pcs	4.80	USC/SSI + Bahtera M	Lokal
	K-212012		1-12	Bracket Compl				2			
	K-212012-1	CB--134	1-12-1	Plate K-212012-1	Pl.t 4.5 x 25 x 104 SS400(SPHC)	Or 1219 x 2438 = 735 pcs	0.09	2 pcs	1.04	USC/SSI + Hinani	Lokal
	K-005016	CB-224	1-12-2	Pin K-005016	Ø10 x Ø8 x 19.5 SS400	-	0.01	4 pcs	0.24	Rajawali	Lokal
	K-212015		1-13	Bracket (R/L)				2			
	K-212015-1	CB--161	1-13-1	Foot Frame Bracket K-212015	Pl.t 4.5 x 95 x 135 SPHC	Or 1219 x 2438 = 176 pcs	0.45	2 pcs	5.13	USC/SSI + Hinani	Lokal

No	Kode R&D	Kode AX	Rank	Nama Komponen	Spesifikasi Komponen (mm)	Jumlah Potong (Pcs)	Berat Komponen (Kg)	Qty / Unit	Jumlah Chrome/Cat Dm2	Nama Suplier/ Sub Con dan Asal	
	K-005016	CB-224	1-13-2	Pin K-005016	Ø10 x Ø8 x 19.5 SS400	-	0.01	4 pcs	0.24	Rajawali	Lokal
	K-300002C	CB-084	1-14	Holder C	Pipa Bulat Ø22.2 x 1.0 x 85(78) STKM 11 A	-	0.04	14 pcs	8.30	ISTW/Sri Rejeki + Hinani	Lokal
2	J-9020200		2	Lower Frame Compl							
	-	-	2-1	Side Frame	Pipa Kotak 60/30 x 1.8 x 1443 STKR	-	3.55	2 pcs	51.93	Spindo/ISTW/Sri Rejeki + CIM	Lokal
	-	-	2-2	Cross Frame	Pipa Bulat Ø34 x 2.6 x 746 STKM	-	1.50	2 pcs	15.93	Spindo/ISTW/Sri Rejeki + CIM	Lokal
	J-9020230	CB--151	2-3	End Bracket H-002200-3	Pl.t 4.5 x 50 x 60 SPHC	Or 1219 x 2438 = 700 pcs	0.11	4 pcs	2.40	USC/SSI + Rajawali	Lokal
	J-9020240	-	2-4	Foot Pipe (no.4)	Pipa Bulat Ø38.1 x 1.6 x 55 STKM 11 A	-	0.08	4 pcs	2.63	ISTW/Sri Rejeki + Rajawali	Lokal
	K-003004	CB-262	2-5	Nut For Caster K-003004	Ø38.1 x 21 SS400	-	0.19	4 pcs	1.00	Rajawali	Lokal
	K-110018		2-6	Arm Compl	Assy Rajawali (Las)			2			
	K-110018-1	CB--168	2-6-1	Arm K-110018	Pl.t 6.0 x 50 x 138 SPHC	Or 1219 x 2438 = 304 pcs	0.32	2 pcs	2.76	USC/SSI + Rajawali	Lokal
	K-200003	CB--146	2-6-2	Ring Plate K-200003	Plate Ø40 x 4.5 SPHC	Or 1219 x 2438 = 1176 pcs	0.06	2 pcs	1.00	USC/SSI + Rajawali	Lokal
	K-110019		2-7	Arm Compl	Assy Rajawali (Las)			2			
	K-110019-1	CB--169	2-7-1	Arm K-110019	Pl.t 6.0 x 50 x 175 SPHC	Or 1219 x 2438 = 247 pcs	0.41	2 pcs	3.50	USC/SSI + Rajawali	Lokal
	K-200003	CB--146	2-7-2	Ring Plate K-200003	Plate Ø40 x 4.5 SPHC	Or 1219 x 2438 = 1176 pcs	0.06	2 pcs	1.00	USC/SSI + Rajawali	Lokal
3	J-0020300		3	Bottom A Compl				1			
	-	-	3-1	Frame (A)	Pipa Kotak 30/20 x 1.6 x 2345 STKR	-	2.79	1 pcs	23.42	Spindo/ISTW/Sri Rejeki + CIM	Lokal
	-	-	3-2	Frame (B) (no.1)	Pipa Kotak 30/20 x 1.6 x 875 STKR	-	1.04	1 pcs	8.74	Spindo/ISTW/Sri Rejeki + CIM	Lokal
	J-0020330	CB--086	3-3	Pipe / Collar (F-021200-2)	Pipa Bulat Ø12 x 1.6 x 23 STKM 11 A	-	0.01	2 pcs	0.17	ISTW/Sri Rejeki + Bahtera M	Lokal
4	H-002310		3-4	Torque Tube Compl				1			
	-	CB--103	3-4-1	Torque Tube	Pipa Bulat Ø34 x 2.1 x 859 STKM	-	1.42	1 pcs	9.17	Spindo/ISTW/Sri Rejeki + CIM	Lokal
	K-100035	CB--148	3-4-2	Arm K-100035	Pl.t 4.5 x 50 x 166 SPHC	Or 1219 x 2438 = 260 pcs	0.29	2 pcs	3.32	USC/SSI + Bahtera M	Lokal
	K-202040	CB--114	3-4-3	Bracket LH K-202040-1	Pl.t 3.2 x 80 x 140 SPHC	Or 1219 x 2438 = 224 pcs	0.28	2 pcs	4.48	USC/SSI + Hinani	Lokal
	E-022401	CB--054	3-5	Angle K E-022401-1	Pl.t 1.6 x 34 x 517 SPCC	Or 1219 x 2438 = 128 pcs	0.22	2 pcs	7.03	USC/SSI + Bahtera M	Lokal
	K-202008L	CB--029	3-6	Frame L	Pl.t 1.2 x 58 x 680 SPCC	Or 1219 x 2438 = 60 pcs	0.37	1 pcs	7.89	USC/SSI + Bahtera M	Lokal
	-	CB--003	3-7	Sunoko Plate A	Pl.t 0.8 x (134) x 863 SPCC	Or 1219 x 2438 = 16 pcs	0.73	4 pcs	92.51	USC/SSI + Hinani	Lokal
	-	CB--005	3-8	Sunoko Plate B	Pl.t 0.8 x 110 x 891 SPCC	Or 1219 x 2438 = 20 pcs	0.62	1 pcs	19.60	USC/SSI + Hinani	Lokal
4	J-0020400		4	Bottom B Compl				1			
	J-0020410	CB -115	4-1	Frame (A)	Pipa Kotak 30/20 x 1.6 x 380 STKR	-	0.45	2 pcs	7.59	ISTW/Sri Rejeki + CIM	Lokal
	-	-	4-2	Frame (B) (no.2)	Pipa Kotak 32/12 x 1.2 x 875 STKR	-	0.71	2 pcs	15.72	Spindo/ISTW/Sri Rejeki + CIM	Lokal
	J-0020330	CB -086	4-3	Pipe / Collar (F-021200-2)	Pipa Bulat Ø12 x 1.6 x 23 STKM 11 A	-	0.01	2 pcs	0.17	ISTW/Sri Rejeki + Bahtera M	Lokal
	H-002410		4-4	Torque Tube Compl				1			
	-	-	4-4-1	Torque Tube	Pipa Bulat Ø34 x 2.1 x 859 STKM	-	1.42	1 pcs	9.17	Spindo/ISTW/Sri Rejeki + CIM	Lokal
	K-100034	CB--148	4-4-2	Arm K-100035	Pl.t 4.5 x 50 x 166 SPHC	Or 1219 x 2438 = 260 pcs	0.29	2 pcs	3.32	USC/SSI + Bahtera M	Lokal
	K-202040	CB--114	4-4-3	Bracket LH K-202040-1	Pl.t 3.2 x 80 x 140 SPHC	Or 1219 x 2438 = 224 pcs	0.28	2 pcs	4.48	USC/SSI + Hinani	Lokal
	E-022401	CB--570	4-5	Angle E E-0224001	Pl.t 1.6 x 34 x 345 SPCC	Or 1219 x 2438 = 224 pcs	0.15	2 pcs	4.69	USC/SSI + Bahtera M	Lokal
	K-200007	CB--075	4-6	Hinge Plate K-200007	Pl.t 2.3 x 33 x 68 SPCC	Or 1219 x 2438 = 1056 pcs	0.04	4 pcs	1.80	USC/SSI + Rajawali	Lokal
	K-202008	CB--021	4-7	Frame N K-202008-2	Pl.t 1.2 x 58 x 278 SPCC	Or 1219 x 2438 = 160 pcs	0.15	2 pcs	6.45	USC/SSI + Bahtera M	Lokal
	-	-	4-8	Sunoko Plate A	Pl.t 0.8 x (134) x 863 SPCC	Or 1219 x 2438 = 16 pcs	0.73	3 pcs	69.39	USC/SSI + Hinani	Lokal
5	J-0020500		5	Bottom C Compl				1			
	-	-	5-1	Frame (A)	Pipa Kotak 30/20 x 1.6 x 1886 STKR	-	2.25	1 pcs	18.83	Spindo/ISTW/Sri Rejeki + CIM	Lokal
	E-022401F	CB--050	5-2	Angle F E-0224001	Pl.t 1.6 x 34 x 360 SPCC	Or 1219 x 2438 = 192 pcs	0.15	2 pcs	4.90	USC/SSI + Bahtera M	Lokal
	K-005013	CB-220	5-3	Roller Pin K-005013	Ø6 x 18 x (Lt)20 S20C	-	-	2 pcs	-	Cakra B	Lokal

No	Kode R&D	Kode AX	Rank	Nama Komponen	Spesifikasi Komponen (mm)	Jumlah Potong (Pcs)	Berat Komponen (Kg)	Qty / Unit	Jumlah Chrome/Cat Dm2	Nama Suplier/ Sub Con dan Asal	
	K-200006	CB-076	5-4	Roller Bracket K-200006	Pl.t 2.3 x 33 x 80 SPCC	Or 1219 x 2438 = 896 pcs	0.05	2 pcs	1.06	USC/SSI + Hinani	Lokal
	K-200007	CB-075	5-5	Hinge Plate K-200007	Pl.t 2.3 x 33 x 68 SPCC	Or 1219 x 2438 = 1056 pcs	0.04	2 pcs	0.90	USC/SSI + Rajawali	Lokal
	K-202008H	CB-027	5-6	Frame H	Pl.t 1.2 x 58 x 480 SPCC	Or 1219 x 2438 = 100 pcs	0.26	1 pcs	5.57	USC/SSI + Bahtera M	Lokal
	-	-	5-7	Sunoko Plate A	Pl.t 0.8 x (134) x 863 SPCC	Or 1219 x 2438 = 16 pcs	0.73	3 pcs	69.39	USC/SSI + Hinani	Lokal
	-	-	5-8	Sunoko Plate B	Pl.t 0.8 x 110 x 891 SPCC	Or 1219 x 2438 = 20 pcs	0.62	1 pcs	19.60	USC/SSI + Hinani	Lokal
	K-301002	CB-029	5-9	Mat Guard Verseng K-301002	Ø8 x (464) SS400	-	0.18	1 pcs	1.17	Rajawali	Lokal
6	J-0020600		6	Bottom Center Compl				1			
	-	-	6-1	Sunoko Plate C	Pl.t 0.8 x 134 x 920 SPCC	Or 1219 x 2438 = 16 pcs	0.77	2 pcs	49.31	USC/SSI + Hinani	Lokal
	J-0020610	CB-127	6-2	Frame	Pipa Kotak 30/20 x 1.6 x 220 STKR	-	0.26	2 pcs	4.39	ISTW/Sri Rejeki + CIM	Lokal
	J-0020600-3	CB-713	6-3	Screw (T.Head)	M5 x P0.8 x (L)15	-	-	8 pcs	-	Import	Import
	J-0020600-4	CB-399	6-4	Washed Nut M.5 ▶ (no.6)	M5 x P0.8	-	0.00	8 pcs	-	Cakra B	Lokal
7	H-002020		7	Hi-Lo Torque Tube (H) Compl				1			
	H-002021	CB-100	7-1	Torque Tube	Pipa Bulat Ø34 x 2.6 x 388 STKM 11 A	-	0.78	1 pcs	4.15	ISTW/Sri Rejeki + CIM	Lokal
	H-002022	CB-116	7-2	Reinforcement H-002020-2	Pl.t 3.2 x 94 x 108 (98) SPHC	Or 1219 x 2438 = 276 pcs	0.26	1 pcs	2.03	USC/SSI + Hinani	Lokal
	K-006009	CB-260	7-3	Bearing K-006009	Ø28 x (L)10	-	0.05	2 pcs	0.18	Rajawali	Lokal
	K-100002	CB-150	7-4	Arm K-100002	Pl.t 4.5 x 50 x 190 SPHC	Or 1219 x 2438 = 240 pcs	0.34	4 pcs	7.60	USC/SSI + Rajawali	Lokal
	K-100033	CB-174	7-5	Arm K-100033	Pl.t 6.0 x 50 x 291 SPHC	Or 1219 x 2438 = 152 pcs	0.69	2 pcs	5.82	USC/SSI + Rajawali	Lokal
8	H-002030		8	Hi-Lo Torque Tube (F) Compl				1			
	H-002021	CB-100	8-1	Torque Tube	Pipa Bulat Ø34 x 2.6 x 388 STKM 11 A	-	0.78	1 pcs	4.15	ISTW/Sri Rejeki + CIM	Lokal
	K-006009	CB-260	8-2	Bearing K-006009	Ø28 x (L)10	-	0.05	2 pcs	0.18	Rajawali	Lokal
	K-100002	CB-150	8-3	Arm K-100002	Pl.t 4.5 x 50 x 190 SPHC	Or 1219 x 2438 = 240 pcs	0.34	2 pcs	3.80	USC/SSI + Rajawali	Lokal
	K-100033	CB-174	8-4	Arm K-100033	Pl.t 6.0 x 50 x 291 SPHC	Or 1219 x 2438 = 152 pcs	0.69	2 pcs	5.82	USC/SSI + Rajawali	Lokal
9	H-002040		9	Hi-Lo Rod Compl				1			
	H-002041	CB-114	9-1	Rod [H-002040-1]	Pipa Bulat Ø31.8 x 1.6 x 1340 STKM 11 A	-	1.60	1 pcs	13.38	ISTW/Sri Rejeki + CIM	Lokal
	H-002040	CB-096	9-2	Spacer (H-002040)	Pl.t 3.2 x 25 x 110 SPHC	Or 1219 x 2438 = 760 pcs	0.07	2 pcs	1.10	USC/SSI + Bahtera M	Lokal
	H-002043	CB-101	9-3	Bracket F-030402	Pl.t 3.2 x 40 x 164.4 SPHC	Or 1219 x 2438 = 364 pcs	0.17	1 pcs	1.32	USC/SSI + Hinani	Lokal
10	J-9416000		10	Operating System 3 Compact Crank							
	J-9416100	-	10-1	Compact Crank Assy-A (Head)	S=200 / for back raise - Supply Goods	-	-	1 pcs	-	Local	Lokal
	J-9416200	-	10-2	Compact Crank Assy-B (Foot)	S=100 / for foot raise - Supply Goods	-	-	1 pcs	-	Local	Lokal
	J-9416300	-	10-3	Compact Crank Assy (Hi/Lo)	S=200 / for hi low - Supply Goods	-	-	1 pcs	-	Local	Lokal
	K-005020A	CB-199	10-4	Pin A K-005020-A	Ø18 x Ø12 x (L)52 x (Lt)58 S20C	-	-	3 pcs	0.88	Cakra B	Lokal
	K-006508	-	10-5	Spacer	Pipa Bulat Ø17.3 x 2.3 x 13 STKM 11 A	-	0.01	2 pcs	0.14	ISTW/Sri Rejeki + Rajawali	Lokal
	KC-0000023	CB-488	10-6	P/W (Plain Washer)	Ø12	-	-	4 pcs	-	Cahaya.N	Lokal
	H-002600D	CB-193	10-7	Snap Pin Dia 12	Ø12	-	-	3 pcs	-	CKA	Lokal
	K-000019	CB-209	10-8	Dantuki Bolt K-000019 ▶ (no.6)	M10 x P1.5 x Ø16.5 x Ø12.0 x (L)16 x (LT)22 S20C	-	-	6 pcs	-	Cakra B	Lokal
	804530406U/804560406U	CB-430	10-9	T.Screw (P.Head) M4 x 6	M4 x P0.75 x (L)6	-	-	6 pcs	-	Nitto Alam	Lokal
	803100400U	CB-481	10-10	P/W (Plain Washer)	Ø4	-	-	12 pcs	-	Nitto Alam	Lokal
	H-002100-38/802230600U	CB-402	10-11	Lock Nut M6 ▶ (no.6)	M6 x P1.0	-	0.002	6 pcs	-	Cakra B	Lokal
	-	-	10-12	Screw (P. Head) ▶ (no.8)	M6 x P1.0 x (L)12	-	0.003	6 pcs	-	Cahaya.N	Lokal
11	J-9010700		11	Head Board Assy							
12	J-9010800		12	Foot Board Assy							
				<i>Keterangan dapat dilihat di bagian Head & Foot Board</i>							

No	Kode R&D	Kode AX	Rank	Nama Komponen	Spesifikasi Komponen (mm)	Jumlah Potong (Pcs)	Berat Komponen (Kg)	Qty / Unit	Jumlah Chrome/Cat Dm2	Nama Suplier/ Sub Con dan Asal
13	K-502014		13	Side Bumper Assy				2		
	K-500013	CB--293	13-1	End Cap KC-800017	(W)24 x (L)30 Colour = Grey [PP]	-	0.002	4 pcs	-	Santo Plastic Lokal
	K-502009	CB--288	13-2	Bumper List K-502009 (KC-800006) ▶ (no.9)	L= 1964, Colour = Grey [PVC]	-	-	2 pcs	-	AFMI Lokal
	KC-000009	-	13-3	T/P Screw (P. Head)	M4 x P0.75 x (L)14	-	-	4 pcs	-	Sagatek Lokal
	KC-800007-1	CB--304	13-4	Brush Clip Nifco NO.4571	Nifco No. 4571, Colour = Black [PP]	-	0.001	12 pcs	-	Mandiri Panca Prima Lokal
				Assy Part						
14	F-030010	CB--185	14	Bottom Stopper F-030010	Ø8 x 1192 SS400	-	0.47	1 pcs	2.99	Rajawali Lokal
15	K-005019B	CB-225	15	Pin B K-005019-B ▶ (no.6)	Ø12 x Ø8 x 16 S20C	-	-	2 pcs	-	Cakra B Lokal
16	K-005019H	CB-227	16	Pin H K-005019-H ▶ (no.6)	Ø12 x Ø8 x 41 S20C	-	-	4 pcs	-	Cakra B Lokal
17	K-000001	CB-212	17	Dantuki Bolt K-000001 ▶ (no.6)	M14 x P1.5 x Ø18 x Ø10 x (L)31 S20C	-	-	4 pcs	-	Cakra B Lokal
18	K-000002E	CB-205	18	Dantuki Bolt K-000002E ▶ (no.6)	M8 x P1.25 x Ø16.5 x Ø12 x (L)17.5 x (L)30 SS400	-	0.05	4 pcs	0.62	Cakra B Lokal
19	K-005020	CB--198	19	Pin B K-005020-B ▶ (no.6)	Ø18 x Ø12 x (L)24 x (L)30 S20C	-	-	2 pcs	-	Cakra B Lokal
20	K-400004	-	20	Spring A ▶ (no.6)	Ø23 x Ø4 x (n)98 x (L)396 SWA	-	-	2 pcs	5.72	Mulia Abadi Lokal
21	K-500001	CB-282	21	Roller K-500001	Colour = White [PE]	-	0.01	2 pcs	13.60	Santo Plastic Lokal
22	K-501009	CB--326	22	Cushion Rubber K-501009	Ø20 x Ø16.5 x (H)10 Colour = Grey	-	0.002	4 pcs	-	P.Rubber Lokal
23	K-503003	CB--314	23	Cap 20 X 30 K-503003	(H)13 x (W)20 x (L)30 Colour = Ivory [PE]	-	0.004	8 pcs	-	Santo Plastic Lokal
24	K-503007	CB--297	24	Cap 70 X 30 K-503007	(H)22 x (W)30 x (L)70 Colour = Grey [PE]	-	0.02	4 pcs	-	Santo Plastic Lokal
25	J-0020050		25	Caster Assy						
	H-002050A-1	-	25-1	Caster With Brake	MFDB-100 grey +T:M16 x (L)20	-	-	2 pcs	-	Sunny Import
	H-002050A-2	-	25-2	Caster With No Brake	MFDB-100 grey +T:M16 x (L)20	-	-	2 pcs	-	Sunny Import
	K-503004	CB--300	25-3	Cap Dia 38 K-503004	Ø38.1 x (H)20 Colour = Grey [PE]	-	0.01	4 pcs	-	Santo Plastic Lokal
	H-002050A-4	-	25-4	S/W (Spring Washer)	Ø16	-	-	4 pcs	-	Cahaya.N Lokal
	H-008000-1	KAS-053	25-5	Protection Tape (Caster tape)	SPV-3633, 30 mm light blue	-	-	1 pcs	-	Dunia Baru Lokal
	H-008000-2	CB--520	25-6	Double Sided Adhesive Tape	Hi-Bon (L=1 mtr)	-	-	1 pcs	-	Buana Lokal
26	K-502018	CB--299	26	Holder K-502018	(H)35 x (W)37.5 x (L)75 Colour = Grey [ABS]	-	0.04	2 pcs	-	IMAI Lokal
27	H-002100-29	CB--303	27	Cap H-03	Daisho H-03, Colour = Black (adjuster) [PP]	-	0.01	4 pcs	-	Import Import
28	804590508U	-	28	T/Screw (P. Head)	M5 x P0.8 x (L)8	-	-	4 pcs	-	Sagatek Lokal
29	802230800U	CB--407	29	Lock Nut M8 ▶ (no.6)	M8	-	0.01	4 pcs	-	Cakra B Lokal
30	KC-0000022	-	30	P/W (Plain Washer)	Ø8	-	0.002	4 pcs	-	Sagatek Lokal
31	KC-0000019	CB--466	31	S/W (Spring Washer)	Ø5	-	-	4 pcs	-	Sagatek Lokal
32	802250800U/H-002100-33	CB--405	32	Push Nut M.8	SPN-8 For Axis, M8	-	0.001	6 pcs	-	Sagatek Lokal
33	805111200U	CB--193	33	Snap Pin Dia 12	Ø12	-	-	2 pcs	-	CKA Lokal
34	804300640U	-	34	Screw (T.Head)	M6 x P1.0 x (L)40	-	-	2 pcs	-	Sagatek Lokal
35	802230600U	CB--402	35	Lock Nut M6 ▶ (no.6)	M6 x P1.0	-	0.002	2 pcs	-	Cakra B Lokal
36	CB-901020	CB--499	36	Chitose Label ▶ (no.7)	-	-	-	1 pcs	-	TPO Lokal
37	K-901038	CB--496/CB--794	37	Caution Label	-	-	-	1 pcs	-	TPO Lokal
38	K-901039	CB--496/CB--794	38	Caution Label	-	-	-	1 pcs	-	TPO Lokal
39	K-901084	CB--507	39	Manufacture label	-	-	-	1 pcs	-	Import / (Lokal = TPO) Import / (Lokal = TPO)
40	-	CB--376	40	Packing + Material	CB/F 975 x 2350 x 170 K200/M150x3/K200	-	-	1 pcs	-	Kedawung/Purinusu/ Djaya Box Lokal
41	-	CB--506	41	Label SNI Nursing Bed ▶ (no.11)	HVS Sticker 20 x 20	-	-	1 pcs	-	TPO Lokal

No	Kode R&D	Kode AX	Rank	Nama Komponen	Spesifikasi Komponen (mm)	Jumlah Potong (Pcs)	Berat Komponen (Kg)	Qty / Unit	Jumlah Chrome/Cat Dm2	Nama Suplier/ Sub Con dan Asal
----	----------	---------	------	---------------	---------------------------	---------------------	---------------------	------------	-----------------------	--------------------------------

(-) Lihat keterangan lebih lanjut di keterangan revisi

2	Bahan Cat (Powder Coating)						868.83	dm2		
	Berat bersih produk (aproximately)						100	Kg		
	Max beban				: - Dinamis		170	Kg		
					- Statis		400	Kg		

2 **Keterangan revisi :**

No	Tanggal	No. Tech Info	Keterangan
1	-	-	Frame B (J-0020320) di Bottom A dari pipa STKR 30/20 x t 1.2 x 790 menjadi STKR 30/20 x t 1.6 x 790
2	-	-	Frame (J-0020420) di Bottom B dari pipa STKR 25/12 x t 1.2 x 790 menjadi STKR 32/12 x t 1.2 x 790
3	18/09/06	143/TI-R&D/NB/06	Perubahan spesifikasi Cross Frame (Head), dari pipa STKR 30/20 x t 1.6 x 850 menjadi 50/30 x t 1.6 x 850
4	27/04/07	166/TI-R&D/NB/07	Perubahan spesifikasi Foot Pipe pada Lower Frame M-3000S Double Lock, dari pipa STKM Ø 38.1 x t 1.6 x 75 menjadi Ø 38.1 x t 1.6 x 55
5	14/08/08	31/TI-R&D/NB/08	Peralihan suplier komponen Spring K-400004A dari Mulla Abadi ke Cikarang Presisi
6	17/12/08	38/TI-R&D/NB/08	Peralihan subcon beberapa komponen assy part (Screw,Dantuki Bolt, dll) import ke Cakra Buana
7	-	-	Penggantian label Marquis Label (K-901020) menjadi Chitose Label (CB-901020)
8	05/01/09	-	Penambahan penulisan komponen Screw P Head M6 x 12 pada operating system
9	08/01/09	-	Peralihan subcon komponen Side Bumper (K-502009) dari import ke AFMI
10	11/01/10	01/TI-R&D/NB/10	Penambahan plastik pada head & foot board untuk BD-001, BD-002, BD-003 dengan spesifikasi (T)0,017 x (W)600 x (L)1150 [plastik standar yamato]
11	09/11/10	55/TI-R&D/10R00	Penambahan part stiker SNI pada semua produk lokal

2 Cimahi, 05 Oktober 2018

Dibuat Oleh	Diperiksa Oleh	Disetujui Oleh
		
Rini	Wahyu	M Rosyidin
Product Analist	Team Leader	Sub GL