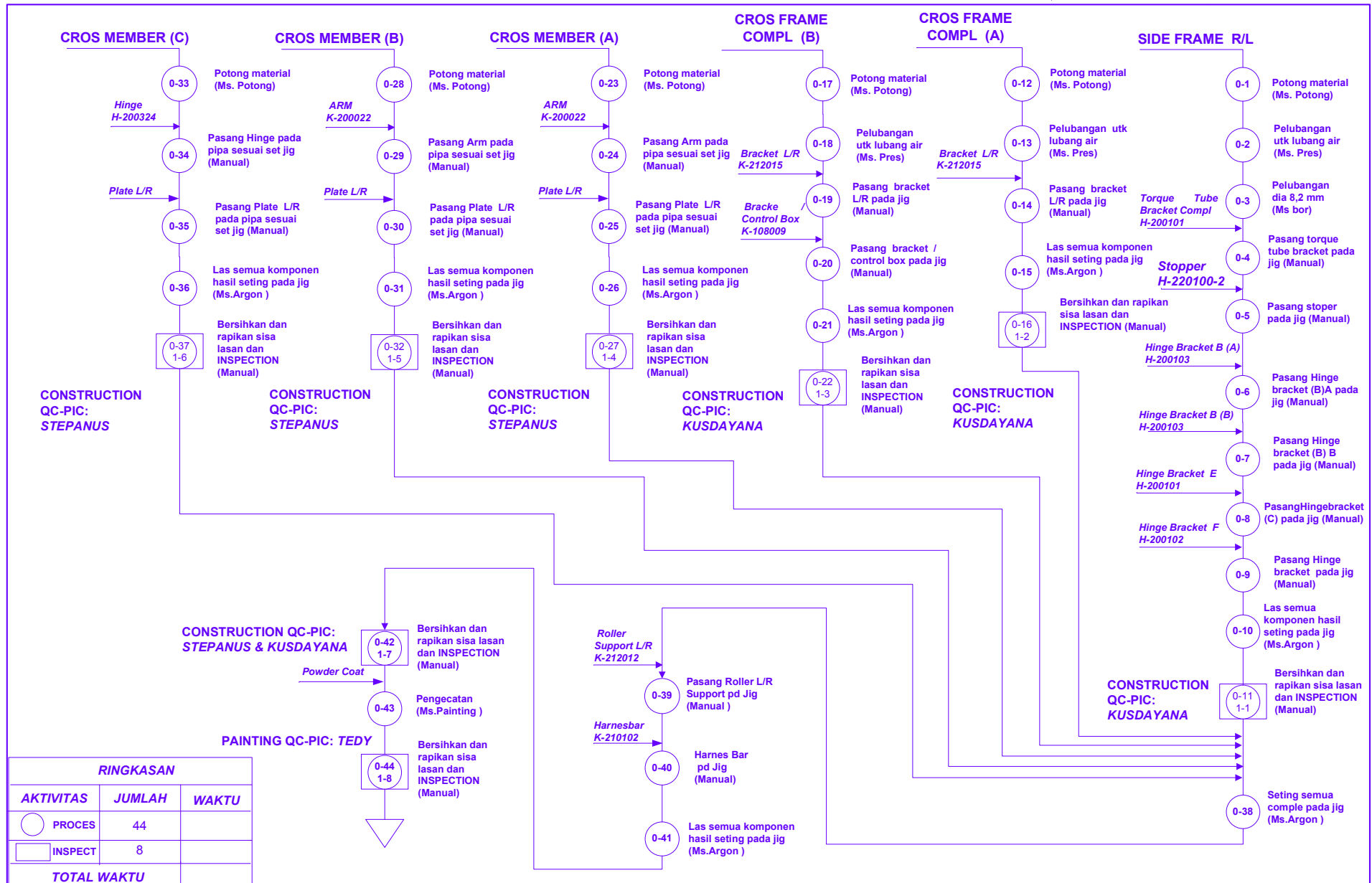


PT. CHITOSE INDONESIA MANUFACTURING.
MANUFACTURING SYSTEM DEVELOPMENT
OPERATION PROCES CHART (OPC)
JENIS : NURSING BED

COMPONENT NAME: Main Frame Comple **TIPE : 3300**

No.	Dibuat oleh	Revisi	Disetujui Oleh	Tgl. Efektif
1.	MSDO	N	Ass.Mgr R&D	July-2002

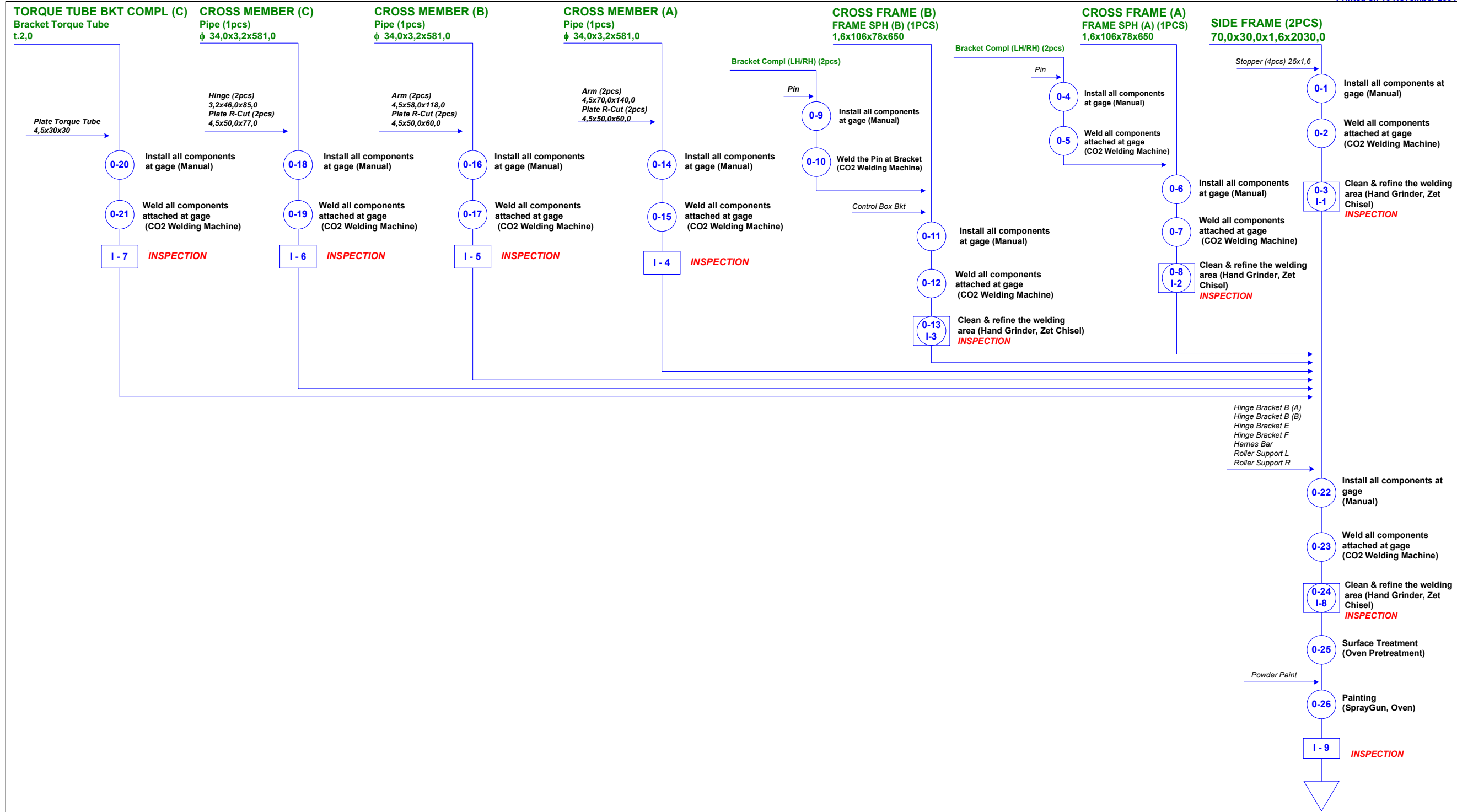


PT. CHITOSE INDONESIA MFG.
MANUFACTURING SYSTEM DEVELOPMENT
OPERATION PROCES CHART (OPC)

JENIS : **NURSING BED** COMP: **MAIN FRAME** TIFE : **CB-3300** SECTION : **CONSTRUCTION**

No.	Made by	Revision	Approved by	Effective Date
1.	Fajar	N	Ruby K.T.	08Nov2004

Printed on 10 November 2004



MAINFRAME		
ACTIVITY	TOTAL	TIME
○ PROCES	26	
□ INSPECT	9	
TOTAL TIME		

PT. CHITOSE INDONESIA MFG.
MANUFACTURING SYSTEM DEVELOPMENT
OPERATION PROCES CHART (OPC)

JENIS : **NURSING BED** COMP: **MAIN FRAME** TIPE : **CB-3300** SECTION : **CONSTRUCTION**

No.	Made by	Revision	Approved by	Effective Date
1.	Fajar	N	Ruby K.T.	08Nov2004
2.	Fajar	1	Ruby K.T.	10Nov2004

Printed on 11 November 2004



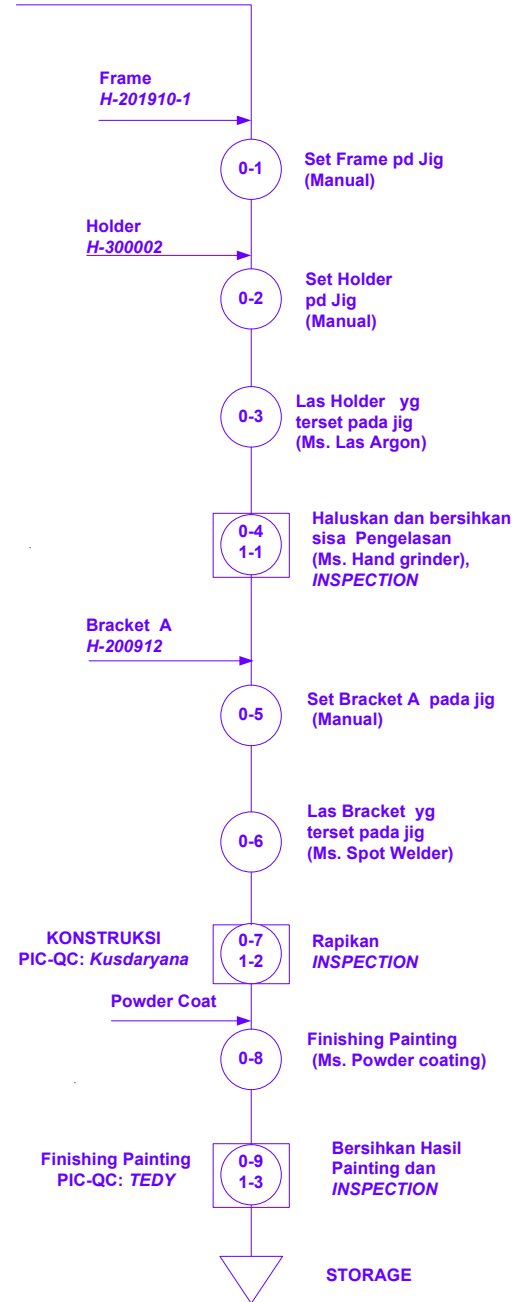
MAINFRAME		
ACTIVITY	TOTAL	TIME
○ PROCESS	53	
□ INSPECT	11	
TOTAL TIME		

PT. CHITOSE INDONESIA MFG.
MANUFACTURING SYSTEM DEVELOPMENT
OPERATION PROCES CHART (OPC)

SUB CPL : SIDE FRAME TIPE : CB-3300
 JENIS : NURSING BED COMP: ATACHMENT ASSY MB-031

No	Revisi oleh	Validasi	Revisi	Disetujui	Validasi	Tgl. Efektif
1	MSDO			Ass.Mgr of R&D		August 2003

SIDE FRAME (COMPL)
H-201910



SIDE FRAME ATACHMENT		
AKTIVITAS	JUMLAH	WAKTU
PROCES	9	
INSPECT	3	
TOTAL WAKTU		