



DAFTAR STANDAR KOMPONEN BED

Formulir : R&D/DSKB/2018

TIPE PRODUK : CB 7011 D
 NAMA MODEL : 3 BOTTOM HI-LO GATCH BED
 SISTEM OPERASIONAL : 1 CYLINDER ASSY (Back Raise) & 1 COMPACT CRANK (Hi-Lo)
 CASTER : DOUBLE LOCK CASTER (SUNNY DIA.100mm)
 HF BOARD : J-9010700 DAN J-901800 (BD-001)

No	Kode R&D	Kode AX	Rank	Nama Komponen	Spesifikasi (mm)	Jumlah Potong (Pcs)	Berat Komponen (Kg)	Qty / Unit	Jumlah Chrome/Cat Dm2	Suplier + Sub Con	
1	J-9310100		1	Main Frame Compl				1			
	J-9010120	CB--1000	1-1	Side Frame (LH/RH)	Pipa Kotak 70/30 x 1.9 x 2030 STKR	-	4.35	2 pcs	80.95	ISTW/Sri Rejeki + CIM	Lokal
	-	-	1-2	Cross Frame Center/Head (A) (no.3)	Pipa Kotak 50/30 x 1.6 x 940 STKR	-	1.83	2 pcs	30.11	Spindo/ISTW/Sri Rejeki + CIM	Lokal
	J-9010150	-	1-3	Stopper	Pipa Bulat Ø25.4 x 1.6 x 40 STKM 11 A	-	0.04	2 pcs	0.64	ISTW/Sri Rejeki + Rajawali	Lokal
	H-022110		1-4	Cross Member A Compl				1			
	-	-	1-4-1	Cross Pipe	Pipa Bulat Ø34 x 2.6 x 931 STKM	-	1.87	1 pcs	9.94	Spindo/ISTW/Sri Rejeki + CIM	Lokal
	H-022112	CB--152	1-4-2	Plate F-030110-2	Pl.t 4.5 x 50 x 60 SPHC	Or 1219 x 2438 = 700 pcs	0.11	2 pcs	1.20	USC/SSI + Bahtera M	Lokal
	H-022113	-	1-4-3	Stopper (R CUT)	Pipa Bulat Ø25.4 x 1.6 x 46 STKM 11 A	-	0.04	2 pcs	0.73	ISTW/Sri Rejeki + Rajawali	Lokal
	K-103004	CB--183	1-4-4	Bracket (HOOK) K-103004	Pl.t 4.5 x 25 x 110.5 SS400 (SPHC)	Or 1219 x 2438 = 700 pcs	0.10	2 pcs	1.11	USC/SSI + Rajawali	Lokal
	K-110016		1-4-5	Bracket Compl	Assy Rajawali (Las)			2			
	K-110016-1	CB--171	1-4-5-1	Bracket K-110016	Pl.t 6.0 x 50 x 242 SPHC	Or 1219 x 2438 = 171 pcs	0.57	2 pcs	4.84	USC/SSI + Rajawali	Lokal
	K-200003	CB--146	1-4-5-2	Ring Plate K-200003	Plate Ø40 x 4.5 SPHC	Or 1219 x 2438 = 1176 pcs	0.06	2 pcs	1.00	USC/SSI + Rajawali	Lokal
	J-9310110		1-5	Cross Member B Compl							
	-	-	1-5-1	Cross Pipe	Pipa Bulat Ø34 x 2.6 x 931 STKM	-	1.87	1 pcs	9.94	Spindo/ISTW/Sri Rejeki + CIM	Lokal
	H-022112	CB--152	1-5-2	Plate F-030110-2	Pl.t 4.5 x 50 x 60 SPHC	Or 1219 x 2438 = 700 pcs	0.11	2 pcs	1.20	USC/SSI + Bahtera M	Lokal
	K-100032	CB--107	1-5-3	Crank Bracket K-100032	Pl.t 3.2 x 50 x 120 SPHC	Or 1219 x 2438 = 399 pcs	0.15	2 pcs	2.40	USC/SSI + Bahtera M	Lokal
	K-110017		1-5-4	Bracket Compl	Assy Rajawali (Las)			2			
	K-110017-1	CB--172	1-5-4-1	Bracket K-110017	Pl.t 6.0 x 50 x 262 SPHC	Or 1219 x 2438 = 152 pcs	0.62	2 pcs	5.24	USC/SSI + Rajawali	Lokal
	K-200003	CB--146	1-5-4-2	Ring Plate K-200003	Plate Ø40 x 4.5 SPHC	Or 1219 x 2438 = 1176 pcs	0.06	2 pcs	1.00	USC/SSI + Rajawali	Lokal
	-	-	1-6	Cross Frame (Foot Side) H-002101B	Pl.t 1.6 x 139 x 840 SPCC	or 1219 x 2438 = 16 pcs	1.47	1 pcs	23.35	USC/SSI + Bahtera M	Lokal
	K-108011	CB--074	1-7	Roller Bracket F-580140	Pl.t 2.3 x 30 x 97 SPCC	Or 1219 x 2438 = 805 pcs	0.05	2 pcs	1.16	USC/SSI + Hinani	Lokal
	K-112003	CB-239	1-8	Hinge Bracket K-112003	Pl.t 6.0 x 32 x 80 SS400	-	0.12	2 pcs	1.02	USC/SSI + Hinani	Lokal
	K-202023	CB--108	1-9	Bracket K-202023	Pl.t 3.2 x 50 x 152 SPHC	Or 1219 x 2438 = 315 pcs	0.19	1 pcs	1.52	USC/SSI + Hinani	Lokal
	K-202048	CB--099	1-10	Stopper Bracket K-202048	Pl.t 3.2 x 30 x 63 SPHC	Or 1219 x 2438 = 1155 pcs	0.05	2 pcs	0.76	USC/SSI + Hinani	Lokal
	K-212005 L	CB--165	1-11	Roller Support (LH) K-212005	Pl.t 1.6 x 70.6 x 340 SPCC	Or 1219 x 2438 = 112 pcs	0.30	1 pcs	4.80	USC/SSI + Bahtera M	Lokal
	K-212005 R	CB--060	1-12	Roller Support (RH) K-212005	Pl.t 1.6 x 70.6 x 340 SPCC	Or 1219 x 2438 = 112 pcs	0.30	1 pcs	4.80	USC/SSI + Bahtera M	Lokal
	K-212012		1-12	Bracket Compl				2			
	K-212012-1	CB--134	1-12-1	Plate K-212012-1	Pl.t 4.5 x 25 x 104 SS400(SPHC)	Or 1219 x 2438 = 735 pcs	0.09	2 pcs	1.04	USC/SSI + Hinani	Lokal
	K-005016	CB-224	1-12-2	Pin K-005016	Ø10 x Ø8 x 19.5 SS400	-	0.01	4 pcs	0.24	Rajawali	Lokal
	K-212015		1-13	Bracket (R/L)				2			
	K-212015-1	CB--161	1-13-1	Foot Frame Bracket K-212015	Pl.t 4.5 x 95 x 135 SPHC	Or 1219 x 2438 = 176 pcs	0.45	2 pcs	5.13	USC/SSI + Hinani	Lokal

No	Kode R&D	Kode AX	Rank	Nama Komponen	Spesifikasi (mm)	Jumlah Potong (Pcs)	Berat Komponen (Kg)	Qty / Unit	Jumlah Chrome/Cat Dm2	Suplier + Sub Con	
	K-005016	CB-224	1-13-2	Pin K-005016	Ø10 x Ø8 x 19.5 SS400	-	0.01	4 pcs	0.24	Rajawali	Lokal
	K-300002C	CB--084	1-14	Holder C	Pipa Bulat Ø22.2 x 1.0 x 85(78) STKM 11 A	-	0.04	14 pcs	8.30	ISTW/Sri Rejeki + Hinani	Lokal
2	J-9020200		2	Lower Frame Compl				1			
-	-	-	2-1	Side Frame	Pipa Kotak 60/30 x 1.8 x 1443 STKR	-	3.55	2 pcs	51.93	Spindo/ISTW/Sri Rejeki + CIM	Lokal
-	-	-	2-2	Cross Frame	Pipa Bulat Ø34 x 2.6 x 746 STKM	-	1.50	2 pcs	15.93	Spindo/ISTW/Sri Rejeki + CIM	Lokal
	J-9020230	CB--151	2-3	End Bracket H-002200-3 ▶ (no.13)	Pl.t 4.5 x 50 x 60 SPHC	Or 1219 x 2438 = 700 pcs	0.11	4 pcs	2.40	USC/SSI + Rajawali	Lokal
	J-9020240	-	2-4	Foot Pipe ▶ (no.5813)	Pipa Bulat Ø38.1 x 1.6 x 55 STKM 11 A	-	0.08	4 pcs	2.63	ISTW/Sri Rejeki + Rajawali	Lokal
	K-003004	CB-262	2-5	Nut For Caster K-003004 ▶ (no.13)	Ø38.1 x 21 SS400	-	0.19	4 pcs	1.00	Rajawali	Lokal
	K-110018		2-6	Arm Compl	Assy Rajawali (Las)			2			
	K-110018-1	CB--168	2-6-1	Arm K-110018	Pl.t 6.0 x 50 x 138 SPHC	Or 1219 x 2438 = 304 pcs	0.32	2 pcs	2.76	USC/SSI + Rajawali	Lokal
	K-200003	CB--146	2-6-2	Ring Plate K-200003	Plate Ø40 x 4.5 SPHC	Or 1219 x 2438 = 1176 pcs	0.06	2 pcs	1.00	USC/SSI + Rajawali	Lokal
	K-110019		2-7	Arm Compl	Assy Rajawali (Las)			2			
	K-110019-1	CB--169	2-6-1	Arm K-110019	Pl.t 6.0 x 50 x 175 SPHC	Or 1219 x 2438 = 247 pcs	0.41	2 pcs	3.50	USC/SSI + Rajawali	Lokal
	K-200003	CB--146	2-6-2	Ring Plate K-200003	Plate Ø40 x 4.5 SPHC	Or 1219 x 2438 = 1176 pcs	0.06	2 pcs	1.00	USC/SSI + Rajawali	Lokal
3	H-002300B		3	Bottom A Assy				1			
-	-	-	3-1	Frame (A)	Pipa Kotak 30/20 x 1.6 x 2345 STKR	-	2.79	1 pcs	23.42	Spindo/ISTW/Sri Rejeki + CIM	Lokal
-	-	-	3-2	Frame (B) ▶ (no.1)	Pipa Kotak 30/20 x 1.6 x 875 STKR	-	1.04	1 pcs	8.74	Spindo/ISTW/Sri Rejeki + CIM	Lokal
	J-0020330	CB -086	3-3	Pipe / Collar (F-021200-2)	Pipa Bulat Ø12 x 1.6 x 23 STKM 11 A	-	0.01	2 pcs	0.17	ISTW/Sri Rejeki + Bahtera M	Lokal
4	H-002310		3-4	Torque Tube Compl				1			
-	-	-	3-4-1	Torque Tube	Pipa Bulat Ø34 x 2.1 x 859 STKM	-	1.42	1 pcs	9.17	Spindo/ISTW/Sri Rejeki + CIM	Lokal
	K-100035	CB--148	3-4-2	Arm K-100035	Pl.t 4.5 x 50 x 166 SPHC	Or 1219 x 2438 = 260 pcs	0.29	2 pcs	3.32	USC/SSI + Bahtera M	Lokal
	K-202040	CB--114	3-4-3	Bracket LH K-202040-1	Pl.t 3.2 x 80 x 140 SPHC	Or 1219 x 2438 = 224 pcs	0.28	2 pcs	4.48	USC/SSI + Hinani	Lokal
	E-022103C	CB--098	3-5	Cable Holder (E-202103C)	Pl.t 3.2 x 28 x 31 SPHC	Or 1219 x 2438 = 2275 pcs	0.02	1 pcs	0.17	USC/SSI + Rajawali	Lokal
	E-022401	CB--054	3-6	Angle K E-022401-1	Pl.t 1.6 x 34 x 517 SPCC	Or 1219 x 2438 = 128 pcs	0.22	2 pcs	7.03	USC/SSI + Bahtera M	Lokal
	E-025014	CB--097	3-7	Stopper E-025014	Pl.t 3.2 x 25 x 82 SPHC	Or 1219 x 2438 = 1026 pcs	0.05	1 pcs	0.41	USC/SSI + Hinani	Lokal
	K-202008L	CB--029	3-8	Frame L	Pl.t 1.2 x 58 x 680 SPCC	Or 1219 x 2438 = 60 pcs	0.37	1 pcs	7.89	USC/SSI + Bahtera M	Lokal
-	-	-	3-9	Sunoko Plate A	Pl.t 0.8 x (134) x 863 SPCC	Or 1219 x 2438 = 16 pcs	0.73	4 pcs	92.51	USC/SSI + Hinani	Lokal
-	-	-	3-10	Sunoko Plate B	Pl.t 0.8 x 110 x 891 SPCC	Or 1219 x 2438 = 20 pcs	0.62	1 pcs	19.60	USC/SSI + Hinani	Lokal
	K-301009	CB--034/CB--035	3-11	Handle L1 & R1 K-301009	Ø13 x 223	-	0.23	2 pcs	1.82	Rajawali	Lokal
4	E-022500		4	Bottom B Assy				1			
	J-0020410	CB--100	4-1	Side Frame	Pipa Kotak 30/20 x 1.6 x 485 STKR	-	0.58	2 pcs	9.69	ISTW/Sri Rejeki + CIM	Lokal
	E-022520	-	4-2	Frame (A) ▶ (no.2)	Pipa Kotak 32/12 x 1.2 x (780) STKR	-	0.63	1 pcs	7.00	ISTW/Sri Rejeki + CIM	Lokal
-	-	-	4-3	Frame (B)	Pipa Kotak 32/12 x 1.2 x 875 STKR	-	0.71	2 pcs	15.72	Spindo/ISTW/Sri Rejeki + CIM	Lokal
	E-022401B	CB--051	4-4	Angle B E-022401-2	Pl.t 1.6 x 34 x 457 SPCC	Or 1219 x 2438 = 160 pcs	0.20	2 pcs	6.22	USC/SSI + Bahtera M	Lokal
	K-200007	CB--075	4-5	Hinge Plate K-200007	Pl.t 2.3 x 33 x 68 SPCC	Or 1219 x 2438 = 1056 pcs	0.04	4 pcs	1.80	USC/SSI + Rajawali	Lokal
	K-200015	CB--128	4-6	Hinge Plate K-200015	Pl.t 4.5 x 25 x 66 SPHC	Or 1219 x 2438 = 1120 pcs	0.06	2 pcs	0.66	USC/SSI + Hinani	Lokal
	K-202008M	CB--026	4-7	Frame M K-202010	Pl.t 1.2 x 58 x 418 SPCC	Or 1219 x 2438 = 100 pcs	0.23	2 pcs	9.70	USC/SSI + Bahtera M	Lokal
-	-	-	4-8	Sunoko Plate A	Pl.t 0.8 x (134) x 863 SPCC	Or 1219 x 2438 = 16 pcs	0.73	4 pcs	92.51	USC/SSI + Hinani	Lokal
5	F-021300		5	Bottom C Assy				1			
-	-	-	5-1	Frame (A)	Pipa Kotak 30/20 x 1.6 x 1886 STKR	-	2.25	1 pcs	18.83	Spindo/ISTW/Sri Rejeki + CIM	Lokal

No	Kode R&D	Kode AX	Rank	Nama Komponen	Spesifikasi (mm)	Jumlah Potong (Pcs)	Berat Komponen (Kg)	Qty / Unit	Jumlah Chrome/Cat Dm2	Suplier + Sub Con
	E-022401C	CB--567	5-2	Angle C E-022401C	Pl.t 1.6 x 34 x 490 SPCC	Or 1219 x 2438 = 128 pcs	0.21	2 pcs	6.66	USC/SSI + Bahtera M Lokal
	K-005013	CB-220	5-3	Roller Pin K-005013 (no.8)	Ø6 x 18 x (L)20 S20C	-	-	2 pcs	-	Cakra B Lokal
	K-200006	CB--076	5-4	Roller Bracket K-200006	Pl.t 2.3 x 33 x 80 SPCC	Or 1219 x 2438 = 896 pcs	0.05	2 pcs	1.06	USC/SSI + Hinani Lokal
	K-200007	CB--075	5-5	Hinge Plate K-200007	Pl.t 2.3 x 33 x 68 SPCC	Or 1219 x 2438 = 1056 pcs	0.04	2 pcs	0.90	USC/SSI + Rajawali Lokal
	K-202008F	CB--028	5-6	Frame F K-202008	Pl.t 1.2 x 58 x 611 SPCC	Or 1219 x 2438 = 60 pcs	0.33	1 pcs	7.09	USC/SSI + Bahtera M Lokal
	-	-	5-7	Sunoko Plate A	Pl.t 0.8 x (134) x 863 SPCC	Or 1219 x 2438 = 16 pcs	0.73	3 pcs	69.39	USC/SSI + Hinani Lokal
	-	-	5-8	Sunoko Plate B	Pl.t 0.8 x 110 x 891 SPCC	Or 1219 x 2438 = 20 pcs	0.62	1 pcs	19.60	USC/SSI + Hinani Lokal
	K-301002	CB-029	5-9	Mat Guard Verseng K-301002	Ø8 x (464) SS400	-	0.18	1 pcs	1.17	Rajawali Lokal
6	H-002020		6	Hi-Lo Torque Tube (H) Compl				1		
	H-002021	CB -100	6-1	Torque Tube	Pipa Bulat Ø34 x 2.6 x 388 STKM 11 A	-	0.78	1 pcs	4.15	ISTW/Sri Rejeki + CIM Lokal
	H-002022	CB--116	6-2	Reinforcement H-002020-2	Pl.t 3.2 x 94 x 108 (98) SPHC	Or 1219 x 2438 = 276 pcs	0.26	1 pcs	2.03	USC/SSI + Hinani Lokal
	K-006009	CB-260	6-3	Bearing K-006009	Ø28 x (L)10	-	0.05	2 pcs	0.18	Rajawali Lokal
	K-100002	CB--150	6-4	Arm K-100002	Pl.t 4.5 x 50 x 190 SPHC	Or 1219 x 2438 = 240 pcs	0.34	4 pcs	7.60	USC/SSI + Rajawali Lokal
	K-100033	CB--174	6-5	Arm K-100033	Pl.t 6.0 x 50 x 291 SPHC	Or 1219 x 2438 = 152 pcs	0.69	2 pcs	5.82	USC/SSI + Rajawali Lokal
7	H-002030		7	Hi-Lo Torque Tube (F) Compl				1		
	H-002021	CB -100	7-1	Torque Tube	Pipa Bulat Ø34 x 2.6 x 388 STKM 11 A	-	0.78	1 pcs	4.15	ISTW/Sri Rejeki + CIM Lokal
	K-006009	CB-260	7-2	Bearing K-006009	Ø28 x (L)10	-	0.05	2 pcs	0.18	Rajawali Lokal
	K-100002	CB--150	7-3	Arm K-100002	Pl.t 4.5 x 50 x 190 SPHC	Or 1219 x 2438 = 240 pcs	0.34	2 pcs	3.80	USC/SSI + Rajawali Lokal
	K-100033	CB--174	7-4	Arm K-100033	Pl.t 6.0 x 50 x 291 SPHC	Or 1219 x 2438 = 152 pcs	0.69	2 pcs	5.82	USC/SSI + Rajawali Lokal
8	H-002040		8	Hi-Lo Rod Compl				1		
	H-002041	CB--114	8-1	Rod [H-002040-1]	Pipa Bulat Ø31.8 x 1.6 x 1340 STKM 11 A	-	1.60	1 pcs	13.38	ISTW/Sri Rejeki + CIM Lokal
	H-002040	CB--096	8-2	Spacer (H-002040)	Pl.t 3.2 x 25 x 110 SPHC	Or 1219 x 2438 = 760 pcs	0.07	2 pcs	1.10	USC/SSI + Bahtera M Lokal
	H-002043	CB--101	8-3	Bracket F-030402	Pl.t 3.2 x 40 x 164.4 SPHC	Or 1219 x 2438 = 364 pcs	0.17	1 pcs	1.32	USC/SSI + Hinani Lokal
9	J-9316000		9	Operating System 1 Compact Crank (Cylinder Gas 1 Unit) (no.3)						
	H-002610E		9-1	Cylinder Assy						
	J-0310410		9-1-1	Bracket Compl						
	K-212003	-	9-1-1-1	Bracket K-212003	Pl.t 3.2 x 35 x 150 SPHC	Or 1219 x 2438 = 435 pcs	0.13	1 pcs	1.05	USC/SSI + Bahtera M Lokal
	K-212009A	CB--138	9-1-1-2	Bracket K-212009-A	Pl.t 4.5 x 32 x 96 SPHC	Or 1219 x 2438 = 667 pcs	0.11	1 pcs	0.61	USC/SSI + Bahtera M Lokal
	K-007001	CB-215	9-1-1-3	Cable Holder K-007001	Ø12 x 20 SS400	-	0.02	1 pcs	0.08	Bahtera Lokal
	E-025002		9-1-2	Bracket Compl						
	E-025002-1	CB--080	9-1-2-1	Bracket E-025002-1	Pl.t 2.3 x 40 x 64 SPCC	Or 1219 x 2438 = 945 pcs	0.05	1 pcs	0.51	USC/SSI + Hinani Lokal
	E-025002-2	CB--092	9-1-2-2	Plate E-025002-2	Pl.t 3.2 x 16 x 35 SPHC	Or 1219 x 2438 = 3132 pcs	0.01	1 pcs	0.11	USC/SSI + Hinani Lokal
	E-025003		9-1-3	Operating Lever Compl						
	E-025003-1	CB-104	9-1-3-1	Rod	Pipa Bulat Ø12.7 x 1.6 x 779 STKM 11 A	-	0.34	1 pcs	3.11	ISTW/Sri Rejeki + CIM Lokal
	-	-	9-1-3-2	Nut (no.16)	M10 x P1.5 x (T)7.0	-	-	1 pcs	-	Kramat Lokal
	E-025005	CB--095	9-1-3-3	Lever Bracket E-025005	Pl.t 3.2 x 22 x 60 SPHC	Or 1219 x 2438 = 1512 pcs	0.03	2 pcs	0.53	USC/SSI + Hinani Lokal
	E-025006	CB--038	9-1-3-4	Hook E-025006	Pl.t 1.6 x 15 x 40 SPCC	Or 1219 x 2438 = 3696 pcs	0.01	1 pcs	0.12	USC/SSI + Rajawali Lokal
	E-025007	CB-216	9-1-3-5	Holder E-025007	Ø14 x 15 SS400	-	0.02	2 pcs	0.13	Rajawali Lokal
	E-025011	-	9-1-4	Screw	Ø6 x (L)14	-	-	1 pcs	-	Sagatek Lokal
	E-025012	CB--518	9-1-5	Control Cable (no.6)	Supply Goods	-	-	1 pcs	-	Hi-Lex Indonesia Lokal

No	Kode R&D	Kode AX	Rank	Nama Komponen	Spesifikasi (mm)	Jumlah Potong (Pcs)	Berat Komponen (Kg)	Qty / Unit	Jumlah Chrome/Cat Dm2	Suplier + Sub Con	
	J-0310420	CB--258	9-1-6	Gas Cylinder - Free Lock	S=150 / for back rest - supply Goods	-	-	1 pcs	-	Stabilus	Lokal
	KC-0000027	CB--414	9-1-6-1	A Hexagonal Nut M10	M10 x P1.0 x (T)1.0	-	-	1 pcs	-	Diantika	Lokal
	E-449011	CB--016	9-1-7	Clamping E-449011	Pl.t 1.2 x 12 x 40 SPCC	Or 1219 x 2438 = 4788 pcs	0.00	1 pcs	0.10	USC/SSI + Rajawali	Lokal
	K-005001	CB--194	9-1-8	Pin B K-005001-B ▶ (no.8)	Ø8 x Ø5 x (L)44 x (Lt)47 SS400	-	0.01	1 pcs	0.12	Cakra B	Lokal
	K-300006	CB--310	9-1-9	Cylinder Cover K-300006	Ø34 x Ø31 x (L)200 Colour = Black [PE]	-	0.03	1 pcs	-	Sanilit	Lokal
	K-301010	-	9-1-10	Lever Compl	-	-	-	2 pcs	-	Rajawali	Lokal
	K-400001	-	9-1-11	Spring	Ø 1.4 x (L)44	-	-	1 pcs	-	Mulia Abadi	Lokal
	K-500010	CB-278	9-1-12	Bush K-500010	(Nylon) Ø16 x Ø12.9 x (Lt)10 Colour = Natural [PA]	-	0.00	2 pcs	-	Santo Plastic	Lokal
	K-500011	CB--286	9-1-13	Handle K-500011 ▶ (no.6,12)	Colour = Grey [PVC]	-	0.07	2 pcs	-	IMAI	Lokal
	K-505006	CB--302	9-1-14	Knob LH K-505006-L ▶ (no.6,12)	(L)85 Colour = Grey [PVC]	-	0.02	2 pcs	-	IMAI	Lokal
	KC-800005	CB--289	9-1-15	Clip Nifco NO. 2214	Nifco No.2214, Colour = Grey [PP]	-	0.00	1 pcs	-	Mandiri Panca Prima	Lokal
	KC-800006	CB--338	9-1-16	Cranp (Clamping) N-88	Richco N-88 [PA]	-	0.00	1 pcs	-	Mandiri Panca Prima	Lokal
	KC-000013	-	9-1-17	Tapping Screw (trust head)	M4 x P0.75 x (L)14	-	-	3 pcs	-	Sagatek	Lokal
	KC-000014	-	9-1-18	T/S Screw (T. Head)	M4 x P0.75 x (L)12	-	-	1 pcs	-	Sagatek	Lokal
	H-002100-38	CB--402	9-1-19	Lock Nut M6 ▶ (no.8)	M6 x P1.0	-	0.00	1 pcs	-	Cakra B	Lokal
	KC-0000025	CB--398	9-1-20	Push Nut M.5	M5 x P0.8	-	0.00	1 pcs	-	Sagatek	Lokal
	KC-000015	-	9-1-21	T/S Screw (P. Head)	M5 x P0.8 x (L)20 (Black Dyeing)	-	-	2 pcs	-	Sagatek	Lokal
	J-9416300	-	9-2	Compact Crank Assy (Hi/Lo)	S=200 / for hi low - Supply Goods	-	-	1 pcs	-	Local	Lokal
	K-005004C	CB--197	9-3	Pin C K-005004-C	Ø14 x Ø10 x (L)54 x (Lt)60 S20C	-	-	2 pcs	-	Sagatek	Lokal
	K-005020A	CB--199	9-4	Pin A K-005020-A ▶ (no.8)	Ø18 x Ø12 x (L)52 x (Lt)58 S20C	-	-	1 pcs	0.29	Cakra B	Lokal
	K-006502	CB--187	9-5	Collar 12,7 K-006502	L=8 SS400	-	-	2 pcs	-	Rajawali	Lokal
	K-006508	-	9-6	Spacer	Pipa Bølat Ø17.3 x 2.3 x 13 STKM 11 A	-	0.01	2 pcs	0.14	ISTW/Sri Rejeki + Rajawali	Lokal
	805111000U	CB--192	9-7	Snap Pin Dia 10	Ø10	-	-	2 pcs	-	CKA	Lokal
	805111200U	CB--193	9-8	Snap Pin Dia 12	Ø12	-	-	1 pcs	-	CKA	Lokal
	K-000019	CB-209	9-9	Dantuki Bolt K-000019 ▶ (no.8)	M10 x P1.5 x Ø16.5 x Ø12.0 x (L)16 x (LT)22 S20C	-	-	2 pcs	-	Cakra B	Lokal
	804530406U	CB--430	9-10	T.Screw (P.Head) M4 x 6	M4 x P0.75 x (L)6	-	-	2 pcs	-	Nitto Alam	Lokal
	803100400U	CB--481	9-11	P/W (Plain Washer)	Ø4	-	-	4 pcs	-	Nitto Alam	Lokal
	802230600U	CB--402	9-12	Lock Nut M6 ▶ (no.8)	M6 x P1.0	-	0.00	2 pcs	-	Cakra B	Lokal
	-	-	9-13	Screw (P. Head) ▶ (no.10)	M6 x P1.0 x (L)12	-	0.00	2 pcs	-	Cahaya.N	Lokal
10	J-9010700		10	Head Board Assy							
11	J-9010800		11	Foot Board Assy							
				<i>Keterangan dapat dilihat di bagian Head & Foot Board</i>							
12	K-502014		12	Side Bumper Assy				2			
	K-500013	CB--293	12-1	End Cap KC-800017	(W)24 x (L)30 Colour = Grey [PP]	-	0.00	4 pcs	-	Santo Plastic	Lokal
	K-502009	CB--288	12-2	Bumper List K-502009 (KC-800006)	L= 1964, Colour = Grey [PVC]	-	-	2 pcs	-	AFMI	Lokal
	KC-000009	-	12-3	T/P Screw (P. Head)	M4 x P0.75 x (L)14	-	-	4 pcs	-	Sagatek	Lokal
	KC-800007-1	CB--304	12-4	Brush Clip Nifco NO.4571	Nifco No. 4571, Colour = Black [PP]	-	0.00	12 pcs	-	Mandiri Panca Prima	Lokal
				Assy Part							
13	F-030010	CB--185	13	Bottom Stopper F-030010	Ø8 x 1192 SS400	-	0.47	1 pcs	2.99	Rajawali	Lokal
14	K-005019H	CB-227	14	Pin H K-005019-H ▶ (no.8)	Ø12 x Ø8 x 41 S20C	-	-	2 pcs	-	Cakra B	Lokal

No	Kode R&D	Kode AX	Rank	Nama Komponen	Spesifikasi (mm)	Jumlah Potong (Pcs)	Berat Komponen (Kg)	Qty / Unit	Jumlah Chrome/Cat Dm2	Suplier + Sub Con	
15	K-000001	CB-212	15	Dantuki Bolt K-000001 ▶ (no.6)	M14 x P1.5 x Ø18 x Ø10 x (L)31 S20C	-	-	4 pcs	-	Cakra B	Lokal
16	K-000002E	CB-205	16	Dantuki Bolt K-000002E ▶ (no.6)	M8 x P1.25 x Ø16.5 x Ø12 x (L)17.5 x (L)30 SS400	-	0.05	4 pcs	0.62	Cakra B	Lokal
17	K-005019B	CB-225	17	Pin B K-005019-B	Ø12 x Ø8 x 16 S20C	-	-	2 pcs	-	Cakra B	Lokal
18	K-005003E	CB-222	18	Pin E K-005003E	Ø8 x 30 x (L)35 S20C	-	-	2 pcs	-	Sagatek	Lokal
19	K-005003H	CB-223	19	Pin H K-005003H	Ø8 x 36 x (L)41 S20C	-	-	2 pcs	-	Sagatek	Lokal
20	K-400004	CB--198	20	Pin B K-005020-B ▶ (no.6)	Ø18 x Ø12 x (L)24 x (L)30 S20C	-	-	2 pcs	-	Cakra B	Lokal
21	K-400004	-	21	Spring A ▶ (no.7)	Ø23 x Ø4 x (n)98 x (L)396 SWA	-	-	2 pcs	5.72	Mulia Abadi	Lokal
22	K-500001	CB-282	22	Roller K-500001	Colour = White [PE]	-	0.01	2 pcs	13.60	Santo Plastic	Lokal
23	K-500002	CB--284	23	Roller K-500002	Colour = Grey [PE]	-	0.00	2 pcs	-	Santo Plastic	Lokal
24	K-501003	CB--325	24	Cushion Rubber K-501003	Ø20 x Ø14 x (H)15 Colour = Black	-	0.00	2 pcs	-	Import	Import
25	K-503003	CB--314	25	Cap 20 X 30 K-503003	(H)13 x (W)20 x (L)30 Colour = Ivory [PE]	-	0.00	8 pcs	-	Santo Plastic	Lokal
26	K-503007	CB--297	26	Cap 70 X 30 K-503007	(H)22 x (W)30 x (L)70 Colour = Grey [PE]	-	0.02	4 pcs	-	Santo Plastic	Lokal
27	80511200U	CB--193	27	Snap Pin Dia 12	Ø12	-	-	2 pcs	-	CKA	Lokal
28			28	Caster Assy							
	H-002050A-1	-	28-1	Caster With Brake	MFDB-100 grey +T:M16 x (L)20	-	-	2 pcs	-	Sunny	Import
	H-002050A-2	-	28-2	Caster With No Brake	MFD-100 grey +T:M16 x (L)20	-	-	2 pcs	-	Sunny	Import
	K-503004	CB--300	28-3	Cap Dia 38 K-503004	Ø38.1 x (H)20 Colour = Grey [PE]	-	0.01	4 pcs	-	Santo Plastic	Lokal
	H-002050A-4	-	28-4	S/W (Spring Washer)	Ø16	-	-	4 pcs	-	Cahaya.N	Lokal
	H-008000-1	KAS-053	28-5	Protection Tape (Caster tape)	SPV-3633, 30 mm light blue	-	-	1 pcs	-	Dunia Baru	Lokal
	H-008000-2	CB--520	28-6	Double Sided Adhesive Tape	Hi-Bon (L=1 mtr)	-	-	1 pcs	-	Buana	Lokal
29	K-502018	CB--299	29	Holder K-502018	(H)35 x (W)37.5 x (L)75 Colour = Grey [ABS]	-	0.04	2 pcs	-	IMAI	Lokal
30	H-002100-29	CB--303	30	Cap H-03	Daisho H-03 , Colour = Black (adjuster) [PP]	-	0.01	4 pcs	-	Import	Import
31	804590508U	-	31	T/Screw (P. Head)	M5 x P0.8 x (L)8	-	-	4 pcs	-	Sagatek	Lokal
32	802230800U	CB--407	32	Lock Nut M8 ▶ (no.8)	M8	-	0.01	4 pcs	-	Cakra B	Lokal
33	KC-0000022	-	33	P/W (Plain Washer)	Ø8	-	0.00	4 pcs	-	Sagatek	Lokal
34	KC-0000019	CB--466	34	S/W (Spring Washer)	Ø5	-	-	4 pcs	-	Sagatek	Lokal
35	802250800U/H	CB--405	35	Push Nut M.8	SPN-8 For Axis, M8	-	0.00	8 pcs	-	Sagatek	Lokal
36	804300640U	-	36	Screw (T.Head)	M6 x P1.0 x (L)40	-	-	2 pcs	-	Sagatek	Lokal
37	802230600U	CB--402	37	Lock Nut M6 ▶ (no.8)	M6 x P1.0	-	0.00	2 pcs	-	Cakra B	Lokal
38	CB-901020	CB--499	38	Chitose Label ▶ (no.9)	-	-	-	1 pcs	-	TPO	Lokal
39	K-901038	CB--496/CB--794	39	Caution Label	-	-	-	1 pcs	-	TPO	Lokal
40	K-901039	CB--496/CB--794	40	Caution Label	-	-	-	1 pcs	-	TPO	Lokal
41	K-901084	CB--507	41	Manufacture label	-	-	-	1 pcs	-	Import / (Lokal = TPO)	Import
42	-	CB--376	42	Packing + Material	CB/F 975 x 2350 x 170 K200/M150x3/K200	-	-	1 pcs	-	Kedawung/Purinusu/Djaya Box	Lokal
43	-	CB--506	43	Label SNI Nursing Bed ▶ (no.15)	HVS Sticker 20 x 20	-	-	1 pcs	-	TPO	Lokal

(▶) Lihat keterangan lebih lanjut di keterangan revisi

Bahan Cat (Powder Coating)		810.91	dm2
Berat bersih produk (aproximately)		100	Kg
Max beban : - Dinamis		170	Kg
- Statis		400	Kg

No	Kode R&D	Kode AX	Rank	Nama Komponen	Spesifikasi (mm)	Jumlah Potong (Pcs)	Berat Komponen (Kg)	Qty / Unit	Jumlah Chrome/Cat Dm2	Suplier + Sub Con
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2 **Keterangan revisi :**

No	Tanggal	No. Tech Info	Keterangan
1	-	-	Frame B (J-0020320) di Bottom A dari pipa STKR 30/20 x t 1.2 x 790 menjadi STKR 30/20 x t 1.6 x 790
2	-	-	Frame (J-0020420) di Bottom B dari pipa STKR 25/12 x t 1.2 x 790 menjadi STKR 32/12 x t 1.2 x 790
3	-	-	Ada penghilangan komponen KC-0000017, P/W Ø 5.0 pada Operating System - Cylinder Assy
4	18/09/06	143/TI-R&D/NB/06	Perubahan spesifikasi Cross Frame (Head), dari pipa STKR 30/20 x t 1.6 x 850 menjadi 50/30 x t 1.6 x 850
5	27/04/07	166/TI-R&D/NB/07	Perubahan spesifikasi Foot Pipe pada Lower Frame M-3000S Double Lock, dari pipa STKM Ø 38.1 x t 1.6 x 75 menjadi Ø 38.1 x t 1.6 x 55
6	25/07/08	14/TI-R&D/NB/08	Lokalisasi komponen import Control Cable (E-025012), Knob (K-505006), dan Handle (K-500011) menjadi : Control Cable (E-025012) dari HilLex, Knob (K-505006 & Handle (K-500011) dari Santo P
7	14/08/08	31/TI-R&D/NB/08	Peralihan suplier komponen Spring K-400004A dari Mulia Abadi ke Cikarang Presisi
8	17/12/08	38/TI-R&D/NB/08	Peralihan subcon: beberapa komponen assy part (Screw,Dantuki Bolt, dll) import ke Cakra Buana
9	-	-	Penggantian label Marquis Label (K-901020) menjadi Chitose Label (CB-901020)
10	05/01/09	-	Penambahan penulisan komponen Screw P Head M6 x 12 pada operating system
11	08/01/09	-	Peralihan subcon komponen Side Bumper (K-502009) dari import ke AFMI
12	08/01/09	-	Peralihan subcon komponen Knob (K-505006) dan Handle (K-500011) dari Santo P ke IMAI
13	10/03/09	04/TI-R&D/NB/09	Adanya kesalahan penulisan jumlah quantity untuk komponen end plate, foot pipe, nut di lower frame dimana seharusnya qty = 4 pcs
14	11/01/10	01/TI-R&D/NB/10	Penambahan plastik pada head & foot board untuk BD-001, BD-002, BD-003 dengan spesifikasi (T)0,017 x (W)600 x (L)1150 [plastik standar yamato]
15	09/11/10	55/TI-R&D/10R00	Penambahan part stiker SNI pada semua produk lokal
16	15/12/10	31/TI-R&D/NB/10	Perubahan komponen sistem operasional yang menggunakan cylinder assy (CB-135, CB-3011, CB-3012) yaitu komponen washer (K-006008) Ø out 18 x Ø in 9 x (T) 1 menjadi Nut M10 x 1.0 x (T) 7

2 Cimahi, 05 Oktober 2018

Dibuat Oleh	Diperiksa Oleh	Disetujui Oleh
		
Rini	Wahyu	M Rosyidin
Product Analyst	Team Leader	Sub GL