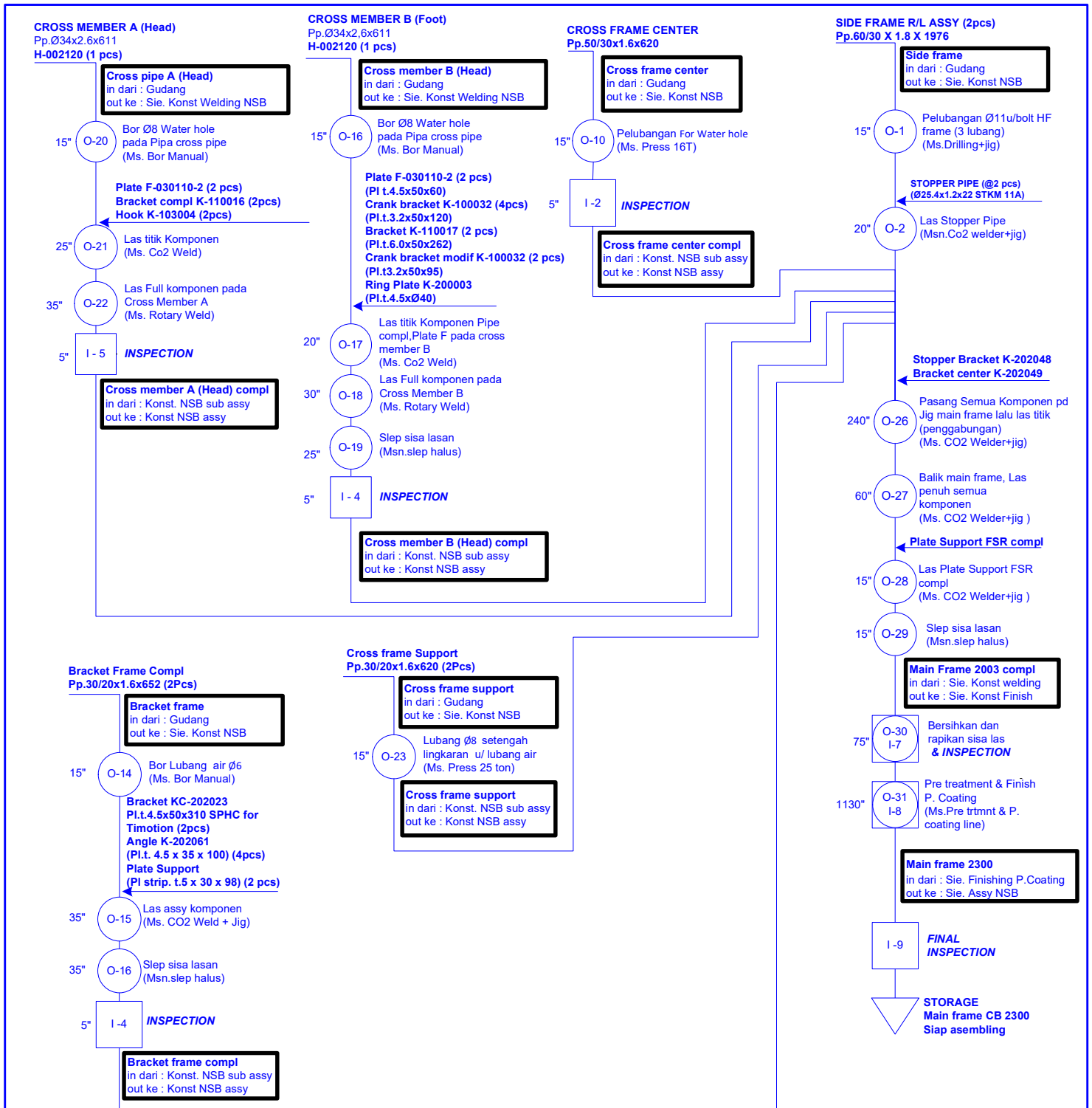


JENIS : BED

MODEL : BED 2300

KOMPONEN : MAIN FRAME ASSY

FINISHING FRAME : WHITE INDEKS

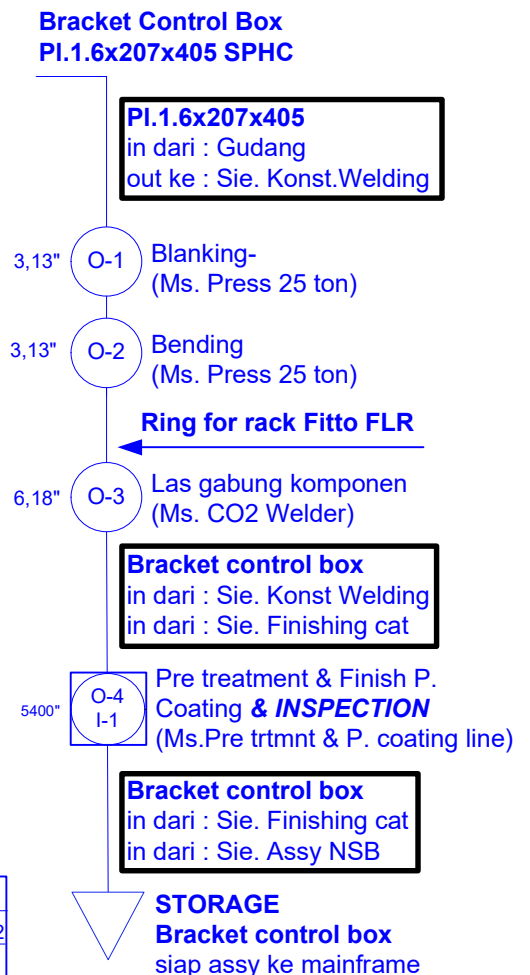
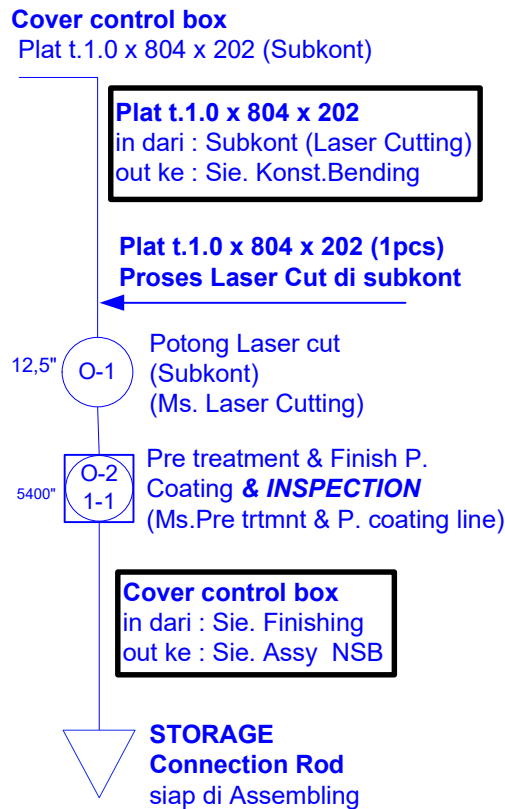
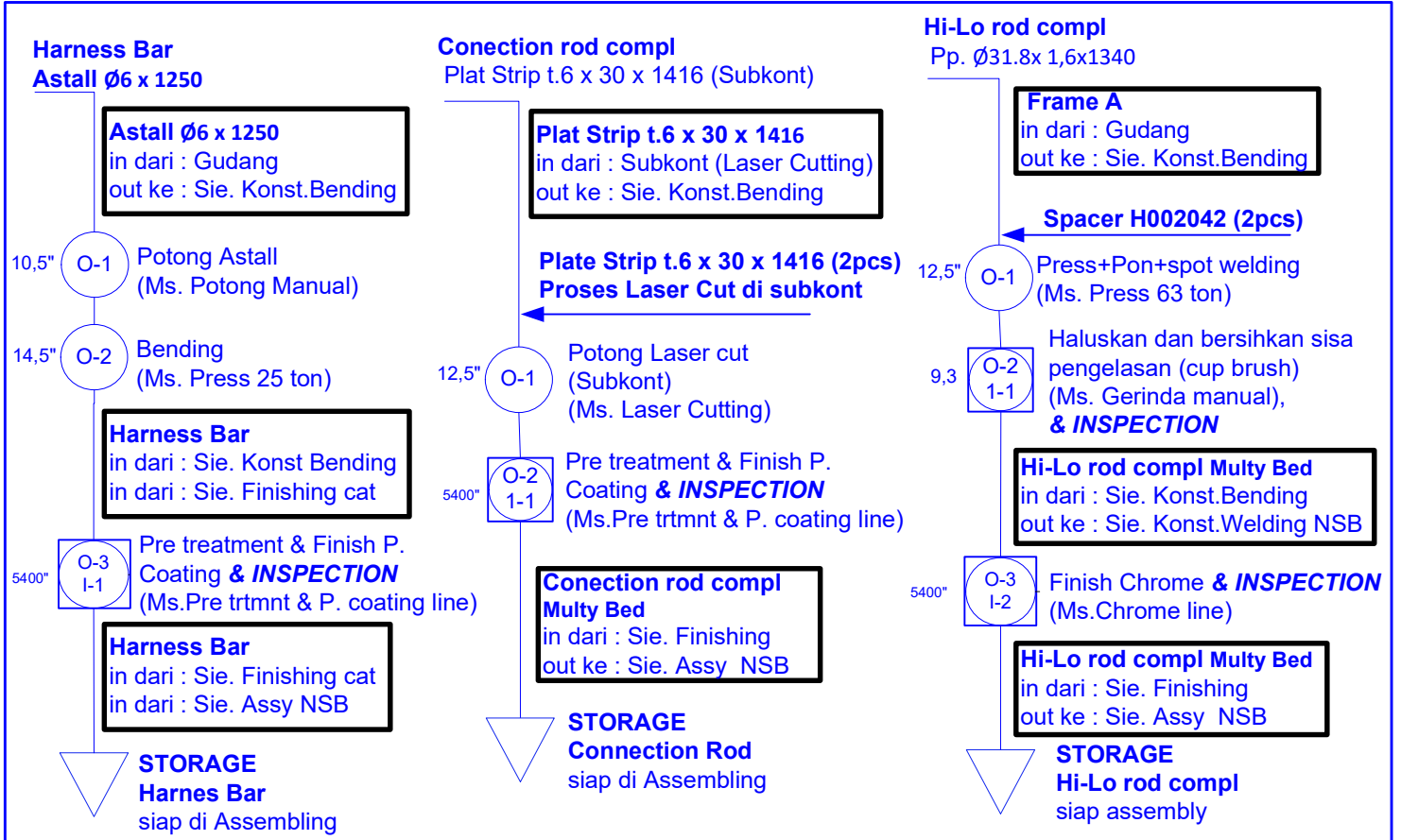


RINGKASAN			RESUME WAKTU PROSES								
KODE	JUMLAH	WAKTU	AREA		KONTRUKSI		FINISHING		ASSEMBLING		CPRO
		Dtk									
○ Operation	4	256									
□ Inspection	1	10									
⊙ Inspection & operation	4	548									
TOTAL WAKTU		814									
			WAKTU		731"		1130"				
			No	Dibuat oleh	Validasi	Revisi	Disetujui Oleh	Validasi	Tgl. Efektif		
			1	Trial & Evaluation		△ N	R&D Mgr				

JENIS : BED
KOMPONEN : PART ASSY 1

MODEL : BED 2300
FINISHING : WHITE INDEKS

Versi : Multy bed 2.0
TYPE : TOTAL LOCK



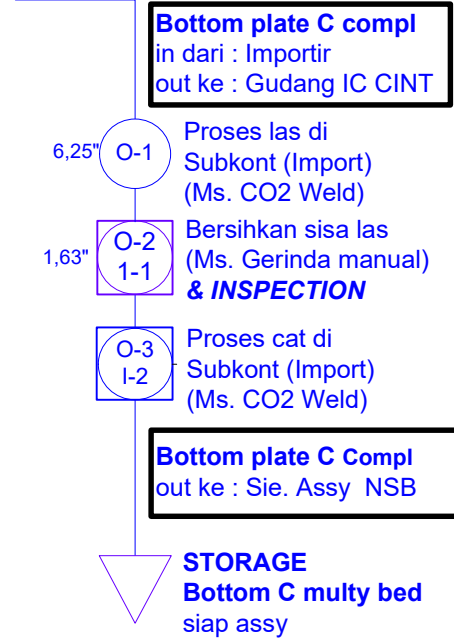
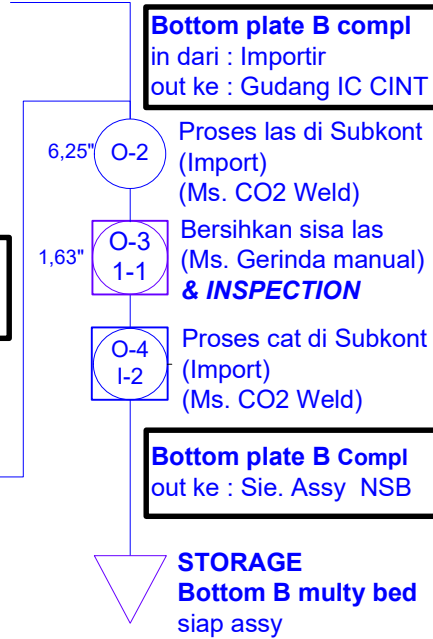
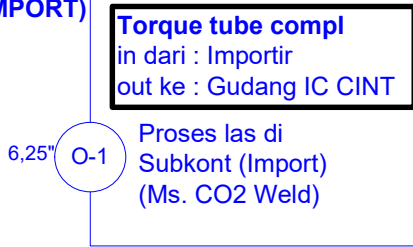
RINGKASAN		
	JUMLAH	WAKTU
		Dtk
○ Operation	7	
□ Inspection	0
⊗ Inspection & operation	5
TOTAL WAKTU	

No	Dibuat oleh	Validasi	Revisi	Disetujui Oleh	Validasi	Tgl. Efektif
1	Trial&Evaluation		↕	R&D Mgr		31-01-2022
2			↑			
3			↕			

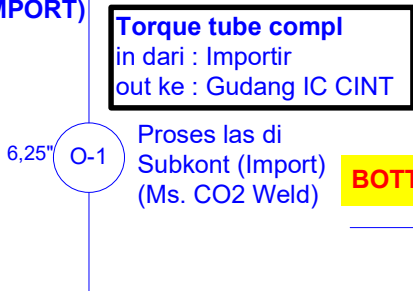
BOTTOM PLATE B (COMPL)

BOTTOM PLATE C (COMPL)

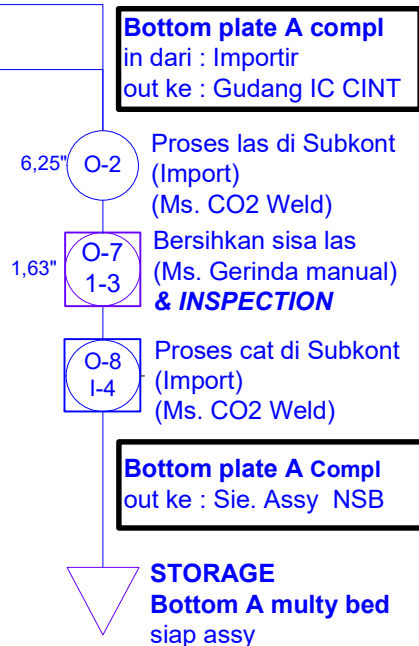
**TORQUE TUBE
BOTTOM B COMPL
(IMPORT)**



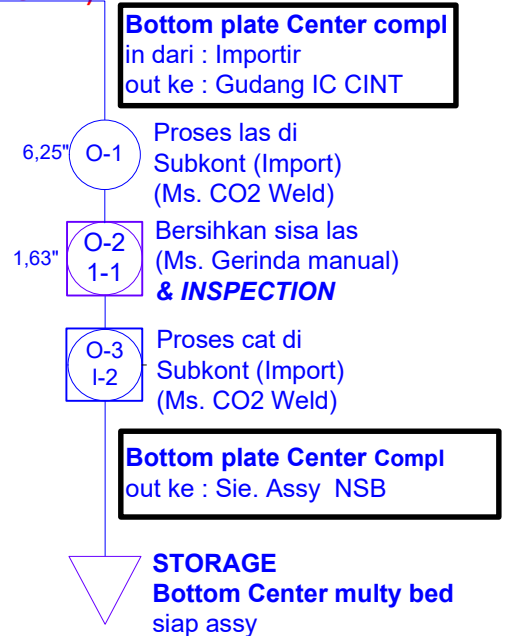
**TORQUE TUBE
BOTTOM A COMPL
(IMPORT)**



BOTTOM PLATE A (COMPL)



**BOTTOM PLATE Center
(COMPL)**



RINGKASAN		
	JUMLAH	WAKTU
		Dtk
○ Operation	6	
□ Inspection	0
○ Inspection & operation	2
TOTAL WAKTU	

No	Dibuat oleh	Validasi	Revisi	Disetujui Oleh	Validasi	Tgl. Efektif
1	Trial&Evaluation		△	R&D Mgr		31-01-2022
2	Trial&Evaluation		△	R&D Mgr		18-07-2023
3			△			

**PT. CHITOSE INTERNASIONAL TBK
RESEARCH & DEVELOPMENT DEPARTMENT
OPERATION PROCESS CHART (OPC)**

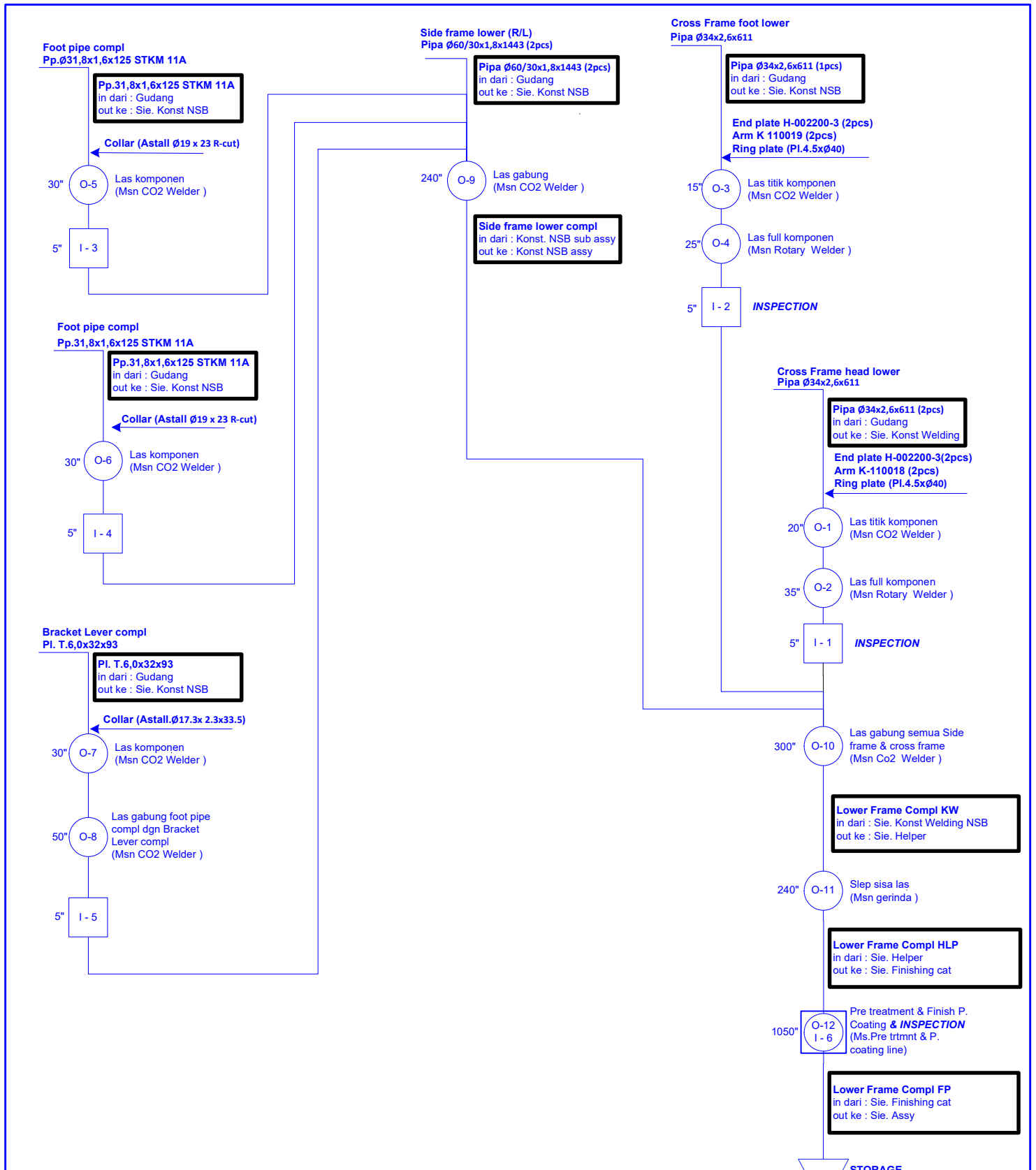
**FOR DATA BASE
SAP 2022**

JENIS : BED

MODEL : BED 2300

KOMPONEN : LOWER FRAME COMPL

FINISHING : WHITE INDEKS



RINGKASAN			RESUME WAKTU PROSES						
Operation	JUMLAH	WAKTU		AREA	KONTRUKSI	FINISHING	ASSEMBLING	CPRO	
		Dtk							
Operation	4	256			380"	1050"			
Inspection	1	10		No	Dibuat oleh	Validasi	Revisi	Disetujui Oleh	
Inspection & operation	4	548		1	Trial & Evaluation		N	R&D Mgr	
TOTAL WAKTU		814							

