



**DAFTAR STANDAR KOMPONEN HOSPITAL**

Formulir : R&D/DSKB/2018

**TIPE PRODUK** : CB 3300 D  
**NAMA MODEL** : 4 BOTTOM HI-LO GATCH BED  
**SISTEM OPERAS**: 3 MOTOR (Hi-Lo, Back Raise, Foot Raise)  
**CASTER** : DOUBLE LOCK CASTER (SUNNY DIA.100mm)  
**HF BOARD** : J-9010700 DAN J-901800 (BD-001/ HF BOARD 3000S)

No	Kode R&D	Rank	Nama Komponen	Spesifikasi Komponen (mm)	Jumlah Potong (Pcs)	Berat Komponen (Kg)	Qty / Unit	Jumlah Chrome/Cat Dm2	Suplier + Sub Con
<b>1</b>	<b>J-9010100</b>	<b>1</b>	<b>Main Frame Compl</b>				<b>1</b>		
	J-9010120	1-1	Side Frame (LH/RH)	Pipa Kotak 70/30 x (T)1.9 x (L)2030 STKR	-	4.352	2 pcs	80.95	Spindo/BBM + CIM
	J-9010130	1-2	Cross Frame Center/Head (A) ▶ (no.3)	Pipa Kotak 50/30 x (T)1.6 x (L)850 STKR	-	1.657	2 pcs	27.22	Spindo/BBM + CIM
	J-9010140	1-3	Cross Frame Center BRKT (B)	Pipa Kotak 30/20 x (T)1.6 x (L)843 STKR	-	1.004	2 pcs	16.84	Spindo/BBM + CIM
	J-9010150	1-4	Stopper	Pipa Bulat Ø25.4 x (T)1.6 x (L)40 STKM	-	0.038	2 pcs	0.64	Spindo/BBM + Rajawali
	<b>H-022110</b>	<b>1-5</b>	<b>Cross Member A Compl</b>				<b>1</b>		
	H-022111	1-5-1	Cross Pipe	Pipa Bulat Ø34 x (T)2.6 x (L)841 STKM	-	1.693	1 pcs	8.98	Spindo/BBM + CIM
	H-022112	1-5-2	Plate F-030110-2	Plate (T)4.5 x (W)50 x (L)60 SPHC	Or 1219 x 2438 = 700 pcs	0.106	2 pcs	1.20	USC/SSI + Bahtera M
	H-022113	1-5-3	Stopper (R CUT)	Pipa Bulat Ø25.4 x (T)1.6 x (L)46 STKM	-	0.043	2 pcs	0.73	Spindo/BBM + Rajawali
	K-103004	1-5-4	Bracket (HOOK) K-103004	Plate (T)4.5 x (W)25 x (L)110.5 SS400 (SPHC)	Or 1219 x 2438 = 700 pcs	0.098	2 pcs	1.11	USC/SSI + Rajawali
	<b>K-110016</b>	<b>1-5-5</b>	<b>Bracket Compl</b>	<b>Assy Rajawali (Las)</b>			<b>2</b>		
	K-110016-1	1-5-5-1	Bracket K-110016	Plate (T)6.0 x (W)50 x (L)242 SPHC	Or 1219 x 2438 = 171 pcs	0.570	2 pcs	4.84	USC/SSI + Rajawali
	K-200003	1-5-5-2	Ring Plate K-200003	Plate Ø40 x (T)4.5 x SPHC	Or 1219 x 2438 = 1176 pcs	0.057	2 pcs	1.00	USC/SSI + Rajawali
	K-200024	1-5-6	Arm K-200024	Plate (T)6.0 x (W)58 x (L)118 SPHC	Or 1219 x 2438 = 306 pcs	0.278	1 pcs	1.18	USC/SSI + Rajawali
	<b>H-002120</b>	<b>1-6</b>	<b>Cross Member B Compl</b>				<b>1</b>		
	H-022111	1-6-1	Cross Pipe	Pipa Bulat Ø34 x (T)2.6 x (L)841 STKM	-	1.693	1 pcs	8.98	Spindo/BBM + CIM
	H-022112	1-6-2	Plate F-030110-2	Plate (T)4.5 x (W)50 x (L)60 SPHC	Or 1219 x 2438 = 700 pcs	0.106	2 pcs	1.20	USC/SSI + Bahtera M
	<b>K-110017</b>	<b>1-6-3</b>	<b>Bracket Compl</b>				<b>2</b>		
	K-110017-1	1-6-3-1	Bracket K-110017	Plate (T)6.0 x (W)50 x (L)262 SPHC	Or 1219 x 2438 = 152 pcs	0.617	2 pcs	5.24	USC/SSI + Rajawali
	K-200003	1-6-3-2	Ring Plate K-200003	Plate Ø40 x (T)4.5 x SPHC	Or 1219 x 2438 = 1176 pcs	0.057	2 pcs	1.00	USC/SSI + Rajawali
	<b>J-0020110</b>	<b>1-7</b>	<b>Bracket Frame Compl</b>				<b>1</b>		
	J-0020111	1-7-1	Frame (A) ▶ (no.5)	Pipa Kotak 30/20 x (T)1.6 x (L)646 STKR	-	0.770	2 pcs	12.90	Spindo/BBM + CIM
	J-0020112	1-7-2	Frame (B)	Pipa Kotak 25/20 x (T)1.6 x (L)142 STKR	-	0.151	2 pcs	2.55	Spindo/BBM + CIM
	K-202023	1-7-3	Bracket K-202023	Plate (T)3.2 x (W)50 x (L)152 SPHC	Or 1219 x 2438 = 315 pcs	0.191	1 pcs	1.52	USC/SSI + Hinani
	K-202061	1-7-4	Angle K-202061	Plate (T)4.5 x (W)35 x (L)92.5 SPHC	Or 1219 x 2438 = 648 pcs	0.114	4 pcs	2.59	USC/SSI + Bahtera M
	H-002101-S	1-8	Cross Frame (Foot Side) H-002101B	Plate (T)1.6 x (W)139 x (L)750 SPCC	Or 1219 x 2438 = 24 pcs	1.309	1 pcs	20.85	USC/SSI + Bahtera M
	K-108009	1-9	Control Box K-108009	Plate (T)1.6 x (W)152 x (L)435 SPCC	Or 1219 x 2438 = 35 pcs	0.830	1 pcs	13.22	USC/SSI + Rajawali
	K-112003	1-10	Hinge Bracket K-112003	Plate (T)6.0 x (W)32 x (L)80 SS400	-	0.121	4 pcs	2.05	USC/SSI + Hinani
	K-202023	1-11	Bracket K-202023	Plate (T)3.2 x (W)50 x (L)152 SPHC	Or 1219 x 2438 = 315 pcs	0.191	1 pcs	1.52	USC/SSI + Hinani

No	Kode R&D	Rank	Nama Komponen	Spesifikasi Komponen (mm)	Jumlah Potong (Pcs)	Berat Komponen (Kg)	Qty / Unit	Jumlah Chrome/Cat Dm2	Suplier + Sub Con
	K-202048	1-12	Stopper Bracket K-202048	Plate (T)3.2 x (W)30 x (L)63 SPHC	Or 1219 x 2438 = 1155 pcs	0.047	4 pcs	1.51	USC/SSI + Hinani
	K-202049	1-13	Braket Center K-202049	Plate (T)3.2 x (W)102 x (L)220 SPHC	Or 1219 x 2438 = 110 pcs	0.564	2 pcs	8.98	USC/SSI + Bahtera M
	K-212005	1-14	Roller Support (LH/RH) K-212005	Plate (T)1.6 x (W)70.6 x (L)340 SPCC	Or 1219 x 2438 = 112 pcs	0.301	2 pcs	9.60	USC/SSI + Bahtera M
	<b>K-212012</b>	<b>1-15</b>	<b>Bracket Compl</b>				<b>2</b>		
	K-212012-1	1-15-1	Plate K-212012-1	Plate (T)4.5 x (W)25 x (L)104 SS400(SPHC)	Or 1219 x 2438 = 735 pcs	0.092	2 pcs	1.04	USC/SSI + Hinani
	K-005016	1-15-2	Pin K-005016	Ø10 x Ø8 x (L)19.5 SS400	-	0.011	4 pcs	0.24	Rajawali
	<b>K-110020</b>	<b>1-16</b>	<b>Bracket (R/L)</b>				<b>2</b>		
	K-212015-1	1-16-1	Foot Frame Bracket K-212015	Plate (T)4.5 x (W)95 x (L)135 SPHC	Or 1219 x 2438 = 176 pcs	0.453	2 pcs	5.13	USC/SSI + Hinani
	K-005016	1-16-2	Pin K-005016	Ø10 x Ø8 x (L)19.5 SS400	-	0.011	4 pcs	0.24	Rajawali
	K-300002C	1-17	Holder C	Pipa Bulat Ø22.2 x (T)1.0 x (L)85(78) STKM	-	0.044	14 pcs	8.30	Spindo/BBM + Hinani
<b>2</b>	<b>J-9020200</b>	<b>2</b>	<b>Lower Frame Compl</b>				<b>1</b>		
	J-9020210	2-1	Side Frame	Pipa Kotak 40/25 x (T)1.6 x (L)1450 STKR	-	2.351	2 pcs	38.88	Spindo/BBM + CIM
	J-9020220	2-2	Cross Frame	Pipa Bulat Ø34 x (T)2.6 x (L)656 STKM	-	1.321	2 pcs	14.01	Spindo/BBM + CIM
	J-9020230	2-3	End Bracket H-002200-3	Plate (T)4.5 x (W)50 x (L)60 SPHC	Or 1219 x 2438 = 700 pcs	0.106	4 pcs	2.40	USC/SSI + Rajawali
	J-9020240	2-4	Foot Pipe ▶ (no.4)	Pipa Bulat Ø38.1 x (T)1.6 x (L)55 STKM	-	0.079	4 pcs	2.63	Spindo/BBM + Rajawali
	K-003004	2-5	Nut For Caster K-003004	Ø38.1 x (L)21 SS400	-	0.188	4 pcs	1.00	Rajawali
	<b>K-110018</b>	<b>2-6</b>	<b>Arm Compl</b>	<b>Assy Rajawali (Las)</b>			<b>2</b>		
	K-110018-1	2-6-1	Arm K-110018	Plate (T)6.0 x (W)50 x (L)138 SPHC	Or 1219 x 2438 = 304 pcs	0.325	2 pcs	2.76	USC/SSI + Rajawali
	K-200003	2-6-2	Ring Plate K-200003	Plate Ø40 x (T)4.5 x SPHC	Or 1219 x 2438 = 1176 pcs	0.057	2 pcs	1.00	USC/SSI + Rajawali
	<b>K-110019</b>	<b>2-7</b>	<b>Arm Compl</b>	<b>Assy Rajawali (Las)</b>			<b>2</b>		
	K-110019-1	2-6-1	Arm K-110019	Plate (T)6.0 x (W)50 x (L)175 SPHC	Or 1219 x 2438 = 247 pcs	0.412	2 pcs	3.50	USC/SSI + Rajawali
	K-200003	2-6-2	Ring Plate K-200003	Plate Ø40 x (T)4.5 x SPHC	Or 1219 x 2438 = 1176 pcs	0.057	2 pcs	1.00	USC/SSI + Rajawali
<b>3</b>	<b>J-0020300</b>	<b>3</b>	<b>Bottom A Compl</b>				<b>1</b>		
	J-0020310	3-1	Frame (A)	Pipa Kotak 30/20 x (T)1.6 x (L)2260 STKR	-	2.693	1 pcs	22.57	Spindo/BBM + CIM
	J-0020320	3-2	Frame (B) ▶ (no.1)	Pipa Kotak 30/20 x (T)1.6 x (L)790 STKR	-	0.941	1 pcs	7.89	Spindo/BBM + CIM
	J-0020330	3-3	Pipe / Collar (F-021200-2)	Pipa Bulat Ø12 x (T)1.6 x (L)23 STKM	-	0.009	2 pcs	0.17	Spindo/BBM + Bahtera M
<b>4</b>	<b>H-002310</b>	<b>3-4</b>	<b>Torque Tube Compl</b>				<b>1</b>		
	H-002311	3-4-1	Torque Tube	Pipa Bulat Ø34 x (T)2.1 x (L)(774) STKM	-	1.279	1 pcs	8.26	Spindo/BBM + CIM
	K-100035	3-4-2	Arm K-100035	Plate (T)4.5 x (W)50 x (L)166 SPHC	Or 1219 x 2438 = 260 pcs	0.293	2 pcs	3.32	USC/SSI + Bahtera M
	K-202040	3-4-3	Bracket LH K-202040-1	Plate (T)3.2 x (W)80 x (L)140 SPHC	Or 1219 x 2438 = 224 pcs	0.281	2 pcs	4.48	USC/SSI + Hinani
	E-022401	3-5	Angle K E-022401-1	Plate (T)1.6 x (W)34 x (L)517 SPCC	Or 1219 x 2438 = 128 pcs	0.221	2 pcs	7.03	USC/SSI + Bahtera M
	K-202008L	3-6	Frame L	Plate (T)1.2 x (W)58 x (L)680 SPCC	Or 1219 x 2438 = 60 pcs	0.372	1 pcs	7.89	USC/SSI + Bahtera M
	K-202037	3-7	Sunoko Plate A K-202037	Plate (T)0.8 x (W)(138) x (L)778 SPCC	Or 1219 x 2438 = 24 pcs	0.674	4 pcs	85.89	USC/SSI + Hinani
	K-202038	3-8	Sunoko Plate K-202038	Plate (T)0.8 x (W)115 x (L)806 SPCC	Or 1219 x 2438 = 30 pcs	0.582	1 pcs	18.54	USC/SSI + Hinani
<b>4</b>	<b>J-0020400</b>	<b>4</b>	<b>Bottom B Compl</b>				<b>1</b>		
	J-0020410	4-1	Frame (A)	Pipa Kotak 30/20 x (T)1.6 x (L)380 STKR	-	0.453	2 pcs	7.59	Spindo/BBM + CIM
	J-0020420	4-2	Frame (B) ▶ (no.2)	Pipa Kotak 32/12 x (T)1,2 x (L)(790) STKR	-	0.641	2 pcs	14.19	Spindo/BBM + CIM
	J-0020330	4-3	Pipe / Collar (F-021200-2)	Pipa Bulat Ø12 x (T)1.6 x (L)23 STKM	-	0.009	2 pcs	0.17	Spindo/BBM + Bahtera M
	<b>H-002410</b>	<b>4-4</b>	<b>Torque Tube Compl</b>				<b>1</b>		
	H-002311	4-4-1	Torque Tube	Pipa Bulat Ø34 x (T)2.1 x (L)(774) STKM	-	1.279	1 pcs	8.26	Spindo/BBM + CIM
	K-100034	4-4-2	Arm K-100035	Plate (T)4.5 x (W)50 x (L)166 SPHC	Or 1219 x 2438 = 260 pcs	0.293	2 pcs	3.32	USC/SSI + Bahtera M

No	Kode R&D	Rank	Nama Komponen	Spesifikasi Komponen (mm)	Jumlah Potong (Pcs)	Berat Komponen (Kg)	Qty / Unit	Jumlah Chrome/Cat Dm2	Suplier + Sub Con
	K-202040	4-4-3	Bracket LH K-202040-1	Plate (T)3.2 x (W)80 x (L)140 SPHC	Or 1219 x 2438 = 224 pcs	0.281	2 pcs	4.48	USC/SSI + Hinani
	E-022401	4-5	Angle E E-0224001	Plate (T)1.6 x (W)34 x (L)345 SPCC	Or 1219 x 2438 = 224 pcs	0.147	2 pcs	4.69	USC/SSI + Bahtera M
	K-200007	4-6	Hinge Plate K-200007	Plate (T)2.3 x (W)33 x (L)68 SPCC	Or 1219 x 2438 = 1056 pcs	0.041	4 pcs	1.80	USC/SSI + Rajawali
	K-202008	4-7	Frame N K-202008-2	Plate (T)1.2 x (W)58 x (L)278 SPCC	Or 1219 x 2438 = 160 pcs	0.152	2 pcs	6.45	USC/SSI + Bahtera M
	K-202037	4-8	Sunoko Plate A K-202037	Plate (T)0.8 x (W)(138) x (L)778 SPCC	Or 1219 x 2438 = 24 pcs	0.674	3 pcs	64.42	USC/SSI + Hinani
<b>5</b>	<b>J-0020500</b>	<b>5</b>	<b>Bottom C Compl</b>				<b>1</b>		
	J-0020510-1	5-1	Frame (A)	Pipa Kotak 30/20 x (T)1.6 x (L)1810 STKR	-	2.157	1 pcs	18.07	Spindo/BBM + CIM
	E-022401F	5-2	Angle F E-0224001	Plate (T)1.6 x (W)34 x (L)360 SPCC	Or 1219 x 2438 = 192 pcs	0.154	2 pcs	4.90	USC/SSI + Bahtera M
	K-005013	5-3	Roller Pin K-005013 ▶ (no.6)	Ø6 x (L)18 x (L)20 S20C	-	-	2 pcs	-	Cakra B
	K-200006	5-4	Roller Bracket K-200006	Plate (T)2.3 x (W)33 x (L)80 SPCC	Or 1219 x 2438 = 896 pcs	0.048	2 pcs	1.06	USC/SSI + Hinani
	K-200007	5-5	Hinge Plate K-200007	Plate (T)2.3 x (W)33 x (L)68 SPCC	Or 1219 x 2438 = 1056 pcs	0.041	2 pcs	0.90	USC/SSI + Rajawali
	K-202008H	5-6	Frame H	Plate (T)1.2 x (W)58 x (L)480 SPCC	Or 1219 x 2438 = 100 pcs	0.262	1 pcs	5.57	USC/SSI + Bahtera M
	K-202037	5-7	Sunoko Plate A K-202037	Plate (T)0.8 x (W)(138) x (L)778 SPCC	Or 1219 x 2438 = 24 pcs	0.674	3 pcs	64.42	USC/SSI + Hinani
	K-202038	5-8	Sunoko Plate K-202038	Plate (T)0.8 x (W)115 x (L)806 SPCC	Or 1219 x 2438 = 30 pcs	0.582	1 pcs	18.54	USC/SSI + Hinani
	K-301002	5-9	Mat Guard Verseng K-301002	Ø8 x (L)(464) SS400	-	0.183	1 pcs	1.17	Rajawali
<b>6</b>	<b>J-0020600</b>	<b>6</b>	<b>Bottom Center Compl</b>				<b>1</b>		
	K-202019	6-1	Sunoko Plate C K-202019	Plate (T)0.8 x (W)134 x (L)836 SPCC	Or 1219 x 2438 = 16 pcs	0.704	2 pcs	44.81	USC/SSI + Hinani
	J-0020610	6-2	Frame	Pipa Kotak 30/20 x (T)1.6 x (L)220 STKR	-	0.262	2 pcs	4.39	Spindo/BBM + CIM
	J-0020600-3	6-3	Screw (T.Head)	M5 x P0.8 x (L)15	-	-	8 pcs	-	Import
	J-0020600-4	6-4	Washed Nut M.5 ▶ (no.6)	M5 x P0.8	-	0.002	8 pcs	-	Cakra B
<b>7</b>	<b>H-002020</b>	<b>7</b>	<b>Hi-Lo Torque Tube (H) Compl</b>						
	H-002021	7-1	Torque Tube	Pipa Bulat Ø34 x (T)2.6 x (L)388 STKM	-	0.783	1 pcs	4.15	Spindo/BBM + CIM
	H-002022	7-2	Reinforcement H-002020-2	Plate (T)3.2 x (W)94 x (L)108 (98) SPHC	Or 1219 x 2438 = 276 pcs	0.255	1 pcs	2.03	USC/SSI + Hinani
	K-006009	7-3	Bearing K-006009	Ø28 x (L)10	-	0.048	2 pcs	0.18	Rajawali
	K-100002	7-4	Arm K-100002	Plate (T)4.5 x (W)50 x (L)190 SPHC	Or 1219 x 2438 = 240 pcs	0.336	4 pcs	7.60	USC/SSI + Rajawali
	K-100033	7-5	Arm K-100033	Plate (T)6.0 x (W)50 x (L)291 SPHC	Or 1219 x 2438 = 152 pcs	0.685	2 pcs	5.82	USC/SSI + Rajawali
<b>8</b>	<b>H-002030</b>	<b>8</b>	<b>Hi-Lo Torque Tube (F) Compl</b>				<b>1</b>		
	H-002021	8-1	Torque Tube	Pipa Bulat Ø34 x (T)2.6 x (L)388 STKM	-	0.783	1 pcs	4.15	Spindo/BBM + CIM
	K-006009	8-2	Bearing K-006009	Ø28 x (L)10	-	0.048	2 pcs	0.18	Rajawali
	K-100002	8-3	Arm K-100002	Plate (T)4.5 x (W)50 x (L)190 SPHC	Or 1219 x 2438 = 240 pcs	0.336	2 pcs	3.80	USC/SSI + Rajawali
	K-100033	8-4	Arm K-100033	Plate (T)6.0 x (W)50 x (L)291 SPHC	Or 1219 x 2438 = 152 pcs	0.685	2 pcs	5.82	USC/SSI + Rajawali
<b>9</b>	<b>H-002040</b>	<b>9</b>	<b>Hi-Lo Rod Compl</b>				<b>1</b>		
	H-002041	9-1	Rod [H-002040-1]	Pipa Bulat Ø31.8 x (T)1.6 x (L)(1350) STKM	-	1.609	1 pcs	13.48	Spindo/BBM + CIM
	H-002040	9-2	Spacer (H-002040)	Plate (T)3.2 x (W)25 x (L)110 SPHC	Or 1219 x 2438 = 760 pcs	0.069	2 pcs	1.10	USC/SSI + Bahtera M
	H-002043	9-3	Bracket F-030402	Plate (T)3.2 x (W)40 x (L)164.4 SPHC	Or 1219 x 2438 = 364 pcs	0.165	1 pcs	1.32	USC/SSI + Hinani
<b>10</b>	<b>J-9316000</b>	<b>10</b>	<b>Operating System 3 Motor</b>						
	H-210600A-2	10-1	Actuator Stroke 200 (LA314110+21200140)	S=200 / for hi low - Supply Goods	-	-	1 pcs	-	Linax
	H-210600A-2	10-2	Actuator Stroke 200 (LA314110+012004A) Anti Spline	S=200 / for back raise - Supply Goods	-	-	1 pcs	-	Linax

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	H-210600A-3	10-3	Actuator Stroke 100 (LA314110+00100140+0110004A) Anti Spline	S=100 / for foot raise - Supply Goods	-	-	1 pcs	-	Linax	
	H-210600A-4	10-4	Controll Box 4-Axis (CB9204AE3+00020)	-	-	-	1 pcs	-	Linax	
	H-210600A-5	10-5	KEY PAD (HB43000+32032101)	-	-	-	1 pcs	-	Linax	
	K-005020A	10-6	Pin A K-005020-A ▶ (no.6)	Ø18 x Ø12 x (L)52 x (Lt)58 S20C	-	-	1 pcs	0.29	Cakra B	
	K-301021	10-7	Joint (Foot Rest)	Pipa Kotak 30/30 x (T)1.6 x (L)268 STKR	-	0.386	1 pcs	3.21	Spindo/BBM + CIM	
	-	10-8	Bolt M10 X 60	M10 x P1.0 x (L)60	-	-	1 pcs	-	Sagatek	
	-	10-9	Screw (P. Head)	M4 x P0.75 x (L)20	-	-	2 pcs	-	Sagatek	
	-	10-10	Washer (Resin Washer)	M4	-	-	2 pcs	-	import	
	K-700001	10-11	Earth Wire or Isoelectric Line	L = 125	-	-	1 pcs	-	Import	
	-	10-12	Nut M4	M4 x P0.75	-	-	2 pcs	-	Import	
	K-005004C	10-13	Pin C K-005004-C	Ø14 x Ø10 x (L)54 x (Lt)60 S20C	-	-	5 pcs	-	Sagatek	
	KC-0000026	10-14	Lock Nut M10 X 1,25	M10	-	-	1 pcs	-	Cakra B	
	-	10-15	Band	CV(200) = (L)200	-	0.001	3 pcs	-	Local	
	K-506001	10-16	Bush K-506001	Ø18 x Ø12 x (L)6 Colour = Natural [Nylon]	-	0.000	2 pcs	-	Import	
	-	10-17	Screw P.Head M3 x 10	M3 x P0.6 x (L)10	-	-	1 pcs	-	Import	
	-	10-18	Adaptor	NOA, NC-1519P	-	-	1 pcs	-	Import	
	K-506003	10-19	Resin Washer K-506003	Ø21 x (T)5.0 [POM]	-	0.002	4 pcs	-	import	
	804580408U	10-20	T/P Screw (T. Head) 4 x 8	M4 x P0.75 x (L)8	-	-	1 pcs	-	Import	
	-	10-21	Hexagonal Bolt M10 X 40	M10 x P1.5 x (L)40	-	-	1 pcs	-	Import	
	KC-0000023	10-22	P/W (Plain Washer)	Ø12	-	-	2 pcs	-	Cahaya.N	
	KC-0000026	10-23	Snap Pin Dia 10	Ø10	-	-	6 pcs	-	CKA	
	K-506002	10-24	Resin Washer K-506002	Ø25 x (T)2.5 [POM]	-	0.002	10 pcs	-	import	
	KC-0000026	10-25	Pin K-005004A	Ø14 x Ø10 x (L)27 x (Lt)33 S20C	-	-	1 pcs	-	Cakra B	
	H-002600D-7	10-26	Snap Pin Dia 12	Ø12	-	-	1 pcs	-	CKA	
<b>11</b>	<b>J-9010700</b>	<b>11</b>	<b>Head Board Assy</b>							
<b>12</b>	<b>J-9010800</b>	<b>12</b>	<b>Foot Board Assy</b>							
			<i>Keterangan dapat dilihat di bagian Head &amp; Foot Board</i>							
<b>13</b>	<b>K-502014</b>	<b>13</b>	<b>Side Bumper Assy</b>				<b>2</b>			
	K-500013	13-1	End Cap KC-800017	(W)24 x (L)30 Colour = Grey [PP]	-	0.002	4 pcs	-	Santo Plastic	
	K-502009	13-2	Bumper List K-502009 (KC-800006) ▶ (no.8)	L= 1964, Colour = Grey [PVC]	-	-	2 pcs	-	AFMI	
	KC-000009	13-3	T/P Screw (P. Head)	M4 x P0.75 x (L)14	-	-	4 pcs	-	Sagatek	
	KC-800007-1	13-4	Brush Clip Nifco NO.4571	Nifco No. 4571, Colour = Black [PP]	-	0.001	12 pcs	-	Mandiri Panca Prima	
			<b>Assy Part</b>							
<b>14</b>	F-030010	14	Bottom Stopper F-030010	Ø8 x (L)1192 SS400	-	0.470	1 pcs	2.99	Rajawali	
<b>15</b>	K-005019B	15	Pin B K-005019-B ▶ (no.6)	Ø12 x Ø8 x (L)16 S20C	-	-	2 pcs	-	Cakra B	
<b>16</b>	K-005019H	16	Pin H K-005019-H ▶ (no.6)	Ø12 x Ø8 x (L)41 S20C	-	-	4 pcs	-	Cakra B	
<b>17</b>	K-000001	17	Dantuki Bolt K-000001 ▶ (no.6)	M14 x P1.5 x Ø18 x Ø10 x (Lt)31 S20C	-	-	4 pcs	-	Cakra B	
<b>18</b>	K-000002E	18	Dantuki Bolt K-000002E ▶ (no.6)	M8 x P1.25 x Ø16.5 x Ø12 x (L)17.5 x (Lt)30 SS400	-	0.050	4 pcs	0.62	Cakra B	
<b>19</b>	K-005020	19	Pin B K-005020-B ▶ (no.6)	Ø18 x Ø12 x (L)24 x (Lt)30 S20C	-	-	2 pcs	-	Cakra B	

No	Kode R&D	Rank	Nama Komponen	Spesifikasi Komponen (mm)	Jumlah Potong (Pcs)	Berat Komponen (Kg)	Qty / Unit	Jumlah Chrome/Cat Dm2	Suplier + Sub Con
20	K-500001	20	Roller K-500001	Colour = White [PE]	-	0.007	2 pcs	13.60	Santo Plastic
21	K-501009	21	Cushion Rubber K-501003	Ø20 x Ø14 x (H)15 Colour = Black	-	0.003	2 pcs	-	Import
22	K-501009	22	Cushion Rubber K-501009	Ø20 x Ø16.5 x (H)10 Colour = Grey	-	0.002	2 pcs	-	P.Rubber
23	K-503003	23	Cap 20 X 30 K-503003	(H)13 x (W)20 x (L)30 Colour = Ivory [PE]	-	0.004	8 pcs	-	Santo Plastic
24	K-503007	24	Cap 70 X 30 K-503007	(H)22 x (W)30 x (L)70 Colour = Grey [PE]	-	0.018	4 pcs	-	Santo Plastic
25		25	<b>Caster Assy</b>				1		
	H-002050A-1	26-1	Caster With Brake	MFDB-100 grey +T:M16 x (L)20	-	-	2 pcs	-	Sunny
	H-002050A-2	26-2	Caster With No Brake	MFD-100 grey +T:M16 x (L)20	-	-	2 pcs	-	Sunny
	K-503004	26-3	Cap Dia 38 K-503004	Ø38.1 x (H)20 Colour = Grey [PE]	-	0.007	4 pcs	-	Santo Plastic
	H-002050A-4	26-4	S/W (Spring Washer)	Ø16	-	-	4 pcs	-	Cahaya.N
	H-008000-1	26-5	Protection Tape (Caster tape)	SPV-3633, 30 mm light blue	-	-	1 pcs	-	Dunia Baru
	H-008000-2	26-6	Double Sided Adhesive Tape	Hi-Bon (L=1 mtr)	-	-	1 pcs	-	Buana
26	K-502018	26	Holder K-502018	(H)35 x (W)37.5 x (L)75 Colour = Grey [ABS]	-	0.040	2 pcs	-	IMAI
27	H-002100-29	27	Cap H-03	Daisho H-03 , Colour = Black (adjuster) [PP]	-	0.010	4 pcs	-	Import
28	804590508U	28	T/Screw (P. Head)	M5 x P0.8 x (L)8	-	-	4 pcs	-	Sagatek
29	802230800U	29	Lock Nut M8 <span style="color:red">▶</span> (no.6)	M8	-	0.005	4 pcs	-	Cakra B
30	KC-0000022	30	P/W (Plain Washer)	Ø8	-	0.002	4 pcs	-	Sagatek
31	802250800U/H-	31	Push Nut M.8	SPN-8 For Axis, M8	-	0.001	6 pcs	-	Sagatek
32	805111200U	32	Snap Pin Dia 12	Ø12	-	-	2 pcs	-	CKA
33	804300640U	33	Screw (T.Head)	M6 x P1.0 x (L)40	-	-	2 pcs	-	Sagatek
34	802230600U	34	Lock Nut M6 <span style="color:red">▶</span> (no.6)	M6 x P1.0	-	0.002	2 pcs	-	Cakra B
35	CB-901020	35	Chitose Label <span style="color:red">▶</span> (no.7)	-	-	-	1 pcs	-	TPO
36	K-901038	36	Caution Label	-	-	-	1 pcs	-	TPO
37	K-901039	37	Caution Label	-	-	-	1 pcs	-	TPO
38	K-901084	38	Manufacture label	-	-	-	1 pcs	-	Import / (Lokal = TPO)
39	K-901029	39	Motor label (Japan)	-	-	-	1 pcs	-	Import
40	-	40	Packing + Material	CB/F K200/M150x3/K200 (H)170 x (W)975 x (L)2350	-	-	1 pcs	-	Kedawung/Purinusa/ Djaya Box
41	-	41	Label SNI Nursing Bed <span style="color:red">▶</span> (no.10)	HVS Sticker 20 x 20	-	-	1 pcs	-	TPO

( ▶ ) Lihat keterangan lebih lanjut di keterangan revisi


2	Bahan Cat (Powder Coating)	836.12	dm2
	Berat bersih produk (aproximately)	100	Kg
	Max beban : - Dinamis	170	Kg
	- Statis	400	Kg

No	Kode R&D	Rank	Nama Komponen	Spesifikasi Komponen (mm)	Jumlah Potong (Pcs)	Berat Komponen (Kg)	Qty / Unit	Jumlah Chrome/Cat Dm2	Suplier + Sub Con
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2 **Keterangan**

No	Tanggal	No. Tech Info	Keterangan
1	-	-	Frame B (J-0020320) di Bottom A dari pipa STKR 30/20 x t 1.2 x 790 menjadi STKR 30/20 x t 1.6 x 790
2	-	-	Frame (J-0020420) di Bottom B dari pipa STKR 25/12 x t 1.2 x 790 menjadi STKR 32/12 x t 1.2 x 790
3	18/09/06	143/TI-R&D/NB/06	Perubahan spesifikasi Cross Frame (Head), dari pipa STKR 30/20 x t 1.6 x 850 menjadi 50/30 x t 1.6 x 850
4	27/04/07	166/TI-R&D/NB/07	Perubahan spesifikasi Foot Pipe pada Lower Frame M-3000S Double Lock, dari pipa STKM Ø 38.1 x t 1.6 x 75 menjadi Ø 38.1 x t 1.6 x 55
5	18/09/08	26/TI-R&D/NB/088	Perubahan penulisan spesifikasi Frame A (J-0020111) Bracket Frame Compl dari pipa STKM 30/30(31/31)x1.6x 646 menjadi 30/20x1.6x646
6	17/12/08	38/TI-R&D/NB/08	Peralihan subcon beberapa komponen assy part (Screw,Dantuki Bolt, dll) import ke Cakra Buana
7	-	-	Penggantian label Marquis Label (K-901020) menjadi Chitose Label (CB-901020)
8	08/01/09	-	Peralihan subcon komponen Side Bumper (K-502009 ) dari import ke AFMI
9	11/01/10	01/TI-R&D/NB/10	Penambahan plastik pada head & foot board untuk BD-001, BD-002, BD-003 dengan spesifikasi (T)0.017 x (W)600 x (L)1150 [plastik standar yamato]
10	09/11/10	55/TI-R&D/10R00	Penambahan part stiker SNI pada semua produk lokal

Cimahi, 01 April 2011

2	Dibuat Oleh	Diperiksa Oleh	Disetujui Oleh
			
	Rini	Wahyu	Donald KL
	Product Analyst	Team Leader	Grup Leader